



INSTRUCTION TO SERVICE

ITS: 60825		09/29/2023
SECTION:	420 – Exterior Applied Parts	
WRITTEN BY:	Jeff Kosheluk	
SUBJECT:	Install spring on latch on condenser door	
ISSUE:	Spring missing on door latch	
SUMMARY:	Install spring on latch on condenser door.	

ITS60825

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
Not Applicable	Not Applicable

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.

SAFETY PRECAUTIONS MUST BE FOLLOWED ACCORDING TO ACCEPTED INDUSTRY STANDARDS AND LOCAL/PROPERTY REQUIREMENTS.

PROCEDURE:

1. Park bus on a leveled surface and apply parking brake. Place wheel chocks underneath the front wheels.
2. Turn the main battery disconnect switch to the “OFF” position.

Inspection

3. Locate the condenser door. Refer to Figure 1.

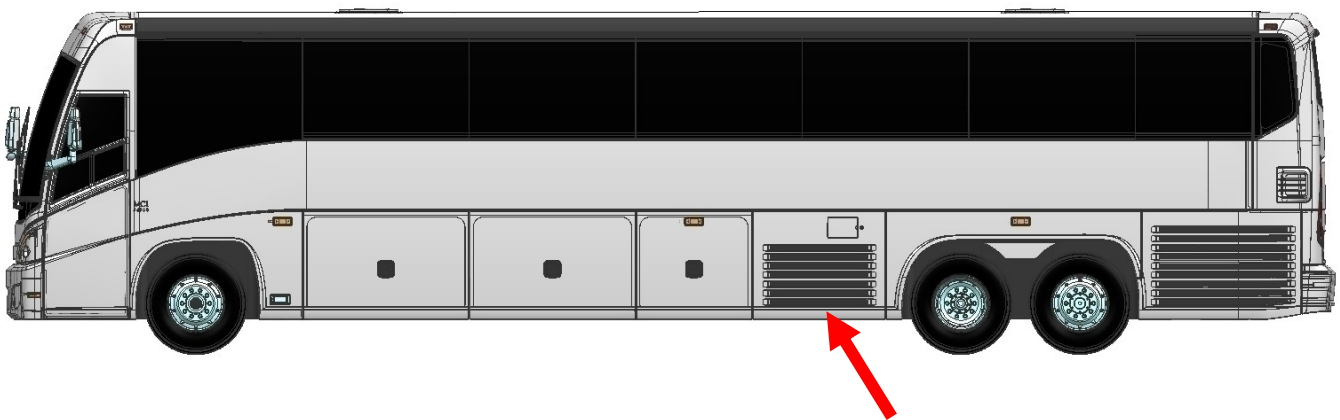


Figure 1: Front bumper-door

4. Open the access door to gain access to the latch. See Figure 2.



Figure 2: Missing spring on latch.

5. Install spring (PN: 03-29-1173) on latch as shown. Refer to Figure 3



Figure 3: Spring on latch as shown.

6. Remove all tools and debris and return the bus to service condition.
7. Turn the main battery disconnect switch to the "ON" position.



LABOUR ESTIMATE				
	Operation	People	Hours	Labor Time
1	Install spring on latch.	1	0.25	0.25

PARTS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	03-29-1173	Spring – Locking Finger	1	EA	