

McLaren Speedtail – Filler Flap Operation Enhancement

SENSITIVITY: Restricted

Bulletin type:	Service Campaign
Reference number:	N/A
Campaign reference:	SCB 23 A 001
Attention:	Retailer Aftersales Managers, Retailer Service Managers, Retailer Service Advisors, Retailer Technicians, Retailer Parts Managers
Affected vehicles:	McLaren Speedtail
Situation:	Replacement of the fuel and oil flap push-push mechanism rubber caps with new plastic version
Procedure:	Action affected vehicles during next Retailer visit. Please refer to the information outlined in this document to complete the required rework
Date:	14 September 2023

This bulletin will cover:

-
1. Overview
 2. Parts Information
 3. Procedure
 4. Warranty Information
 5. Affected Vehicles
-

1. Overview

Through continuous product quality monitoring, McLaren Automotive has identified that the rubber caps of both the filler flap mechanisms can deform over time and prevent them from opening. To address this, McLaren Automotive, has released a solution which includes a new plastic cap which needs to be fitted to each of the fuel and oil filler flaps in place of the old caps.

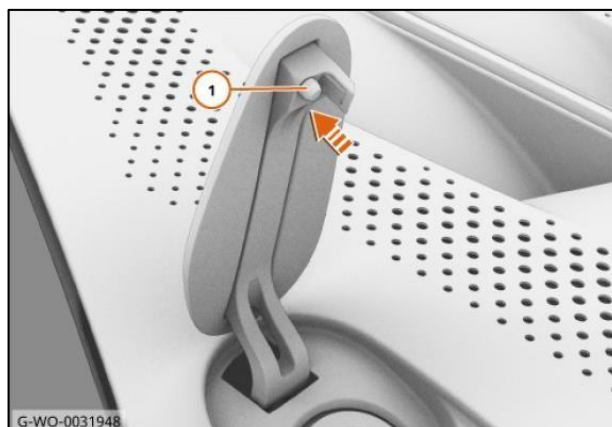


Image 1: Location of the filler flap plastic cap

2. Parts Information

The below part is required to action this rework and can be ordered in the usual way via Unidial 2. Two new caps are required per vehicle. One of each to be fitted to the fuel and oil filler flaps.

Part Number	Part Description	Quantity
23AE961CP	CAP FILLER FLAP PLASTIC CAP	2

3M DP 620 SEMI STRUCTURAL ADHESIVE is also required to complete the rework. This consumable is available to order from McLaren but can be sourced locally and online as well.

Part Number	Part Description	Quantity
11A4539CP*	3M ADHESIVE - SEMI-STRUCTURAL - DP620 - 400CC	As required
11A4629CP*	3M ADHESIVE APPLICATOR GUN - 400CC – TOOL	Reusable tool
11A4876CP*	3M ADHESIVE NOZZLES - 400CC – TOOL	As required

*3M DP620, applicator and nozzles are widely available on the market.

They can be ordered via Unidial 2 using the part numbers in the table above or can also be purchased locally and online as appropriate.

All orders should be placed as usual on Unidial 2, for any parts queries please contact our Parts Customer Service Team:

EMEA – mclarencustomerservice@unipart.com

APACHI – mclarencustomerserviceap@unipart.com

AMERICAS – mclarencustomerservicena@unipart.com

To support timely completion of Campaigns, please plan your parts ordering in line with your impacted Vehicle Parc. Sufficient inventory in your facility to complete your vehicle Campaigns will build customer trust and promotes customer satisfaction. In turn, we are doing everything possible to best support you with the right stock in our central facilities so we can ship your orders quickly.

3. Procedure

To perform the required work, document 'GA-RM-03A071-06-009 - Remove/Install Plastic Cap - Filler bowl' has been attached with this bulletin. This document contains the relevant work instructions and care points to ensure the required work is carried out correctly.

As an additional rework care point, after completion of the plastic caps installation, technicians must visually inspect and clean both filler flap actuator shafts to remove any debris or dirt present.



Image 2 Filler Flap Actuator Shaft

Care Point: Only technicians who have completed the McLaren Speedtail Training are allowed to work on the vehicle

Care Point: 3M scotch weld 5313 Butyl Sealant can be sourced locally and online. Retailers should plan their inventory in a timely manner based on their local supplier availability

4. Warranty Information

Submit a claim to the McLaren Warranty department following completion of the work, using the following details.

DESCRIPTION	REPAIR TIME
McLaren Speedtail – Replacement of filler flap plastic caps	0.1hrs*

*This time covers the replacement of both fuel and oil filler flap plastic caps

5. Affected Vehicles

Affected vehicles will be flagged in the Retailer Portal when next opening a Workshop Visit related to the vehicle. Your Regional Aftersales Manager will also contact you with a VIN list of affected vehicles.

If you have any questions, please speak to your Regional Aftersales Manager.

The information contained in McLaren bulletins is for internal use only by McLaren Authorised Retailers and must not be published on external websites or social media forums etc.

The McLaren data classification policy applies to all full time, part-time and fixed term employees of McLaren and all workers including, contractors, consultants, suppliers, and third parties who have access to McLaren data and/or systems. This policy includes all information held by, or on behalf of, McLaren in any form and all information systems/services used by, or used to store data belonging to, McLaren.

Part numbers listed in McLaren bulletins are for reference only. Always check with the parts department to verify the latest part numbers.

All bulletins (Information/Campaign/Recall) issued by McLaren Automotive Limited ("McLaren") are intended only for use by technicians who have attended McLaren technical training courses. McLaren trained technicians have the equipment, tools, safety instructions and the know how to perform the job properly and safely. McLaren bulletins are written to inform McLaren technicians of conditions that may occur on some McLaren vehicles, or to provide information that could assist diagnosing a McLaren vehicle. Part numbers listed in McLaren bulletins are for reference only. Always check with the parts department to verify the latest part numbers.