

RAPID UPDATE

FROM: Maserati TSO

TO: Maserati Network



PERSONAL SERVICE LAB

MASTERS OF CARE

Rapid Update 672 Grecale – Sunroof Moldings Replacement



DATE: NOVEMBER 23 2023

Certain Maserati Grecale (M182) MY23 listed in MODISCS+ are involved in a Rapid Update to replace the sunroof moldings.

A limited batch of cars may have been fitted with moldings that have aesthetic issues.

The procedure involves the replacement of both moldings according to the dedicated procedure.

We remind you that all the Rapid Updates must be performed within the first workshop visit, regardless of the Mandatory setting set in Modis, as required by Maserati policies.

Also, for vehicles in Stock Dealer / PDI, it is necessary to carry out all action operations before delivery to the end customer, as required by the White Book and explicitly reported in the Pre-delivery checklist.

Please read and review this bulletin first before ordering parts and/or starting the procedure.

Contact your Regional AfterSales Manager (RAM) or the Technical Support Helpdesk if you have any questions.

Thank You for your continued support and cooperation.

Maserati Americas
Aftersales Dept.

Overview

The procedure outlined in this bulletin is essential for the replacement of the sunroof moldings. To ensure the procedure's utmost effectiveness, it is imperative to adhere to specific precautions concerning the use of sealant, the methods of cleaning, and the thorough drying of the component. It's worth noting that all the information presented in this bulletin complements and supplements the guidance provided in the workshop manual.

Note on sealants

To carry out rework, although it is extremely recommended and preferable to use products such as "**SIMSON ISR 70-08**" or the equivalent "**Teroson MS 93XX**", you can use any of the sealants proposed in the table below.

SEALANTS THAT CAN BE USED
Simson ISR 7008
Simson ISR 7003
Teroson MS 9360
Teroson MS 932
Teroson MS 939

Preliminary gluing operations

- Before carrying out the gluing operation it is necessary to carry out the preparation procedure for the new moldings using thin sandpaper (grit between 120 and 280) and subsequent cleaning by eliminating residues using wipes soaked in degreaser such as **SOCOSAT** or **BETACLEAN 3350** or similar products.
- Once the preparation has been carried out, before proceeding with gluing, make sure that:
 - The ambient temperature is between 64.4°F and 95°F (18° and 35°C)
 - The parts to be glued are perfectly dry;
- Obtain the necessary materials:
 - Simson ISR 70-08** adhesive or equivalent according to the table indicated.
 - Spout with triangular nozzle supplied together with the cartridge.
 - Product dispensing gun
- Before starting the operating procedure, make sure that the silicone can be distributed correctly, dispensing the product by approximately 30 cm to ensure continuous extrusion.



Technical Procedure

1. Always check ModisCS+ to see if the vehicle is involved in this action and if it has not been previously performed.
2. Prepare new moldings according to the procedure indicated in the workshop manual.
Section 09.71 - 1
Procedure 09.15.094 00 COMPLETE ROOF MOLDING, RIGHT SIDE
3. Also, carry out the replacement on the left side of the car.
4. Restore any components removed by following the procedure in reverse order.
5. Wait at least **24 hours** to ensure that the bonding is perfectly dry, at the same time making sure that the car is not exposed to rain or humidity.
6. Procedure complete.

Spare Parts

To carry out the rework it is necessary to order the following spare parts

Spare parts	QTY	PN
RH MOULDING DOME	1	670269734
LH MOULDING DOME	1	670269736

Warranty Claim

Complete the warranty request as follows:

Description	Code
Rapid Update number	672
Warranty code	23
Error code	063
Component Code	9.15.094
Operation Code ▪ Rework (2 sides)	9.15.094. A (0.80h)