



Service Bulletin

Bulletin No.: 23-NA-214

Date: December, 2023

INFORMATION

Subject: Information on Purge Pump Replacement and Purge Part Number Interchange

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Encore GX	2020	2024			L3T or LIH	
	Envision	2021	2024			LSY	
	Envista	2024	2024			LIH	
Cadillac	CT4	2020	2024			L3B or LSY	
	CT5	2020	2024			LSY	
	CT6	2019	2019			LSY	
	XT4	2019	2024			LSY	
	XT5	2020	2024			LSY	
	XT6	2020	2024			LSY	
Chevrolet	Blazer	2020	2024			LSY	
	Colorado	2023	2024			L2R or L3B	
	Silverado 1500	2019	2024			L3B	
	Trailblazer	2021	2024			L3T or LIH	
	Traverse	2024	2024	LK0			
	Trax	2024	2024	LIH			
GMC	Acadia	2020	2024	LKO or LSY			
	Canyon	2023	2024	L2R			
	Sierra 1500	2019	2024	L3B			

Involved Region or Country	North America
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Information

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

If during diagnosis a vehicle is determined to need a purge pump, due to a supplier shortage, parts may not show available.

New temporary part replacement strategy – Any one of the purge pump part numbers below can be used (as all the pumps are the same) however, you must remove the bracket on the new pump and re-install the original vehicle pump bracket on the new part, Refer to Evaporative Emission Canister Purge Pump Bracket Replacement in Si.

Parts Information

Refer to the GM Global EPC (Electronic Parts Catalog) for the correct part numbers based on the vehicles build information.	
12734329	25207098
25207119	12735891
12735890	12734899
25207121	25207125
12732251	12732250
25207124	12726357
12726358	—

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GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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