

 Tesla, Inc. Service Bulletin		Replace Steering Wheel	
SB-23-32-002 August 18, 2023			
Classification		Section/Group	Mobile Service
Campaign Bulletin		32 - Steering	Can Perform (where permitted)
Configuration			
All			
Model Year	Model	Country/Region	Build Location
2023	Semi	United States	Giga Nevada
The model(s) and model year(s) listed are a general approximation of the affected VIN list. Refer to the VIN/Bulletin Tracker or Customer/Vehicle profile to determine applicability of this bulletin for a particular vehicle.			

Campaign Bulletin: This campaign bulletin addresses a non-safety-related condition and provides recommended technical diagnosis and repair procedures. Apply this procedure to the applicable vehicles.

Condition

Certain Semi trucks are equipped with steering wheels that do not meet Tesla quality standards. There is no impact to the performance of the steering system or the electrical components of the equipped steering wheel.

Correction

Replace the steering wheel.

Correction Description	Correction	Time
SB-23-32-002 Not Applicable	S012332002	0.00
Replace Steering Wheel; Semi	S022332002	0.12

	Part Number	Description	Quantity
Parts Required	1692481-00-A	SEMI - HEAT SW ASSY, PUR	1
	1692494-00-A	SEMI - DAB 'DELETE' COVER ASSY	1
These part numbers were current at the time of publication. Use the revisions listed or later, unless otherwise specified in the Parts Catalog.			
Special Tools	1049463-00-A	Steering Wheel Level	
Shop Supplies	Marker		

Procedure

Replace the steering wheel (refer to Service Manual procedure [3205010071](#)).