

Cracking on B-Pillar Cover of Front and/or Rear Doors: Replacing B-Pillar Cover (191/23)

Model Line: **Macan (95B)**

Model Year: **As of 2022 up to 2024**

Concerns: **B-pillar cover for front and/or rear doors**

Cause: **Customers complain that one or more B-pillar covers have cracks on the front and/or rear doors of the vehicle.** ⇒ *Cracking on B-pillar cover*



Cracking on B-pillar cover

Action: The work procedure for cracking on the front and rear B-pillar covers is different:

- Replace both **front B-pillar covers on the front** doors with a **new component level**, even if the front B-pillar cover only has a crack on one door.



Information

If the B-pillar covers on the front doors have already been replaced in the past, only the respectively damaged front B-pillar cover needs to be replaced.

- Only replace the affected rear B-pillar cover on the **rear** doors. (No new component status available)

Required parts

Parts Info:	Part No.	Designation – Location	Number
Required parts for vehicles in which one or both front B-pillar covers are cracked.			
	95B853317J	⇒ Trim for pillar B – front left	1 piece
	95B837475x*	⇒ Trim strip for door – front left	1 piece
	and		
	95B853318J	⇒ Trim for pillar B – front right	1 piece
	95B837476x*	⇒ Trim strip for door – front right	1 piece
Required parts for vehicles in which one or both rear B-pillar covers are cracked.			
	95B853351G	⇒ Trim for pillar B – rear left	1 piece
	95B839475x*	⇒ Trim strip for door – rear left	1 piece
	or		
	95B853352G	⇒ Trim for pillar B – rear right	1 piece
	95B839476x*	⇒ Trim strip for door – rear right	1 piece

*Determine the variant of the trim strip required for the respective vehicle using the vehicle identification number in the Porsche Spare Parts Catalogue (PET2).

Replacing front B-pillar cover

Work Procedure: 1 Replace the **front** B-pillar cover on **both sides of the vehicle**.
For procedure, see: ⇒ *Workshop Manual '669419 Removing and installing (front B-pillar) cover'*

Replacing rear B-pillar cover

Work Procedure: 1 Replace the **rear** B-pillar cover.

For procedure, see: ⇒ *Workshop Manual '669419 Removing and installing (rear B-pillar) cover'*

Labor position and PCSS encryption

Labor position:

APOS	Labor operation	I No.
66941901	Removing and installing cover	
66941902	Removing and installing cover	
66941903	Removing and installing cover	
66941904	Removing and installing cover	

PCSS encryption:

Location (FES5)	66940	Cover
Damage type (SA4)	1511	Break

Important Notice: Technical Bulletins issued by Porsche Cars North America, Inc. are intended only for use by professional automotive technicians who have attended Porsche service training courses. They are written to inform those technicians of conditions that may occur on some Porsche vehicles, or to provide information that could assist in the proper servicing of a vehicle. Porsche special tools may be necessary in order to perform certain operations identified in these bulletins. Use of tools and procedures other than those Porsche recommends in these bulletins may be detrimental to the safe operation of your vehicle, and may endanger the people working on it. Properly trained Porsche technicians have the equipment, tools, safety instructions, and know-how to do the job properly and safely. Part numbers listed in these bulletins are for reference only. The work procedures updated electronically in the Porsche PIWIS diagnostic and testing device take precedence and, in the event of a discrepancy, the work procedures in the PIWIS Tester are the ones that must be followed.

© 2023 Porsche Cars North America, Inc.