

Airstream Service Bulletin

Bulletin Number: 196

Product Line: Model Year 2023 Interstate E1 (19' & 24') and Atlas E1 Touring Coaches

Subject: Power Center Circuit Breaker Relocation

Operation Code: TCSBR8913079

Labor Rate: .40

In model year 2023 Interstate E1 (19' and 24') & Atlas E1 touring coaches equipped with the Volta Power System had the 30 Amp shore breakers installed in the incorrect position inside the breaker box. The 30 amp shore breakers are required to have a hold down bracket per the "**National Electrical Code – Article 551-RV 550.40(A), General Requirements, paragraph 408.36(F)**". The following instructions outline the steps needed to place the breakers in the correct location and secure them with the hold down bracket. To date, there have been no reported occurrences of the breakers coming loose.

Range of Vehicles Involved:

Airstream 2023 Interstate E1 (19' & 24') and Atlas E1 touring coaches.

Built Between: **August 16, 2022 – February 15, 2023.**

Serial Number Range: **307369 – 311273**

Note: Because our VINs do not run in a contiguous series, there will be units in the VIN range which will not be affected by this Service Bulletin. (A detailed list of the affected (**137**) units is available on AIRHUB).

Please contact the Airstream Customer Service office at 877-344-1076 ext. 7401 or support@airstream.com if parts are needed and they will be sent at no charge.

Thank you,

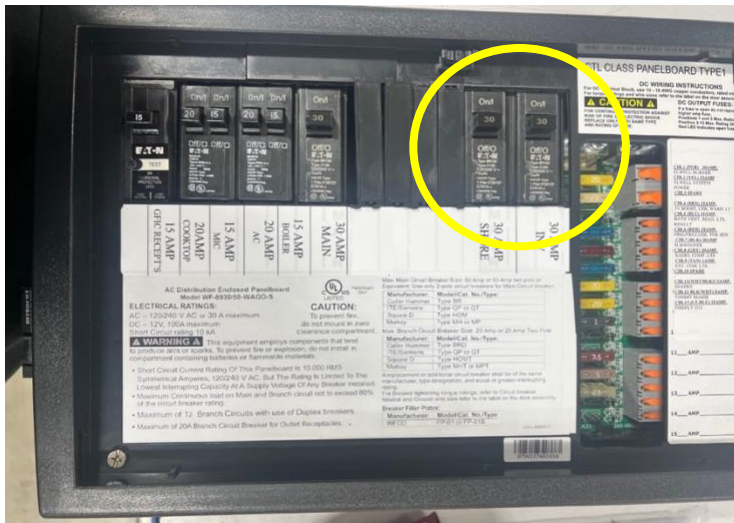
Airstream Customer Service

Power Center Breaker Relocation

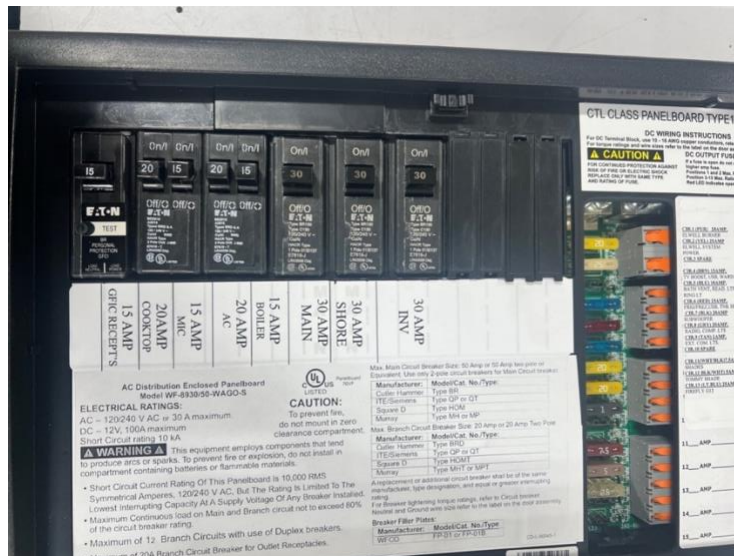
To meet RVIA compliance, Airstream is relocating two 30 Amp breakers to be held in place by the installed bracket. The following instructions will guide you through the process of relocating the 30 Amp INV and 30 Amp SHORE breakers.

WARNING: Before working on the Touring Coach, unplug the coach and ensure the Power Centers three 30-Amp breakers are in the OFF position.

1. Locate the Power Center and verify that the breakers need to be relocated. If the 30 Amp INV and 30 Amp SHORE breakers are positioned to the right, separated from the other breakers by blank plates as shown in the first image below, they will need to be moved. If all the breakers are next to each other, with no plates between them, as shown in the second image below, this procedure is not needed.



Incorrect

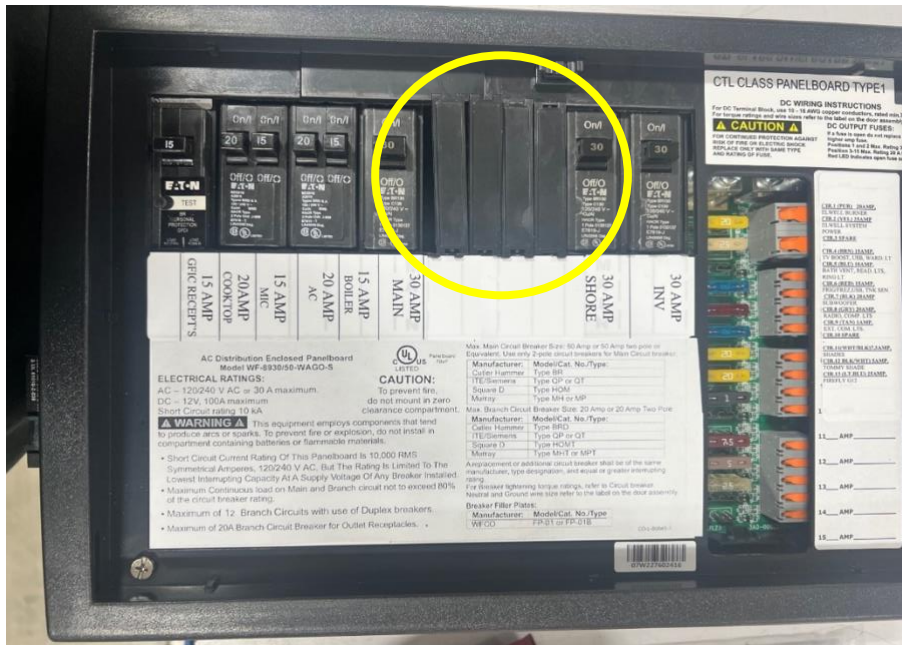


Correct

2. After determining that the breakers need relocated, remove the two hold down screws to remove the trim ring and gain access to the breakers.



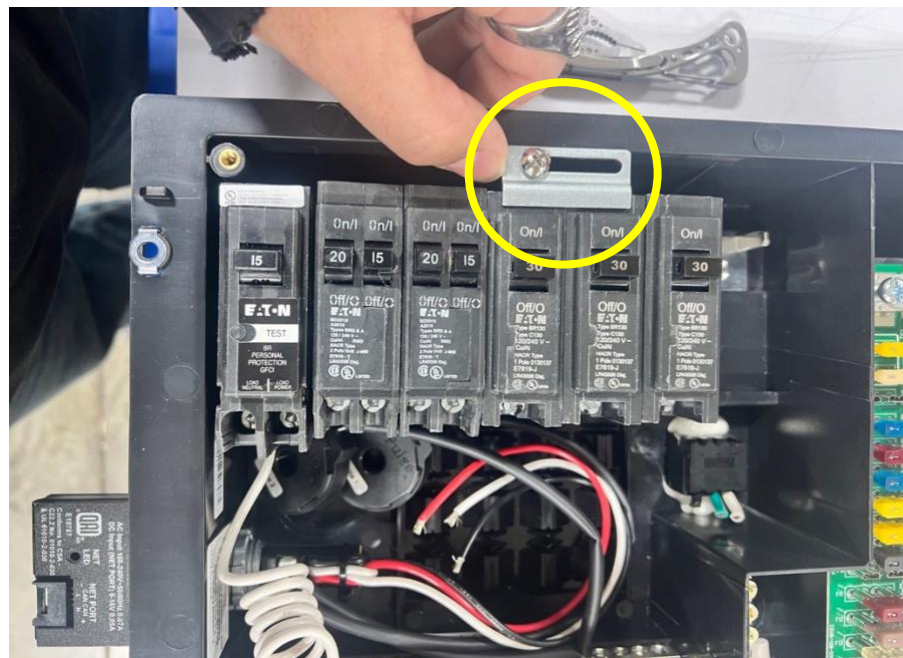
3. Remove the blank plates to create space for relocating the two breakers.



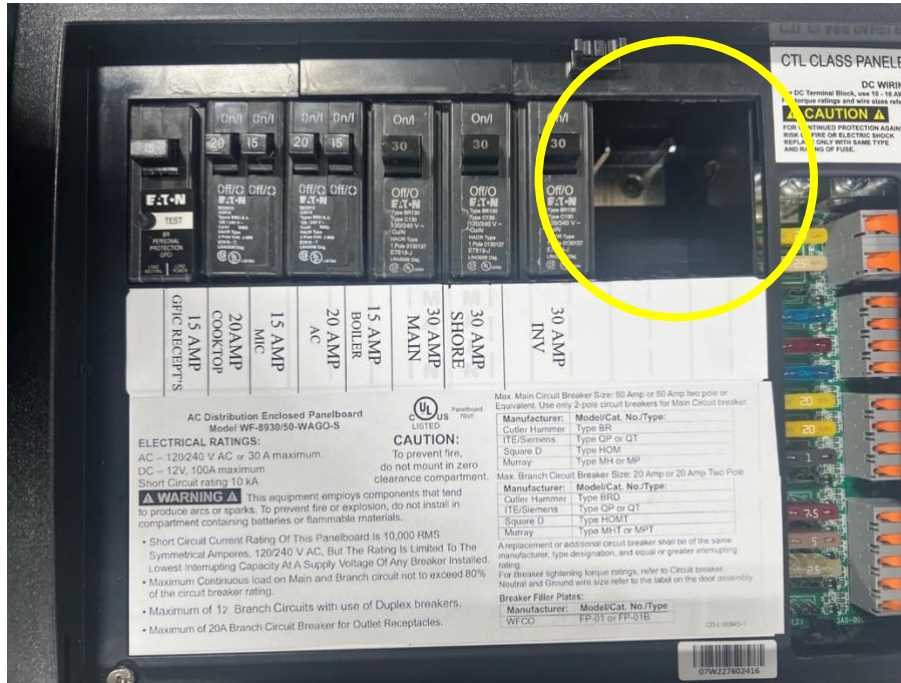
4. With the trim ring and blank plates removed, move the 30 Amp INV and 30 Amp SHORE breakers down, so they are directly beside the 30 Amp MAIN breaker.



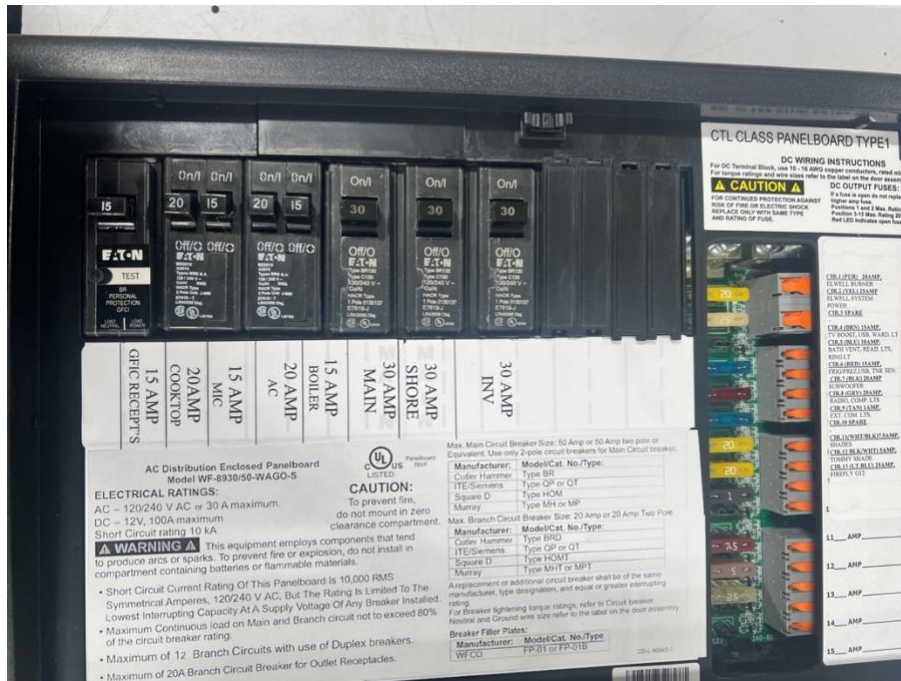
5. Relocate the metal lockdown bracket, so that it covers both the 30 Amp MAIN and 30 Amp SHORE breakers, and secure the screw.



- With the breakers relocated, reinstall the trim ring and tighten the two hold down screws. There should now be an empty space to the right of the breakers.



- Reinstall the blank plates to cover the empty breaker spots.



- To complete the process, the 30 Amp SHORE and 30 Amp INV labels will need to be moved accordingly. If new labels are needed, please contact Airstream Customer Service at 1-877-344-1076 ext. 7401 or email to support@airstream.com.

Affected Unit List
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307369	310501	310991	311149
307453	310521	311000	311161
307741	310524	311007	311163
307757	310530	311008	311165
307926	310531	311011	311167
307995	310532	311013	311169
308003	310553	311026	311171
308109	310565	311027	311173
308238	310567	311032	311176
308387	310571	311035	311180
308556	310585	311036	311183
308843	310588	311041	311200
309212	310590	311042	311205
309213	310598	311043	311208
309214	310615	311044	311209
309215	310616	311045	311212
309223	310625	311047	311213
309628	310626	311050	311222
309811	310627	311051	311225
309968	310651	311053	311227
310016	310698	311054	311231
310041	310715	311064	311234
310056	310777	311069	311244
310204	310778	311070	311247
310309	310779	311071	311252
310319	310898	311075	311253
310375	310903	311076	311254
310406	310934	311079	311255
310427	310959	311096	311261
310433	310973	311102	311262
310464	310979	311128	311265
310469	310982	311132	311273
310470	310983	311135	
310493	310984	311141	
310499	310985	311145	