

WPJ3 - Reworking Screw Connection for Crash Bar on Driver's and Passenger's Door (Workshop Campaign)

Vehicle Type: **911 GT3 RS (992)**

Model Year: **2023**

Concerns: **Crash bar on driver and passenger door**

Cause: **There is a possibility that the screw connections on the crash bars in the driver's and passenger's door were not tightened to the specified tightening torque on the affected vehicles.**

Action: Tighten screw connection on the crash bar on the driver's and passenger's door with the specified tightening torque.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Required materials

Consumables: **Required consumables** (usually already available in the Porsche Center):

Part No.	Designation – Location of use	Quantity
...	⇒ Paintwork in vehicle color* – Screws for crash bars on doors	1 piece

* For warranty processing, enter the Part No. WPJ30000001, with the "consumables" designation as an additional part in the warranty claim.

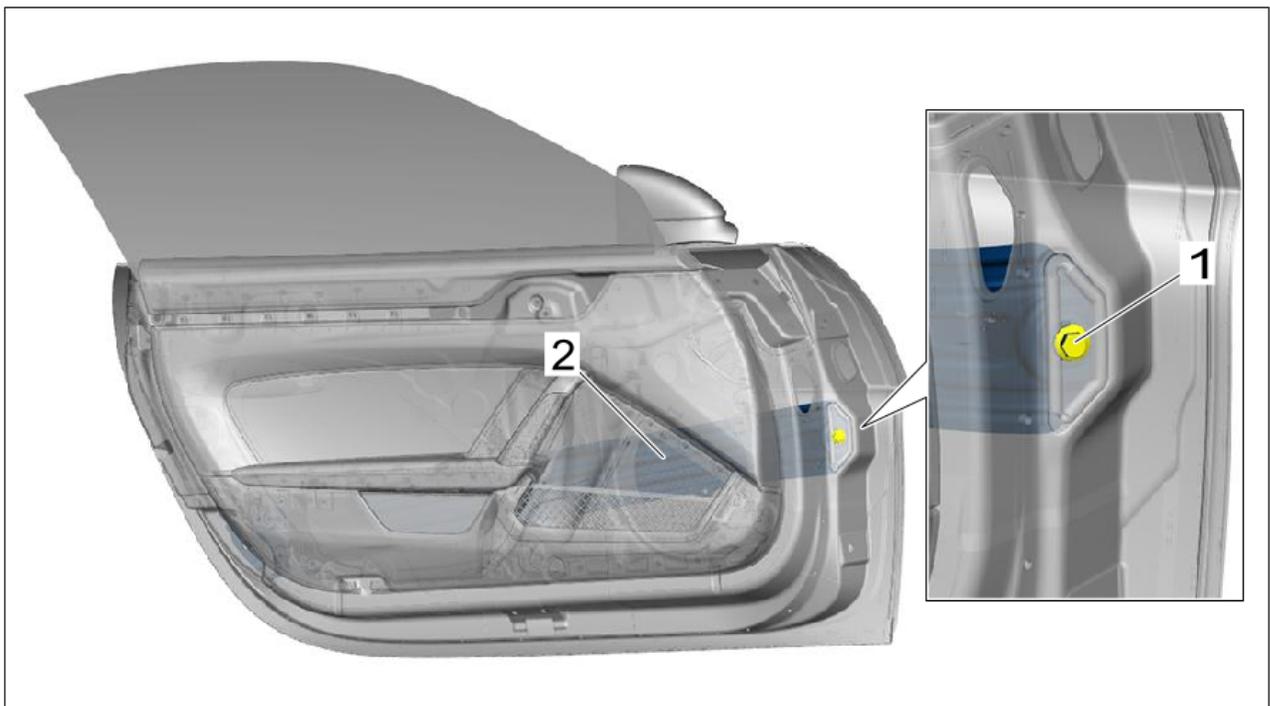
Required tools

- Tools:
- 22mm A/F Ring Wrench (locally available)
 - Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g. **V.A.G 1783 - torque wrench, 2-10 Nm (1.5-7.5 ftlb.)**
 - Torque wrench, 6-50 Nm (4.5-37 ftlb.), e.g. **V.A.G 1331A - torque spanner, 6-50 Nm (4.5-37 ftlb.)**

Rework screw connection on crash bar

Work Procedure: 1 Open the driver door.

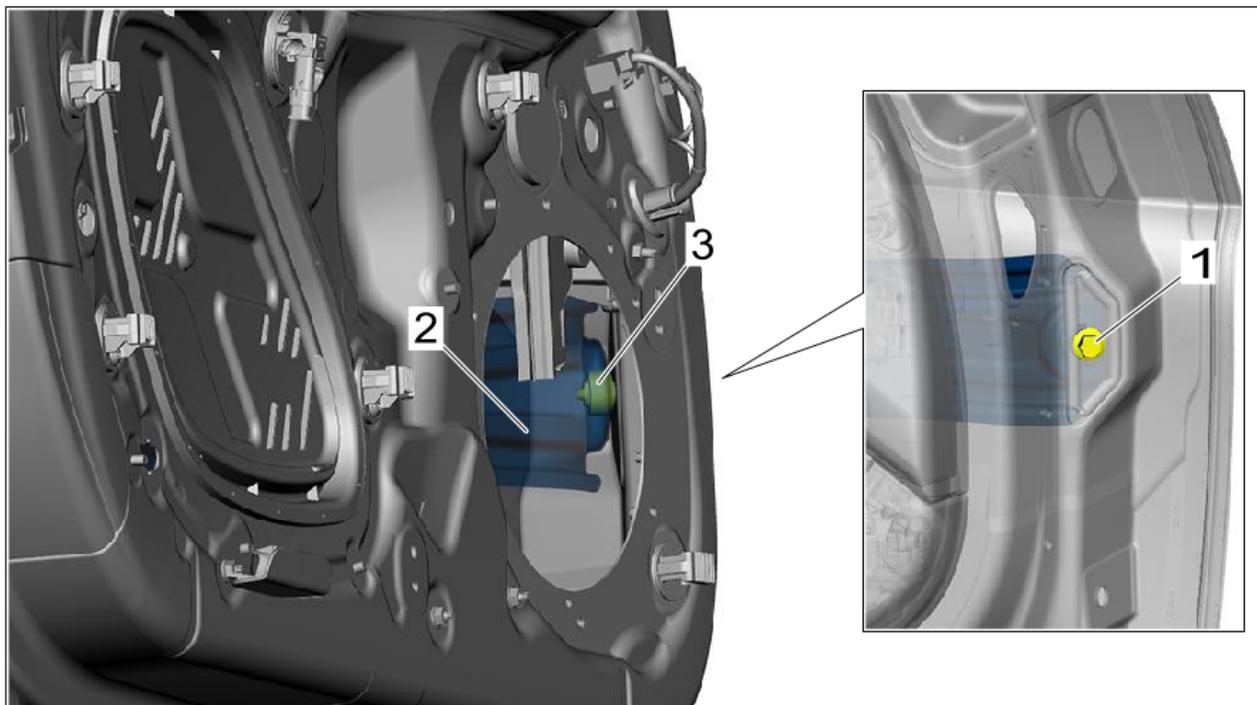
- 2 Tighten screw \Rightarrow *Crash bar screw -1-* on crash bar \Rightarrow *Crash bar screw -2-* with **torque 30 Nm (22.1 ftlb.)**.



Crash bar screw

Assessment		Action
(✓)	The screw can be tightened.	Continue with Step 8.
(✗)	The screw cannot be tightened at the corresponding torque of 30 Nm , as the screw continues to rotate.	Continue with Step 3.

- 3 Remove door trim panel. \Rightarrow *Workshop Manual '705919 Removing and installing front door trim panel'*
- 4 Remove woofer.
For instructions, see: \Rightarrow *Workshop Manual '914119 Removing and installing front loudspeakers'*
- 5 Tighten screw \Rightarrow *Screw and nut on crash bar -1-* on crash bar \Rightarrow *Screw and nut on crash bar -2-* with **torque 30 Nm (22.1 ftlb.)**, countering against nut \Rightarrow *Screw and nut on crash bar -3-* with **22mm A/F Ring Wrench (locally available)**



Screw and nut on crash bar

- 6 Install woofer.
For instructions, see: ⇒ *Workshop Manual '914119 Removing and installing front loudspeakers'*
- 7 Install door trim panel. ⇒ *Workshop Manual '705919 Removing and installing front door trim panel'*
- 8 Rework screw on crash bar with paint stick in vehicle color.
- 9 Repeat work procedure on passenger door.
- 10 Enter the campaign in the Warranty and Maintenance logbook.

Warranty processing

Scope 1: **Reworking screw connection of crash bar on both the doors**

- Door trim panel need not be removed.

Labor time:

Reworking screw connection of crash bar on both the doors

Labor time: **12 TU**

Includes: Tighten screws on the crash bars
Reworking screws with paint stick

Required parts:

WPJ30000001	Consumables (Paintwork in vehicle color)	1 piece (only for warranty invoicing)*
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* For warranty processing, enter the Part No. WPJ30000001 with the "consumable" designation as an additional part costing \$ 2.10 in the warranty claim.

⇒ **Damage number WPJ3 066 000 1**

Scope 2:

Reworking screw connection of crash bar on both the doors

- A door trim panel had to be removed.

Labor time:

Reworking screw connection of crash bar on both the doors Labor time: **47 TU**

Includes: Removing and installing front door trim panel
Removing and installing a woofer at the front
Tighten screws on the crash bars
Reworking screws with paint stick

Required parts:

WPJ30000001	Consumables (Paintwork in vehicle color)	1 piece (only for warranty invoicing)*
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* For warranty processing, enter the Part No. WPJ30000001 with the "consumable" designation as an additional part costing \$ 2.10 in the warranty claim.

⇒ **Damage number WPJ3 066 000 1**

Scope 3:

Reworking screw connection of crash bar on both the doors

- Two door trim panels had to be removed.

Labor time:

Reworking screw connection of crash bar on both the doors Labor time: **81 TU**

Includes: Removing and installing two door trim panels, front
Removing and installing two woofers at the front
Tighten screws on the crash bars
Reworking screws with paint stick

Required parts:

WPJ30000001	Consumables (Paintwork in vehicle color)	1 piece (only for warranty invoicing)*
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* For warranty processing, enter the Part No. WPJ30000001 with the "consumable" designation as an additional part costing \$ 2.10 in the warranty claim.

⇒ **Damage number WPJ3 066 000 1**

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