

RAPID UPDATE

FROM: Maserati TSO

TO: Maserati Network



MASTERS OF CARE

Rapid Update 668 Grecale – Door Seals Check



DATE: NOVEMBER 29 2023

Certain Maserati Grecale (M182) MY23 listed in MODISCS+ are involved in a Rapid Update to check the front and rear door gaskets (All 4 doors).

Door gaskets may have been installed on a limited batch of cars with holes in certain areas along the perimeter. While this is a defect that does not impact the performance of the component, it can result in accelerated wear, making replacement necessary. The procedure involves inspecting the gasket and, if necessary, replacing the non-compliant piece.

We remind you that all the Rapid Updates must be performed within the first workshop visit, regardless of the Mandatory setting set in Modis, as required by Maserati policies.

Also, for vehicles in Stock Dealer / PDI, it is necessary to carry out all action operations before delivery to the end customer, as required by the White Book and explicitly reported in the Pre-delivery checklist.

Please read and review this bulletin first before ordering parts and/or starting the procedure.

Contact your Regional AfterSales Manager (RAM) or Technical Support if you have any questions.

Thank You for your continued support and cooperation.

Maserati Americas
Aftersales Dept.

Procedure

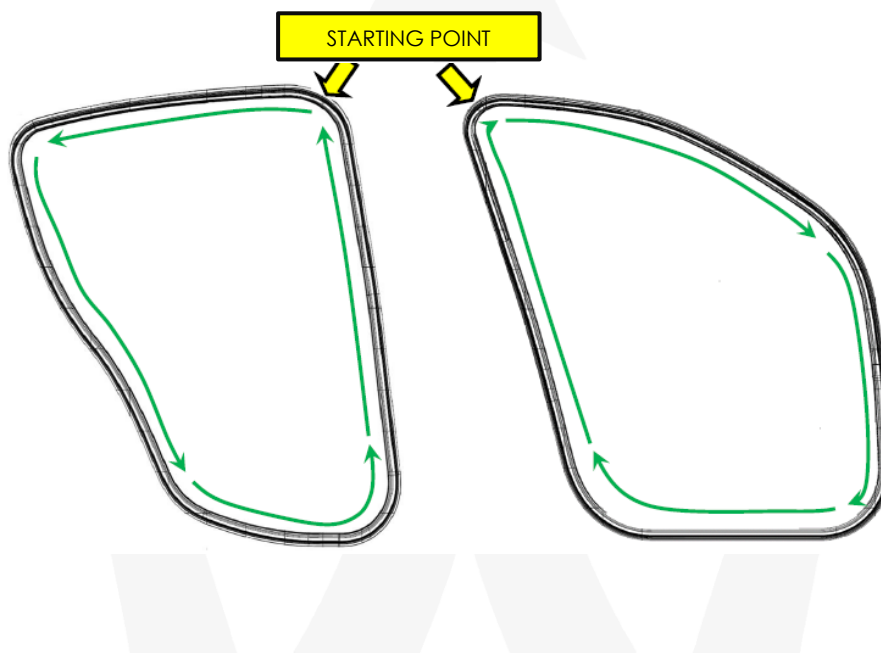


All images shown in this bulletin are for illustrative purposes only

Note: This procedure requires all 4 door gaskets **on the body** to be checked.

1. Always check ModisCS+ to see if the vehicle is involved in this action and if it has not been previously performed.

Open the vehicle door and, starting at the top of the "B" pillar, insert your fingers between the tube and the car's body. Gently separate the tubular component outward, as illustrated in the figure below.



2. Run your fingers across the inside area of the tubing all along the vehicle door to check for discontinuities and/or holes in the seal.



3. Inspection RESULTS:

- **OK ►** No defects or breakages are found; the gasket can be considered compliant. No further action needed.
- **NOT OK ►** Breakages and/or cuts found in the tubing. Gasket is **not compliant** and must be replaced.

4. Only replace the gasket that is **non-compliant**, following the instructions given in the workshop manual:

SECTION 09.34 - 1 WINDOWS AND WINDOW STRIPS

- | | | | |
|----|----------|-------------------------------------|----------------------------------|
| a. | 9.34.014 | FRONT RIGHT DOOR COMPARTMENT GASKET | Removal/refitting or replacement |
| b. | 9.34.015 | FRONT LEFT DOOR COMPARTMENT GASKET. | Removal/refitting or replacement |
| c. | 9.34.016 | RH REAR DOOR COMPARTMENT GASKET | Removal/refitting or replacement |
| d. | 9.34.017 | REAR LEFT DOOR COMPARTMENT GASKET. | Removal/refitting or replacement |

5. Check all four doors (front and rear) the same way.

6. Procedure complete.

Spare Parts

Please order the following PNs, referring to the spare parts catalog

Spare parts	PN
Right and left front door seal	673015846
Right and left rear door seal	673015847

Warranty claim

Complete your warranty claim as follows:

Description	Code
Rapid Update number	668
Warranty code	23
Error code	063
Component Code	9.34.014
Operation Code ▪ Check  ▪ Rework RIGHT FRONT DOOR ▪ Rework LEFT FRONT DOOR ▪ Rework RIGHT REAR DOOR ▪ Rework LEFT REAR DOOR	9.34.014. A (0.30 h) 9.34.014.00 (0.50 h) 9.34.015.00 (0.50 h) 9.34.016.00 (1.05 h) 9.34.017.00 (1.05 h)

 LOP can be added along with any of the "rework" LOPs one time per claim.