

Reverse Left/Right Front Side Window Panes

Topic number	LI67.30-P-077543
Version	1
Function group	67.30 - Side windows
Date	2/26/24
Validity	MODEL 236.3 up to manufacturing date August 31, 2023
Reason for change	

Complaint

Left/right front side window reversed on startup in the upper area.

Cause

1. Edge guard in the area of the mirror triangle may be unsuitable and require replacement.
2. Side window pane configuration may be too far inward.

Remedy

1. Replace the edge guard concerned
2. Check the side window pane configuration as per WIS specifications and adjust if necessary

NOTE: The information contained in this document is intended for use by trained, professional technicians with the knowledge to properly and safely perform diagnosis and repairs on Mercedes-Benz vehicles, using Mercedes-Benz approved tools and equipment. It informs service technicians about conditions that could occur in certain vehicles and provides information that could assist in proper vehicle diagnosis, service, or repair. It does not indicate that a defect is present in any vehicle referenced in this document nor does it imply warranty coverage. DO NOT assume that a symptom or condition, or a described cause of a symptom or condition, affects any particular vehicle or groups of vehicles, or that a described repair applies to any particular vehicle or groups of vehicles. There can be multiple causes resulting in the same or similar symptoms or conditions described in this document, and trained professional service technicians must use their diagnostic skills to make evaluations on a case-by-case basis. The information contained in this document does not guarantee warranty coverage nor does it extend the vehicle's warranty in any way.

WIS-References		
Document number	Title	Note
AR67.30-P-0100WEC	Adjust side window at front	

Symptoms
Body > Glazing > Window lifting mechanism/window operation > Does not run up

Parts

XENTRY Tips

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A2367250700 28			CIRCUMFERENTIAL SEAL Left front door cutout edge guard	1		X
A2367250800 28			CIRCUMFERENTIAL SEAL Right front door cutout edge guard	1		X

Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
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