



# Service Bulletin

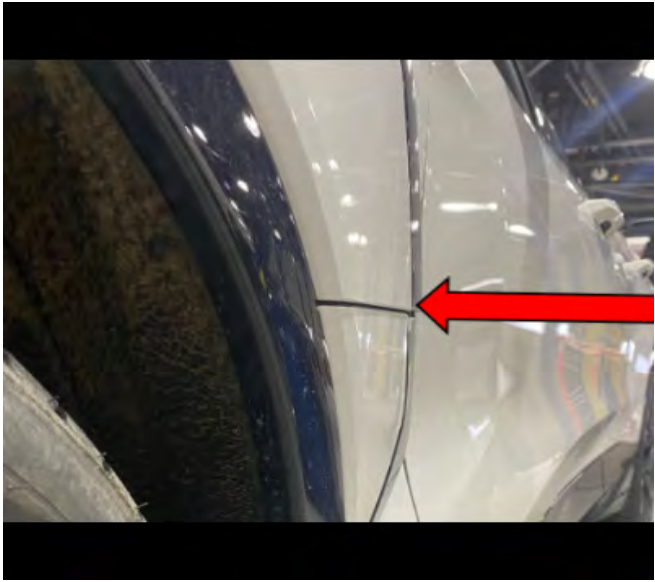
Bulletin No.: 24-NA-032

Date: February, 2024

## TECHNICAL

**Subject:** Poor Fitting Charge Port Door and/or Charge Port Door Sticks Out at Bottom

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Blazer EV	2024	2024	-	-	All	All

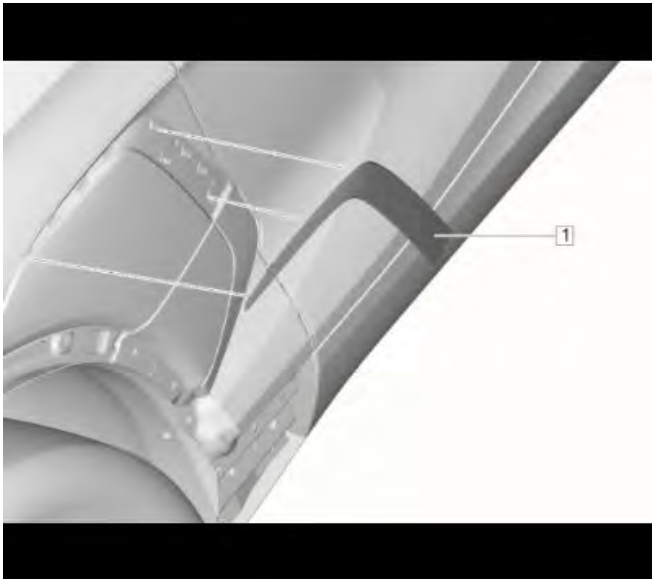
<b>Involved Region or Country</b>	North America
<b>Condition</b>	 <p style="text-align: right; font-size: small;">6550658</p> <p>Some customers may comment on the charge port door not closing all the way and/or the charge port door sticks out at the bottom.</p>
<b>Cause</b>	The cause of the condition may be due to excessive material on the charge port door.
<b>Correction</b>	Refer to the procedure below to remove some of the material so that the door may close fully as intended.

## Service Procedure

**Important:** Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

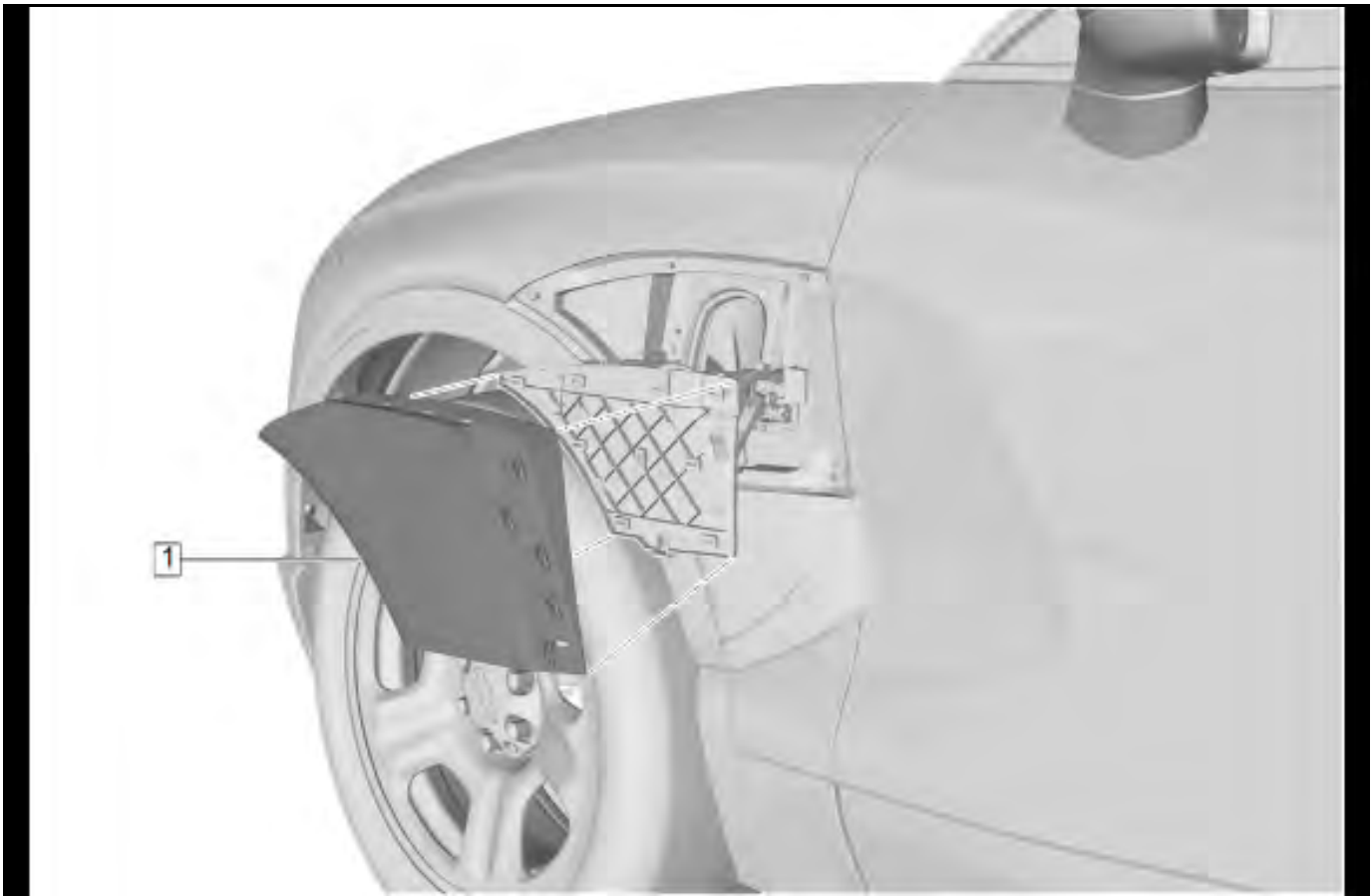
If you encounter a vehicle with the above concern, complete the following:

1. Turn the vehicles wheel to the full left position to make it easier to work around the vehicles charge port door.
2. Position the charge port door to the fully open position.



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3. Remove the Front Fender Ornamentation Vent (1).



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4. Using a trim type tool, release the retainers on the charge port door (1) from the housing.



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5. Once the charge door is removed, apply tape to the painted areas surrounding the location in which the fender ornament was removed, like pictured above.

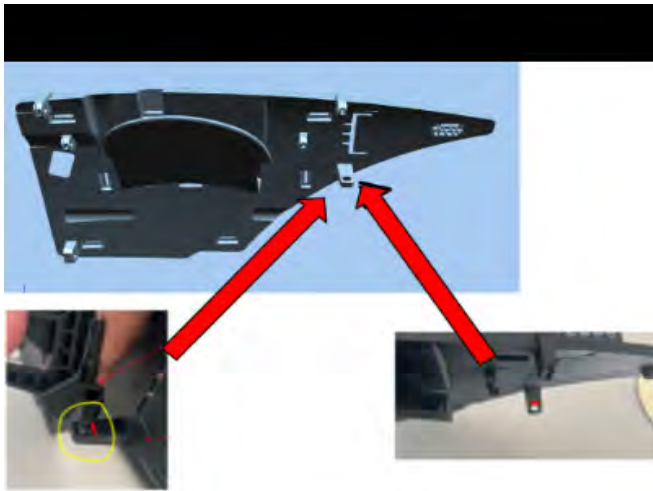


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6. Sand down all the protruding rectangle slots till they are flush with the surrounding areas like pictured above.

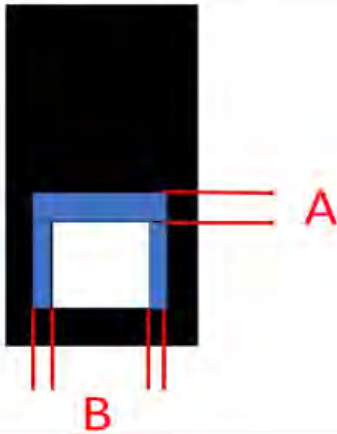
**Important:** Be careful to not damage the painted areas surrounding the location the ornament is installed.

7. Once the areas are sanded down, reinstall the ornament.



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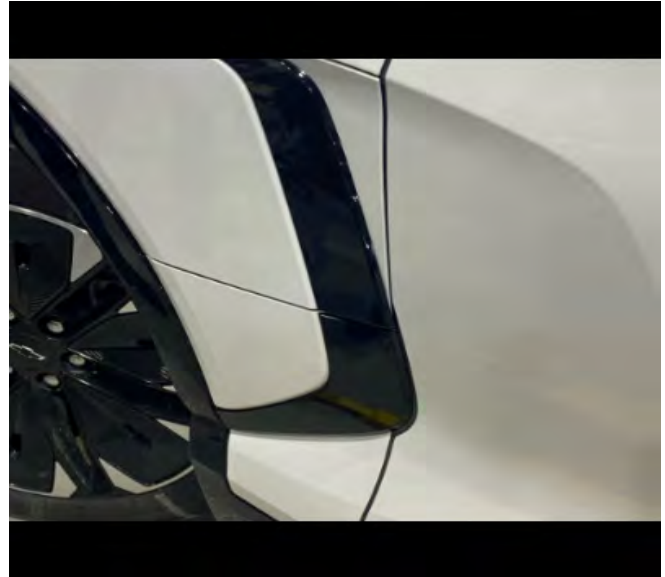
8. While the charge port door is open, use a suitable file, elongate the existing hole shown on the charge port housing. Elongate the hole to the red line.



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The illustration above shows the amount of material needed to be removed. 1.6 mm on the side illustrated with the (A) , and 0.25 mm from the two sides (B). The final measurements should be 6.81 mm by 6.6 mm.

**Important:** Be careful to not damage the painted areas.



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9. Reinstall charge port door and verify that it closes as intended.

**Parts Information**

No parts are required for this repair.

**Warranty Information**

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1486008*	Remove Material from Back of Charge Port Door	0.4hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released February 15, 2024

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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