

TECHNICAL INSTRUCTIONS

FOR

23LJ01

Second Key Delivery Program

Multiple Models and Model Years

Updated

8/29/2023 – Added instructions for Phase 2 vehicles.

10/12/2023 – Added instructions for Phase 3 vehicles.

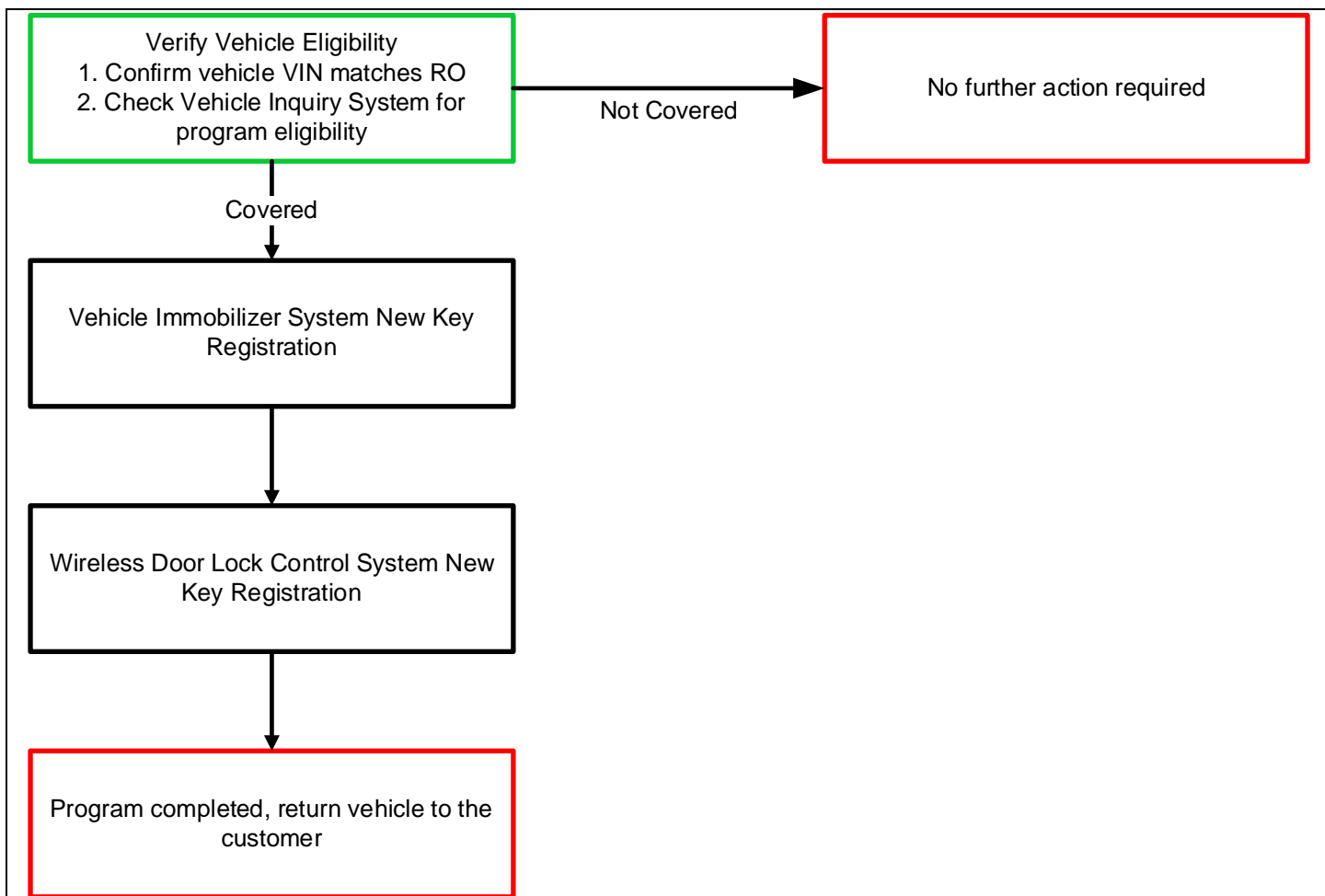
10/27/2023 – Added confirmation step for new keys.

The repair quality of covered vehicles is extremely important to Lexus. All dealership technicians performing this recall are required to successfully complete the most current version of the E-Learning course “Safety Recall and Service Campaign Essentials”. To ensure that all vehicles have the repair performed correctly; technicians performing this repair are required to currently have completed all of the following courses:

-LIC206A – Electrical Repair 1

It is the dealership’s responsibility to select technicians that have completed the above courses to perform this repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

1. CHECK VEHICLE FOR CAMPAIGN ELIGIBILITY

- a. Compare the vehicles VIN to the VIN listed on the Repair Order to ensure they match.
- b. Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this program, and that it has not already been completed.

Note: TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were previously completed, even by another dealer.

III. PREPARATION

A. PARTS

- Reference CPOR system on Service Lane Portal. Use the Part Details tab and enter campaign code and VIN to identify necessary parts for each VIN.
- **Be sure to verify you have the correct part number for the vehicle before you start programming.**

B. TOOLS & EQUIPMENT

- Techstream ADVi / Techstream 2.0 / Techstream Lite

IV. BACKGROUND

Due to unexpected supply chain issues, only one (1) Smart Key was included with the subject vehicles instead of two (2) Smart Keys that are normally provided.

V. WORK PROCEDURE



1. REGISTER THE NEW KEY

- a. Register the new key following the instructions applicable to the subject vehicle in the Repair Manual on TIS.
- b. Click the link below to access the repair manual instructions on TIS for registering a new key.

REGISTER NEW KEY

Model	2022	2023
GX		RM ID: RM1000000024JKE
IS		RM ID: RM1000000027DO6
LC		RM ID: RM100000001NUDO
LS		RM ID: RM1000000026VGM
LX		RM ID: RM10000000211H0
NX	RM ID: RM1000000020CHR	RM ID: RM1000000020CHR
RC F		RM ID: RM1000000029JU8
RX		RM ID: RM1000000026RHT
UX		RM ID: RM1000000024BMQ
ES		RM ID: RM10000000265ZH
RZ		RM ID: RM1000000027Z30

2. CONFIRM NEW KEY IS REGISTERED

- a. Confirm remote key operation on all keys.
 - i. If no operation, perform ECU CODE REGISTRATION with GTS+
 1. If vehicle is equipped with Remote Starter, perform REMOTE ENGINE START AND STOP REGISTRATION with GTS+.
 - ii. Confirm remote key operation on all keys.

◀ VERIFY REPAIR QUALITY ▶

Confirm that the new and original key(s) function properly.

10. APPENDIX

A. CAMPAIGN DESIGNATION DECORDER

