

## Field campaign

<b>Topic</b>	Torque over check of the (x4) front left hand seat fixings (SC23/26)
<b>Market area</b>	Australia E04 Bentley rest Asia and Australia (6E04),China 796 VW Import Comp. Ltd (Vico), Beijing (6796),Germany E02 Bentley rest Europe (6E02),Japan E03 Bentley Japan (6E03),United Arab Emirates E06 Bentley Middle East and Africa (6E06),United Kingdom E01 Bentley UK (6E01),United States E05 Bentley USA and rest America (6E05)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2072214/1
<b>Campaign number</b>	EC91
<b>Note</b>	
<b>Type</b>	
<b>US code</b>	

## Vehicle data

### New Continental GT/C and New Flying Spur

#### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3S3*	2024	E		*	*	*
3S4*	2024	E		*	*	*
ZG2*	2024	E		*	*	*

#### Chassis numbers

Manufacturer	Filler	Type	Filler	MY	Factory	From	To	Prod from	Prod to
SCB	BB6	ZG	3	R	C	013376	013376		
SCB	CW1	3S	8	R	C	013446	013446		
SCB	BK5	3S	1	R	C	013447	013447		
SCB	DG4	ZG	4	R	C	013448	013448		
SCB	BK5	3S	7	R	C	013453	013453		
SCB	BB6	ZG	1	R	C	013456	013456		
SCB	CW1	3S	4	R	C	013461	013461		
SCB	CX1	3S	1	R	C	013463	013463		
SCB	CK1	3S	0	R	C	013467	013467		
SCB	BK5	3S	9	R	C	013468	013468		
SCB	CK1	3S	4	R	C	013469	013469		
SCB	BK5	3S	7	R	C	013470	013470		
SCB	DG4	ZG	X	R	C	013471	013471		
SCB	BK5	3S	0	R	C	013472	013472		
SCB	BK5	3S	4	R	C	013474	013474		
SCB	BK5	3S	8	R	C	013476	013476		
SCB	CG2	ZG	0	R	C	013477	013477		
SCB	DG4	ZG	4	R	C	013479	013479		
SCB	CK1	3S	5	R	C	013481	013481		
SCB	DG4	ZG	6	R	C	013483	013483		
SCB	CK1	3S	2	R	C	013485	013485		
SCB	DG4	ZG	1	R	C	013486	013486		
SCB	BY5	3S	4	R	C	013487	013487		
SCB	CK1	3S	3	R	C	013494	013494		
SCB	CT2	ZG	8	R	C	013495	013495		
SCB	BX5	3S	1	R	C	013501	013501		
SCB	CH1	3S	0	R	C	013502	013502		
SCB	CK1	3S	2	R	C	013504	013504		
SCB	DJ3	3S	6	R	C	013508	013508		
SCB	CK1	3S	1	R	C	013509	013509		

SCB	BK5	3S	6	R	C	013511	013511		
SCB	DT4	ZG	4	R	C	013512	013512		
SCB	BG6	ZG	7	R	C	013513	013513		
SCB	CK1	3S	4	R	C	013519	013519		
SCB	BK5	3S	7	R	C	013520	013520		
SCB	BG6	ZG	9	R	C	013531	013531		
SCB	BG6	ZG	2	R	C	013533	013533		
SCB	BG6	ZG	6	R	C	013552	013552		
SCB	BP5	3S	8	R	C	013561	013561		
SCB	BK5	3S	6	R	C	013590	013590		
SCB	BK5	3S	3	R	C	013627	013627		
SCB	DW3	3S	1	R	C	013630	013630		
SCB	BK5	3S	7	R	C	013632	013632		
SCB	CK1	3S	8	R	C	013636	013636		
SCB	BX5	3S	4	R	C	013637	013637		
SCB	CK1	3S	1	R	C	013638	013638		
SCB	CK1	3S	5	R	C	013643	013643		

## Documents

<b>Document name</b>
master.xml



## Notes

## ▼ Repair instructions

### Technical background

The front left hand seat fixings (x4) require a torque over check (Figure 1)

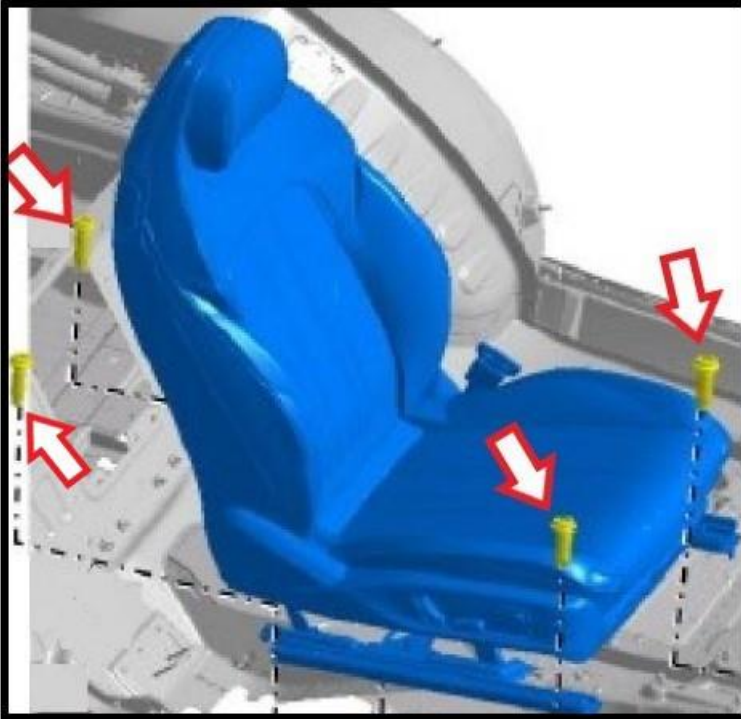


Figure 1

### Remedy

As detailed within the Technical background section and Work section

### Customer notification

Customers do not need to be informed directly of this campaign. Please ensure all affected vehicles are checked and repaired during the Pre Delivery Inspection (PDI)

### Warranty accounting instructions

Warranty Type	790
Labour Operation Code	72 01 09 99
Damage Service Number	EC91
Damage Code	00 66
Time	20 TU
Criteria ID	01

### Genuine parts

Not applicable

### Parts supply

Not applicable

### Parts despatch control

Not applicable

# Repair instructions

## Technical background

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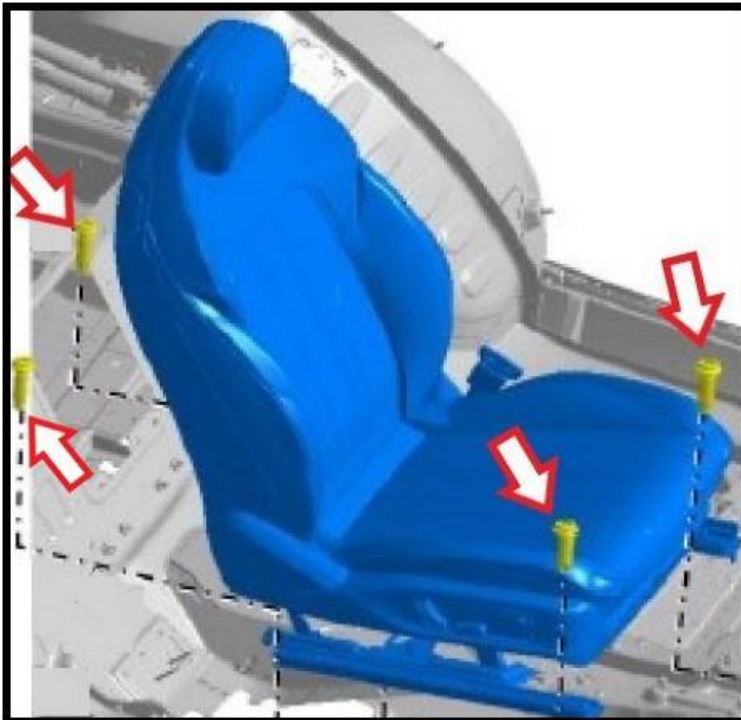


Figure 1

## Check

If the vehicle is not already listed as repaired in “Repair history” (Elsa Pro) and the yellow paint completion mark is not evident as detailed within the Identification section, the operative must carry out the required work in accordance with these instructions

## Genuine parts

Not applicable

## Work

### ⚠ CAUTION

The operative MUST ensure that all interior/exterior trim assemblies are suitably protected during the rework process, Warranty payments will not be considered under any circumstances for any damage to trim and/or components

### ⓘ NOTICE

Ensure all safety information and repair manual instructions within the repair manual is strictly adhered to when conducting the onward instructions

- 1) Referring to Rep.Gr 69 - Remove the air bag fuse and replace it with the dummy fuse -WT 10033. Attach the dummy fuse ribbon to the steering wheel to alert other service technicians that the air bag fuse has been removed
- 2) Referring to Rep.Gr 72 - Move the seat forwards/rearwards and remove the front and rear fixing covers
- 3) Referring back to Figure 1 - Torque the front left hand seat fixings (x4) to 50Nm
  - Referring to Rep.Gr 72 - Move the seat forwards/rearwards and refit the front and rear fixing covers
- 4) Referring to Rep.Gr 69 - Refit the air bag fuse
- 5) Apply a yellow paint completion mark on the front left hand seat rear bracket at the location shown in Figure 2



Figure 2

### Identification

Yellow paint completion mark at the location shown in Figure 2 confirms completion

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[▲ Repair instructions](#) [▲ Notes](#)