



Technical Service Bulletin

93 Film/adhesive tape wrapped around high-voltage connector - Service info

93 24 37 2072714/1 January 18, 2024.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q4 e-tron, and Q4 e-tron Sportback	2022 – 2024	All	Not applicable

Condition

Workshop findings:

The high-voltage battery housing was opened as part of repair work. When doing so, it was discovered that film/adhesive tape is wrapped around a high-voltage connector (refer to Figure 1).



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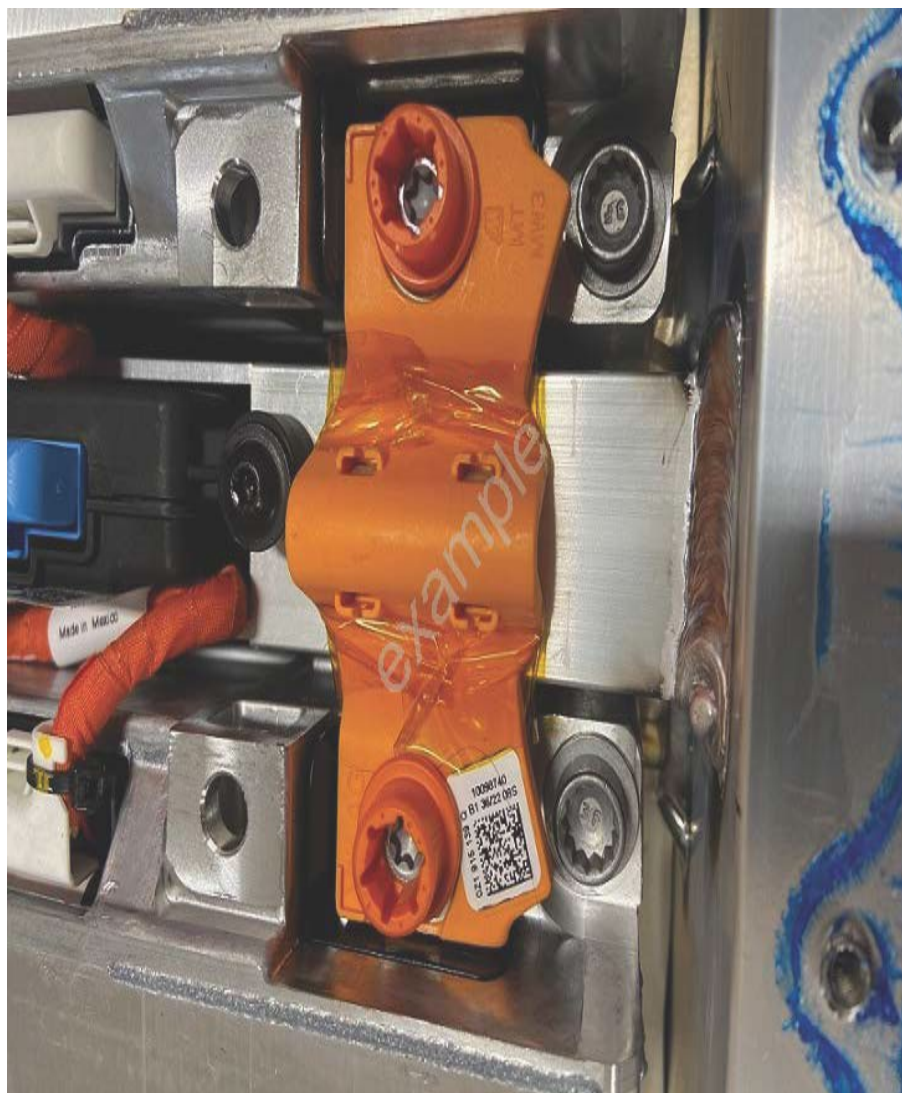


Figure 1: Film/adhesive tape wrapped around high-voltage connector (example).

Technical Background

The high-voltage connector, which is wrapped with film/adhesive tape, is located opposite the coolant connection (refer to Figure 2, red circle).

The film/adhesive tape improves electrical insulation. For this reason, the film/adhesive tape **must not be removed** under any circumstances.

NOTICE

The film/adhesive tape was applied deliberately and therefore must not be removed under any circumstances.



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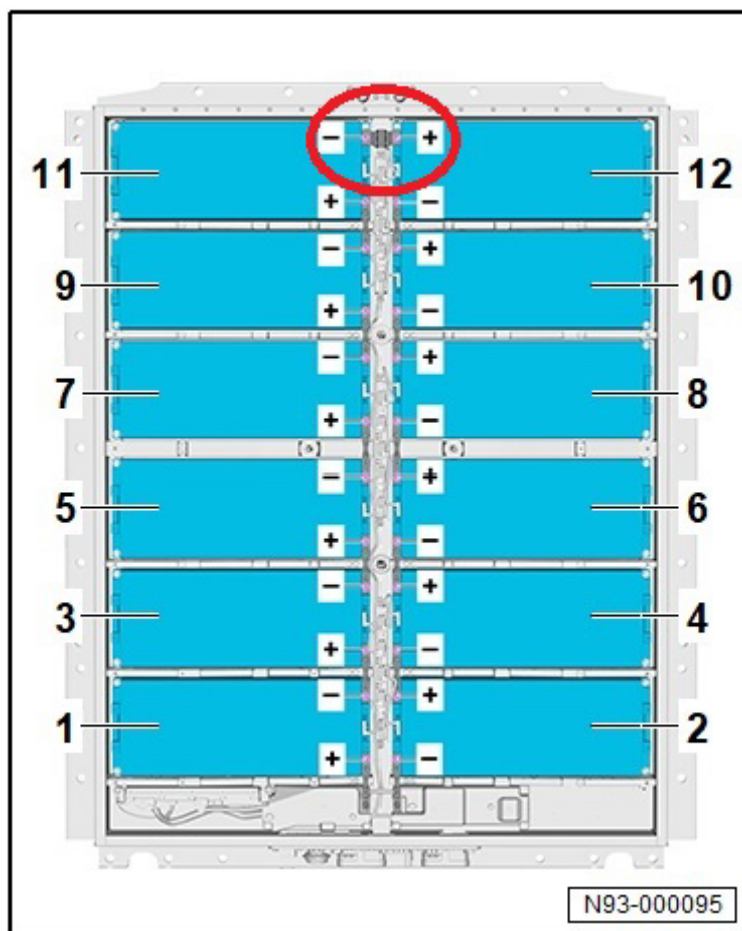


Figure 2. High-voltage connector opposite coolant connection.

Production Solution

Not applicable.

Service

Not applicable; refer to technical background.

Warranty

This TSB is informational only and not applicable to any Audi Warranty.

Additional Information



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All part and service references provided in this TSB (**2072714**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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