

# **Technical Service Bulletin (TSB)**

## **Thermostat Housing Manifold Coolant Leak**

REFERENCE:	<b>TSB</b> : 07-001-24 <b>GROUP</b> : 07 - Cooling	Date:	January 19, 2024	REVISION:	-
VEHICLES AFFECTED:	2021 (MDH 0601XX) on or before June 09	to the following vehicles built on or after June 01, on or before June 09, 2022 (MDH 0609X) equipped DI Turbo Engine W/ ESS (Sales Code EC1) or a		MARKET AP	PLICABILITY: MEA IAP CH
CUSTOMER SYMPTOM:	<ul> <li>Customers may experience the following</li> <li>Coolant leak from the thermostat house</li> </ul>	-			
CAUSE:	Improperly tightened fasteners.				

## **REPAIR SUMMARY:**

This bulletin involves tightening the thermostat housing manifold fasteners and replacing the thermostat gasket.

## **CLAIMS DATA:**

Labor Operation No:	Labor Description	Skill Category	Labor Time
07-40-09-90	Gasket - Thermostat, Replace (1 - Semi-Skilled)	1 - Engine Repair and Performance	1.1 Hrs.
Failure Code	ZZ	Service Action	

## **SPARE PARTS:**

Qty	Part No.	Description	Notes
1 (AR)	05048427AA	Thermostat Gasket	
(AR)	68163848AB	Coolant	

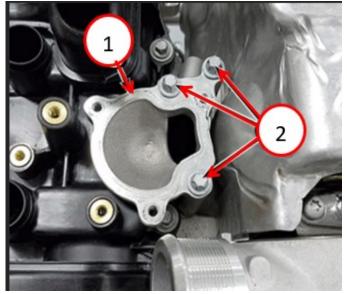
## **DIAGNOSIS:**

If the customer describes the symptom listed above in the customer symptom section, perform the Repair Procedure.

## **REPAIR PROCEDURE:**

- 1. Remove the top engine cover. Refer to the detailed service procedures available in DealerCONNECT/ Service Library under: Service Info > 09 - Engine / Cover, Engine / Removal.
- 2. Is a leak detected at the coolant manifold to cylinder head interface?
  - YES>>> Proceed to Step 3.
  - NO>>> Proceed to Step 7.
- 3. Remove the thermostat. Refer to the detailed service procedures available in DealerCONNECT/ Service Library under: Service Info > 09 Engine / Cooling System / Engine Cooling / Thermostat / Removal.

4. Tighten the thermostat manifold fasteners to 11 N·m. (97 in. lbs.) Fig. 1.



**Fig. 1** Thermostat Manifold With Fasteners

- Thermostat Manifold
   Thermostat Manifold Fasteners
- 5. Install a NEW thermostat housing gasket.
- 6. Install the thermostat. Refer to the detailed service procedures available in DealerCONNECT/ Service Library under: Service Info > 09 Engine / Cooling System / Engine Cooling / Thermostat / Installation.
- 7. Install the top engine cover. Refer to the detailed service procedures available in DealerCONNECT/ Service Library under: Service Info > 09 - Engine / Cover, Engine / Installation.
- 8. Road test the vehicle to confirm the coolant leak is corrected.

## **POLICY:**

Reimbursable within the provisions of the warranty.

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