Daimler Truck North America LLC

Customer Advisory Letter

01/18/2024
CAL WST 41-003

Subject: 47X Driveline Fastener Torque Inspection

Models Affected: 47X vehicles built between May 30, 2023 and November 14, 2023.

Our records indicate that you are the owner of certain vehicles; therefore, DTNA has decided to share the following documentation with you.

Please see the attached communication in this email. We hope you find this information helpful.

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General Information

Western Star 47X vehicles equipped with certain driveline configurations may have an incorrect mounting fastener torque value. In order to ensure optimum life, we recommend checking all fasteners for proper torques.

Work Instructions

1. Park the vehicle, shut down the engine, and apply the parking brakes. Chock the tires.
2. Inspect the driveline fasteners (24 numbers) at all the interaxle driveline yoke installation locations. See **Group 41,** of the *47X and 49X Workshop Manual* for information. See **Fig. 1.**
3. If needed, tighten the fasteners 115 lb·ft (156 N·m) and apply yellow paint for torque verification.

4. Replace the fasteners (23-13405-025) if required, tighten the fasteners 115 lb lb·ft (156 N·m) and apply yellow paint for torque verification.

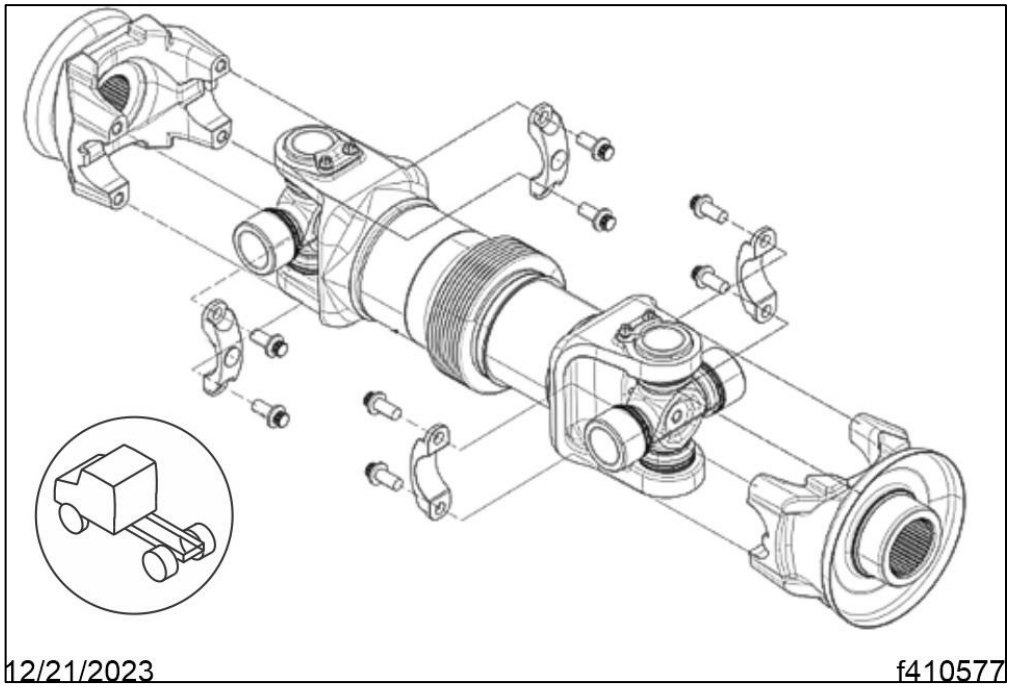


Fig. 1, DANA SPL I/A Driveline Install