

Rev1

Service Category	Drivetrain		
Section	Clutch	Market USA	Toyota Supports

#### Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2005 - 2023	Tacoma		

#### **REVISION NOTICE**

August 16, 2023 Rev1:

• Applicability has been updated to include 2020 – 2023 model year Tacoma vehicles.

Any previous printed versions of this bulletin should be discarded.

# SUPERSESSION NOTICE

The information contained in this bulletin supersedes Service Bulletin No. T-SB-0186-12.

• Applicability has been updated to include 2018 and 2019 model year Tacoma vehicles.

• The entire bulletin has been updated.

Service Bulletin No. T-SB-0186-12 is obsolete and any printed versions should be discarded.

## Introduction

Some 2005 – 2023 model year Tacoma vehicles equipped with a manual transmission may exhibit a squeak or creak noise from the clutch pedal when it is depressed or released. Follow the Repair Procedure in this bulletin to address this condition.

## Warranty Information

OP CODE	DE DESCRIPTION		OFP	T1	T2
TC1400	R & R Clutch Pedal Sub-assembly, Clutch Master Cylinder Assembly, and Clutch Reservoir Hose	1.2	31311-#####*	91	14

\*Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

## **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### **Parts Information**

PART NUMBER		PART NAME	QTY	
PREVIOUS	NEW		QII	
31420-04010 31420-04011 31420-04020 31420-60031 31420-60032	31420-60033	Clutch Master Cylinder Assembly	1	
31311-04010 31311-04011 31311-04012 31311-04020	31311-04021	Clutch Pedal Sub-assembly	1	
31434-04010	31434-60010	Clutch Reservoir Hose	1	
90389-06055		Clutch Pedal Sub-assembly Bushing	1	
55105-04020		Clutch Pedal Bracket	As Needed	

#### NOTICE

Previous part numbers are NOT compatible with the NEW clutch pedal assembly. Ensure ALL NEW part numbers are utilized when performing the repair in this bulletin.

## **Required Tools & Equipment**

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Union Nut Wrench 10 mm	<u>09023-00101</u>	1

## NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

<b>REQUIRED TOOLS &amp; MATERIAL</b>	PART NUMBER	QTY
Body Grease W	08887-02007	1
MP (Multi-Purpose) Grease	-	As Needed
Brake Fluid: SAE J1703 or FMVSS No. 116 DOT 3	-	As Needed

#### **Repair Procedure**

1. Confirm the condition.

Is there a squeak or creak noise from the clutch pedal when it is depressed or released?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

## NOTE

Make sure the noise is coming from the clutch pedal and NOT from other components related to the clutch system.

## **Repair Procedure (continued)**

2. Replace the clutch pedal sub-assembly, clutch master cylinder assembly, and the clutch master cylinder hose.

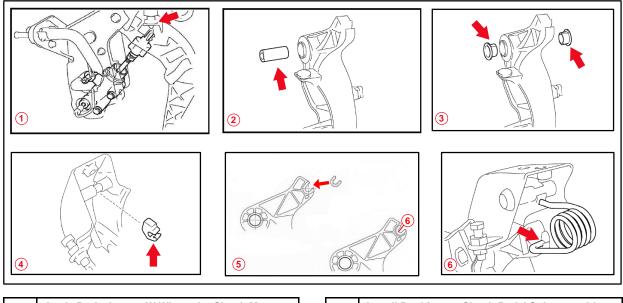
#### NOTE

- Apply body grease W where the clutch master cylinder clevis and clutch pedal meet (see callout 1).
- Apply MP grease to the shaft collar and turnover spring contact surfaces as shown in the Repair Manual (see callouts 2 – 6).

Refer to TIS, applicable model and model year Repair Manual:

- <u>2005</u> Tacoma: Drivetrain – Clutch – "Clutch Pedal Sub-Assy: Replacement"
- <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> / <u>2012</u> / <u>2013</u> / <u>2014</u> / <u>2015</u> / <u>2016</u> <u>2023</u> Tacoma: *Drivetrain* – *Clutch* – "Clutch: Clutch Pedal: Removal"
- <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> / <u>2010</u> / <u>2011</u> / <u>2012</u> / <u>2013</u> / <u>2014</u> / <u>2015</u> / <u>2016 2023</u> Tacoma: *Drivetrain – Clutch –* "Clutch: Clutch Pedal: Installation"

Figure 1.



1	Apply Body Grease W Where the Clutch Master Cylinder and Clutch Pedal Meet	
2	Apply MP Grease to Clutch Pedal Shaft Collar	
3	Apply MP Grease to the Two Bushings	
4	Apply MP Grease to Clutch Pedal Spring Holder and Clutch Pedal Support	

5	Install Bushing on Clutch Pedal Sub-assembly Compression Spring Insert
6	Apply MP Grease to Clutch Pedal Sub-assembly and Compression Spring

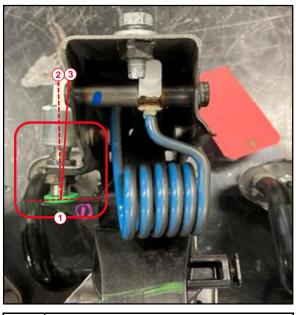
## **Repair Procedure (continued)**

- Inspect the clutch pedal bracket assembly for ANY deformations. Replace the clutch pedal bracket if necessary.
- Adjust the pedal height, free play, and release point.
   Refer to TIS, applicable model and model year Repair Manual.
  - 2005 / 2006 / 2007 / 2008 / 2009 / 2010 / 2011 / 2012 / 2013 / 2014 / 2015
    Tacoma: Drivetrain – Clutch – "Clutch: Clutch Pedal: On-Vehicle Inspection"
  - <u>2016 2023</u> Tacoma:
    "Clutch: Clutch Pedal: Adjustment"

#### NOTICE

Ensure proper adjustment of the clutch pedal; if NOT done correctly, then the noise could occur even with new parts.

Figure 2. Deformed Clutch Pedal Bracket Assembly



1	Deformation Area
2	Normal Position
3	Position After Deformation

5. Test-drive the vehicle to confirm the condition no longer exists.