

PROCEDURE:

Open the awning window.

Remove old adhesive on window glass and on metal piece that sticks to the window glass by scraping using a plastic tool (anything that won't damage the glass)

Use alcohol to clean remaining adhesive on glass. Then using scotch bright, sand and clean remaining adhesive on metal piece. Do not sand window glass. It's important to sand the metal piece because this will give proper adhesion to the Sikaflex 221 that will be applied on it.

Apply a bead of Sikaflex 221 on whole area of metal piece that will be attached to the glass window.

Using two "C" clamps, put grip on top and bottom of metal piece and on the outside of window glass, clamping window glass and metal piece. You may see some Sikaflex 221 squeezing out this is fine but clean if excessive. Leave for 24 hours. Note: you may have to use a cushion between C clamp and glass window so you don't scratch window glass.

See SAMPLE PICTURE below for reference. Time = 1.0 hour

