# Service Alert

# Mazda North American Operations Irvine, CA 92618-2922



Subject:

A-PILLAR TRIM HIDDEN FELT PAD IS VISIBLE

Service Alert No.: SA-070/23

Last Issued : 10/24/2023

## **BULLETIN NOTES**

## APPLICABLE MODEL(S)/VINS

2023 CX-50 (US/Canada spec vehicles with VINS lower than 7MMVA\*\*\*\*\*107823 (produced before June 14, 2022)

#### **DESCRIPTION**

Some customers may complain that the black felt padding on the A-pillar trim is visible.

#### REPAIR PROCEDURE

- 1. Verify the customer concern.
- 2. Remove the A-pillar trim *on both sides* of the vehicle using the removal procedure in MGSS (**A-PILLAR TRIM REMOVAL/INSTALLATION**).

3. Remove the old felt tape from **both** A-pillar trim pieces. The front is wrapped and locked in place, and if any of it breaks off, remove it completely.





4. Clean the circled area with rubbing alcohol.

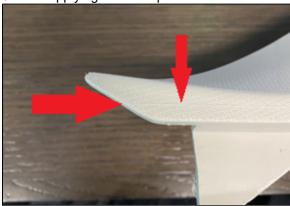


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- 5. Remove 2 felt strips from the felt sheet.
- 6. Start applying the felt tape at the arrow and follow the faint mold line to the end. DO NOT CUT THE TAPE.



7. Wrap the felt tape around the bottom edge as shown, and continue to the back of the colored portion of the trim. DO NOT CUT THE TAPE.



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8. Take the unattached felt tape end, twist it slightly, and press it down onto the black tube attached to the A-pillar trim.



9. The final appearance of the felt tape should look like this:



- 10. Replace the A-pillar trim pieces using the installation procedure in MGSS (**A-PILLAR TRIM REMOVAL/INSTALLATION**).
- 11. Confirm the felt is not visible.

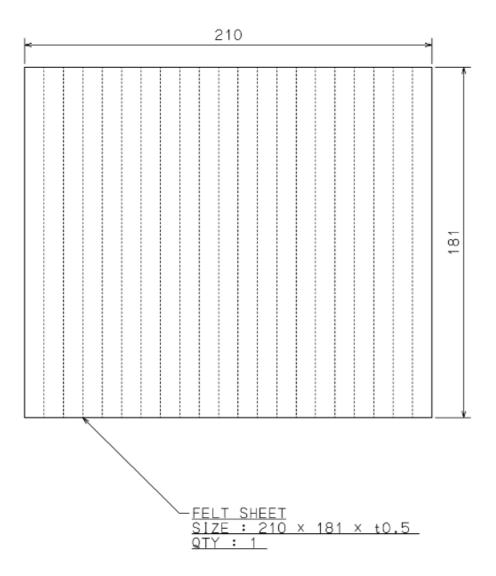
### PARTS INFORMATION

Part Number	Description	Qty.	Notes
VAY1-68-2A3	A-PILLAR FELT	1	This is a sheet that repairs 10 vehicles.

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## **WARRANTY INFORMATION**

Warranty Type	A
Symptom Code	89
Damage Code	9B
Part Number Main Cause	VA40-68-170 75
Quantity	0
Operation Number / Labor Hours	Trim R&R: S1702BRX / 0.2
Operation Number / Labor Hours:	Install Tape: S1702XRT / 0.2

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