



Service Bulletin


Bulletin No.: 23-NA-218


Date: December, 2023

TECHNICAL

Subject: Rear Side Door Weatherstrip Coming Loose

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Trailblazer	2021	2024	—	—	—	—

Involved Region or Country	North America
Condition	 <p style="text-align: right;">6497432</p>
Cause	Some customers may comment on the seal or weatherstrip coming loose from the rear door. The cause of the condition may be that the weatherstrip is seated loosely on its three plastic clips and can slide off.

<p>Correction</p>	<div style="text-align: right; margin-bottom: 10px;">6497434</div>  <p>Clean the body and weatherstrip. Use a 50/50 mixture by volume of isopropyl alcohol and water on a dampened lint-free cloth and dry. Then, using 3M Black Super Weatherstrip and Gasket Adhesive, apply along the full length of the weatherstrip and small 1/8-inch dots every one to two inches along the outside flange. Reseat the weatherstrip. Use painters tape to secure the weatherstrip for 90 minutes to let the adhesive cure. Once cured, remove the tape and ensure the adhesive will hold. Refer to <i>Rear Side Door Window Outer Weatherstrip Stripe Replacement</i> in SI.</p> <p>Note: It's stated on the adhesive tube to allow it to skin over before installation for best results.</p>
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Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1488608*	Remove, Clean, and Reinstall Rear Side Door Below Belt Rear Auxiliary Weatherstrip Replacement	0.6 hr
*This is a unique Labor Operation for bulletin use only.		

Version	1
Modified	Released December 14, 2023

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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