



Service Bulletin

Bulletin No.: 23-NA-081

Date: October, 2023

INFORMATION

Subject: Information on High Output Engine Calibration Installation Process

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Colorado	2023	2023			L3B	

Involved Region or Country	United States, Canada
Additional Options (RPOs)	Equipped with RPO L3B, RWQ
Condition	<p>A. Vehicles with an L3B engine RPO equipped with RPO RWQ High Output Engine Calibrations needs to be activated.</p> <p>B. Customers that have purchased the L3B engine performance calibration after the purchase of their new vehicle.</p>
Cause	The cause of the condition may be that the engine calibration has not been activated.
Correction	<p>A. For an LPO new vehicle order</p> <p>A.1. Flash ECM Calibration and complete the Setup Process using Service Programming System (SPS), Dealers DO NOT need to call techline.</p> <p>A.2. The labor for download and the re-flash of the module is to be charged to the labor operation under Warranty Information.</p> <p>A.3. This engine calibration is included with the vehicle transaction price; you will be provided an SPS warranty claim code upon programming completion.</p> <p>B. For an over the counter / ACO sale</p> <p>B.1. Obtain the VIN of the vehicle for reprogramming and Authorization code form the Accessories kit.</p> <p>B.2. Call Techline Customer Support Center (TCSC) at 1-800-828-6860 English or 1-800-503-3222 French to receive RWQ ECM reconfiguration Select 'PROMPT 1' - Software, service programming, scan tools Select 'PROMPT 2' - Other Select 'PROMPT 1' - GM Programmable Accessories</p> <p>B.3. Flash ECM Calibration and complete the Setup Process using Service Programming System (SPS).</p> <p>B.4. The labor for download and the re-flash of the module is to be charged to the labor operation under Warranty Information (as shown below).</p>

Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time		Transaction Type
		Add Time:		
*0590242	Installed during PDI To Install High Output Calibration (RWQ) LPO new vehicle order	Add Time:	0.3 hr	ZPDI
0602888	To Install High Output Calibration Over the counter / ACO sale	Add Time:	0.3 hr	ZSSP

Version	5
Modified	<p>Released April 28, 2023</p> <p>Revised May 17, 2023 – Removed steps 1 and 2 from Correction Section.</p> <p>Revised June 19, 2023 – Added Condition B to Condition Section, additional correction to Correction Section, and Condition B Labor Operation under Warranty Information Section.</p> <p>Revised September 28, 2023 – Updated Condition A Labor Operation under Warranty Information.</p> <p>Revised October 20, 2023 – Added Transaction Type under the Warranty Information Section.</p>

