

93-23-06 - Service Information, HV-Connector Wrapped in Adhesive Release date: 10/5/2023 Tape

## Condition

Applicable Vehicles						
Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To	
ID.4	2021 - 2024	All	All	All	All	

Revision Table							
Instance Number	Published Date	Version Number	Reason For Update				
2071699/1	10/5/23	93-23-06	Original publication.				

#### **Customer Concern:**

Not applicable.

#### Workshop Findings:

As part of a repair, the high-voltage battery was opened. During this repair it was found that one of the high-voltage connectors is wrapped with an adhesive tape (see Figure 1).

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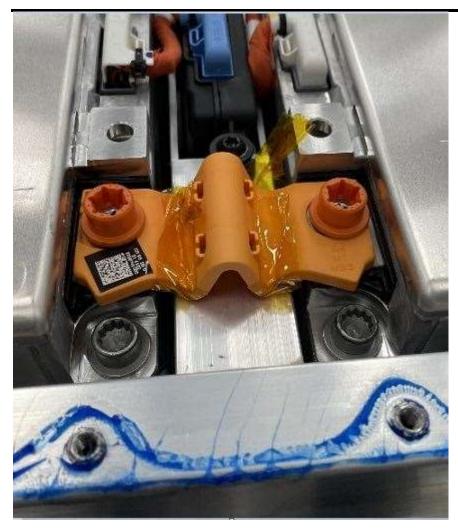


Figure 1. High-voltage connector wrapped in adhesive tape

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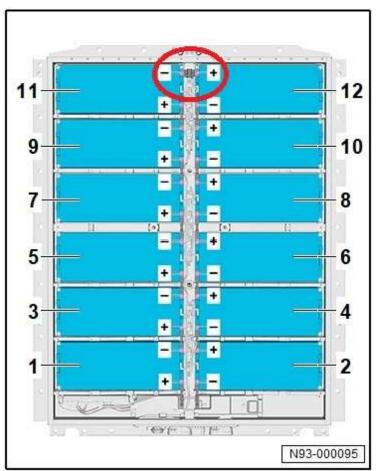
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## **Technical Background**

The high-voltage connector that is wrapped with adhesive tape is positioned opposite the coolant connections of the high-voltage battery (see Figure 2).

The adhesive tape serves to improve the dielectric strength (insulation). Therefore, the adhesive tape must not be removed under any circumstances.

# **Note:**



#### The adhesive tape has been intentionally applied and must not be removed!



## **Production Solution**

Not applicable.

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### Service

Not applicable.

#### Warranty

Information only.

## **Required Parts and Tools**

No Special Parts required.

### **Additional Information**

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

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