

# **Technical Information**

Service

174/23 ENU 8734

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Little or No Cooling Power from the Air-Conditioning System: Checking Refrigerant Lines on Air-Conditioning Compressor (174/23)

Model Line: Panamera (971)

Cayenne (9YA / 9YB)

Model Year: As of 2019 up to 2024

Equipment: Without alternative drive system (M-No. OKO)

Concerns: Air-conditioning compressor

Information: Customers complain that the air-conditioning system cooling performance is too low. Drop

formation of refrigerant compressor oil is detected at the low point of the air-conditioning

**compressor housing.** ⇒ *Drop formation on air-conditioning compressor* 



Drop formation on air-conditioning compressor

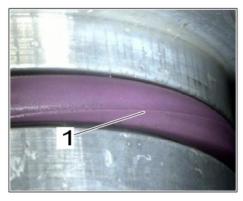
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Cause:

Insufficient sealing of the refrigerant lines on the air-conditioning compressor can lead to a leak in the air-conditioning system.

This leak can be caused by a twisted O-ring  $\Rightarrow$  *Twisted O-ring* installed in conjunction with the design-related burr on the O-ring  $\Rightarrow$  *Twisted O-ring* -1- or by a damaged O-ring on the refrigerant line.

As a result, refrigerant compressor oil can leak and collect at the flange of the refrigerant line and at the lowest point of the air-conditioning compressor.

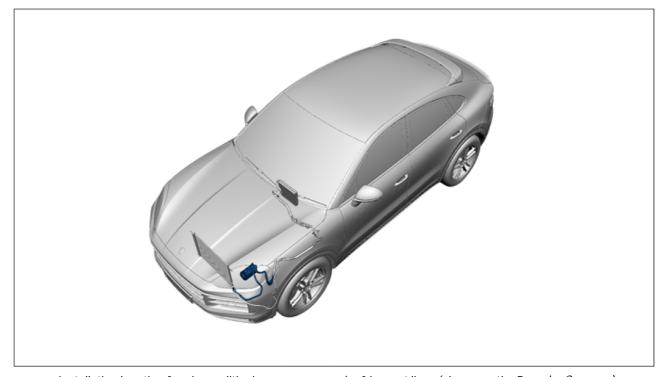


Twisted O-ring

Action:

If there is a complaint, check the respective O-ring of the affected refrigerant line and replace it if necessary.

Installation Position:



Installation location for air-conditioning compressor / refrigerant lines (shown on the Porsche Cayenne)

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### Required parts and materials

Parts Info:	Part No.	Designation - Location	Number	
	N 10414402	<ul><li>⇒ Cheese head bolt with multiple-tooth head M8 x 28</li><li>– Refrigerant line to compressor</li></ul>	1 piece	
	95557374903	<ul><li>⇒ O-ring, 23.8 x 2.4</li><li>– Refrigerant line between compressor and evaporator</li></ul>	1 piece	
	or			
	Only for Panamera (971)			
	99970755741	<ul><li>⇒ O-ring 11.00 x 2.50 NX</li><li>– Refrigerant line between compressor and condenser</li></ul>	1 piece	
	or			
	Only for Cayenne (9YA / 9YB)			
	95557374901	<ul><li>⇒ O-ring, 11,0 x 2.5</li><li>– Refrigerant line between compressor and condenser</li></ul>	1 piece	
	Additional parts required for Cayenne (9YA / 9YB) with Porsche Dynamic Chassis Control (PDCC) (M-No. 1P7)			
	PAF00072900	<ul><li>⇒ Hexagon socket head bolt, M8 x 20</li><li>– Front section of front underbody cover</li></ul>	3 pieces	
	or			
	Additional parts required for Cayenne (9YA / 9YB) with engine protective plate (M-No. 1SF)			
	N 10082912	<ul> <li>⇒ Hexagon screw (instrument cluster), self-locking</li> <li>M6 x 16</li> <li>– Front engine protection on holder</li> </ul>	3 pieces	

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Materials: Required materials (usually already available in the Porsche Center)

Part No. Designation Quantity

- Location

Vehicles with refrigerant R1234yf

9A757390010 ⇒ Refrigerant compressor oil 1234yf As required

- Air-conditioning system

 $\Rightarrow$  Refrigerant 1234yf As required

- Air-conditioning system

Vehicles with refrigerant R134a

00004330579 ⇒ Refrigerant compressor oil R134a As required

- Air-conditioning system

 $\Rightarrow$  Refrigerant R134a As required

Air-conditioning system

#### **Required tools**

Tools:

- Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g., V.A.G 1783 Torque wrench, 2-10 Nm (1.5-7.5 ftlb.)
- Torque wrench, 20-100 Nm (15-74 ftlb.), e.g., VAS 5820 Torque wrench, 20-100 Nm (15-74 ftlb.)
- Air conditioning service unit for R1234yf, e.g., VAS 581 001A air-conditioning service unit R1234yf or air conditioning service unit for R134a, e.g., VAS 6746A - air-conditioning service station R134a
- VAS 6122 Engine plug set
- P90999 PIWIS Tester 4
- Battery charger with a current rating of at least 90 A, e.g., VAS 5908 battery charger 90 A

#### Checking refrigerant compressor oil loss

Work Procedure: 1

Remove front underbody cover.

⇒ Workshop Manual '519219 Removing and installing cover for front underbody cover'

2 Remove front left wheel housing liner.

For procedure, see: ⇒ Workshop Manual '505619 Removing and installing wheel housing liner front'

3 Check and evaluate refrigerant compressor oil loss on the flange of the refrigerant line for the compressor - evaporator and refrigerant line for the compressor - condenser on the air-conditioning compressor. ⇒ Oil loss on air-conditioning compressor

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Oil loss on air-conditioning compressor

	Assessment	Action		
(<)	No refrigerant compressor oil loss can be detected on flange ⇒ Oil loss on air-conditioning compressor -1- or air-conditioning compressor ⇒ Oil loss on air-conditioning compressor -2	Locate the complaint elsewhere.  End of test.  Continue with:  ⇒ Technical Information '505619 Follow-up actions'		
(X)	Refrigerant compressor oil loss can be detected on flange ⇒ Oil loss on air-conditioning compressor -1- or air-conditioning compressor ⇒ Oil loss on air-conditioning compressor -2 ⇒ Flange refrigerant line leak	Replace the O-ring of the affected refrigerant line.  Continue with:  ⇒ Technical Information '505619 Replacing O-ring refrigerant line on air-conditioning compressor'		
	Flange refrigerant line leak			

## **Technical Information**

#### Replacing O-ring refrigerant line on air-conditioning compressor

Work Procedure: 1 Replace the O-ring of the affected refrigerant line on the air-conditioning compressor.

For procedure, see:

 $\Rightarrow$  Workshop Manual '874319 Removing and installing refrigerant line between compressor and

condenser'

⇒ Workshop Manual '874519 Removing and installing compressor/evaporator line (section from

air-conditioning compressor to internal heat exchanger)'

#### Follow-up actions

Work Procedure: 1 Install the front left wheel housing liner.

For procedure, see: ⇒ Workshop Manual '505619 Removing and installing wheel housing liner front'

2 Install front underbody panelling.

⇒ Workshop Manual '519219 Removing and installing cover for front underbody cover'

#### Working position and PCSS encryption (Panamera)

Labor position:

APOS	Labor operation	I No.
87450100	Checking refrigerant compressor oil loss	
87454910	Replacing O-ring refrigerant line on air-conditioning compressor	

#### PCSS encryption:

Location (FES5)	87340	Air-conditioning compressor
Damage type (SA4)	5000	Leaks

#### Working position and PCSS encryption (Cayenne)

#### Labor position:

APOS	Labor operation	I No.
87450100	Checking refrigerant compressor oil loss	
87454900	Replacing O-ring refrigerant line on air-conditioning compressor	

#### PCSS encryption:

Location (FES5)	87340	Air-conditioning compressor
Damage type (SA4)	5000	Leaks

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