| STEL KNTIS <br> PARTS \& SERVICES |  | Technical Service Bulletin (TSB) <br> Interior Trim Panel Has Large Gap Right Hand Drive (RHD) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| REFERENCE: | TSB: 08-207-23 REV. A GROUP 08 - Electrical | Date: | August 31, 2023 | REVISION: | 08-207-23 |
| VEHICLES AFFECTED: | 2023 (JL) Jeep Wrangler <br> This bulletin applies to vehicles built on or after **October 21, 2022 (MDH 1021XX)** equipped with Right Hand Drive (Sales Code 519). |  |  | MARKET APPLICABILITY: |  |
| CUSTOMER SYMPTOM: | Customers may notice the following: <br> - Passenger side lower trim panel not seated flush (large gap). |  |  |  |  |
| CAUSE: | Door wire harness not in proper location. |  |  |  |  |

This bulletin supersedes Technical Service Bulletin (TSB) 08-207-23, date of issue August 30, 2023, which should be removed from your files. All revisions are highlighted with **asterisks** and include updated build date.

This Technical Service Bulletin (TSB) has also been released as a Rapid Service Update (RSU) 23-252, date of issue August 30, 2023. All applicable RSU VINs have been loaded. To verify this RSU service action is applicable to the vehicle, use VIP or perform a VIN search in DealerCONNECT/ Service Library. All repairs are reimbursable within the provisions of warranty. This RSU will expire 18 months after the date of issue.

REPAIR SUMMARY:
This bulletin involves inspecting and if needed move wire harness retainer to lower mounting location.
CLAIMS DATA:

| Labor Operation No: | Labor Description | Skill Category | Labor Time |
| :--- | :--- | :--- | :--- |
| 08-92-KG-90 | Harness, Wiring - Inspect <br> $(2-$ Skilled $)$ | $6-$ Electrical and Body <br> Systems | 0.2 Hrs. |
| 08-92-KG-91 | Harness, Wiring - Inspect <br> and Relocate Retaining <br> Clip <br> $(2-$ Skilled $)$ | $6-$ Electrical and Body <br> Systems | 0.5 Hrs. |
| Failure Code | ZZ | Service Action |  |

## DIAGNOSIS:

If a customer's VIN is listed in VIP or your RSU VIN list, perform the repair. This RSU only pertains to the vehicles on the RSU VIN list.

## SPECIAL TOOLS/EQUIPMENT:

| Description | Ref. No. | Notes |
| :--- | :--- | :--- |
| Trim Remover | C-4829A | Essential Tool |
| Trim Stick | C-4755 | Essential Tool |

## REPAIR PROCEDURE:

1. Visually inspect the right front door harness wire cover for large gaps and not properly seated (Fig. 1) .


Fig. 1
Trim Panel Not Properly Seated
2. Is there a large gap between the trim plane and body (Fig. 1) ?

- YES>>> Proceed to Step 3.
- NO>>> This bulletin has been completed. Use Inspection LOP (08-92-KG-90) to close the active RSU.

3. Use a trim stick to help remove the wire cover trim panel (Fig. 2) .


Fig. 2
Trim Panel Location

[^0]2 - Door Wire Harness
4. Locate the wire harness just above the door connector (Fig. 3) .


Fig. 3
Wire harness Without Trim Panel
1 - Door Wire Harness Connector
2 - Wire Harness Trim Panel

NOTE: The wire harness retaining clip needs to be removed from the upper mounting hole and installed in the lower mounding hole. This retaining clip is hard to see and this Repair Procedure has to been done blind, only by feel.
5. Reach up above the door connector and follow the wire harness with your hand. Locate where the wire harness retaining clip is fastened to the body.
6. Using a trim stick, push it under the retaining clip. Pull out on the removal tool to loosen the retaining clip.
7. Move the retaining clip to the lower mounting hole. The picture below is of a instrument panel sitting on a workbench, for demonstration purpose only (Fig. 4).


Fig. 4
Harness Retaining Clip Mounting Location
1 - Incorrect Mounting Hole Location
2 - Correct Mounting Hole Location
8. Once the lower mounting hole is located, push the retaining clip into the lower mounting hole location.
9. Reposition the door harness so it will not interfere with the trim panel.
10. Install the lower trim panel.

POLICY:
Reimbursable within the provisions of the warranty.


[^0]:    1 - Wire Harness Trim Panel

