



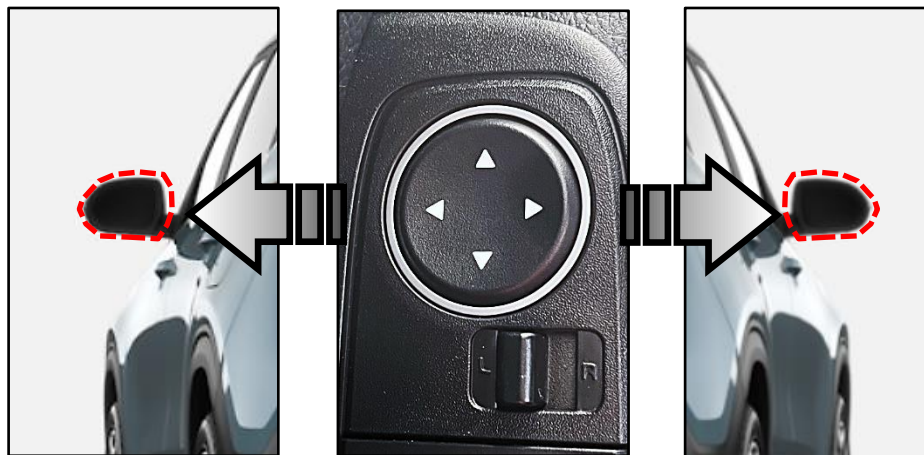
GROUP	MODEL
ELE	2024MY Seltos (SP2)
NUMBER	DATE
307	September 2023

## TECHNICAL SERVICE BULLETIN

SUBJECT:

### SERVICE ACTION: POWER DOOR MIRROR SWITCH INSPECTION AND REPLACEMENT (SA543)

This bulletin provides information to inspect the function of the power door mirror switch on certain 2024MY Seltos (SP2) vehicles produced from May 29, 2023 through July 19, 2023, which may exhibit an inoperative (left and/or right side) power door mirror. The power door mirror switch may have a larger gap between the contact points, resulting in an improper electrical connection between them. Follow the procedure outlined in this publication to inspect and, if necessary, replace the power door mirror switch with a new part on the applicable vehicle. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



#### NOTICE

**A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.**

Repair status for a VIN is provided on KDealer+ (Service → Warranty Coverage → Warranty Coverage Inquiry → Campaign Information). Not completed Recall / Service Action reports are available on KDealer+ (Consumer Affairs → Not Completed Recall → Recall VIN → Select Report), which includes a list of affected vehicles.

This issue number is SA543.

**Inspection Procedure:**

1. Turn the ignition switch 'ON'.
2. Position the door mirror selector knob (A) to the 'LEFT' (driver) side mirror control.
- 3a. Press and hold the 'UP' (↑) function on the door switch (B) to confirm that the door mirror faces the desired orientation. Allow the door mirror to move completely UP to its limit.
- 3b. Press and hold the 'DOWN' (↓) function on the door switch (B) to confirm that the door mirror faces completely DOWN to its limit.
- 3c. Press and hold the 'LEFT' (←) function on the door switch (B) to confirm that the door mirror faces completely LEFT to its limit.
- 3d. Press and hold the 'RIGHT' (→) function on the door switch (B) to confirm that the door mirror faces completely RIGHT to its limit.
4. Position the door mirror selector knob (A) to the 'RIGHT' (passenger) side mirror control and repeat steps 3a - 3d.



7. Repeat steps 2-4 four (4) more times (for a total of five 5x times) for each side (Left and Right side).
  - If the door mirror(s) adjusts normally (OK) to all directions (both L & R side), no further action is required. This service action is complete.
  - If the door mirror(s) does not adjust normally (NG) to one (1) or more of the directions (either L or R side), then proceed to 'Replacement Procedure' on page 3.

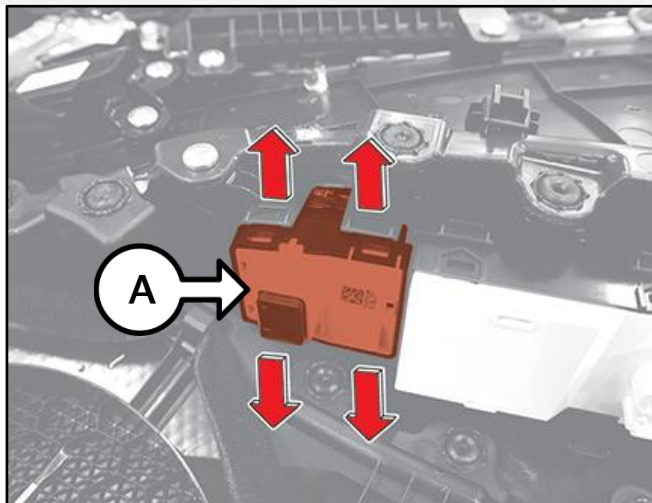
## SUBJECT: POWER DOOR MIRROR SWITCH INSPECTION AND REPLACEMENT (SA543)

**Replacement Procedure:**

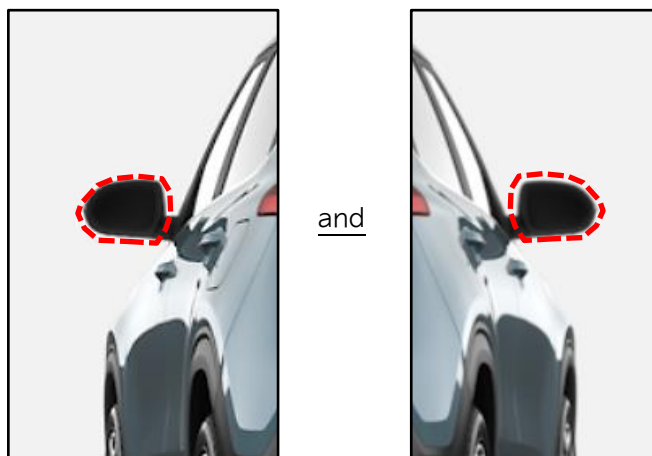
1. Replace the Power Door Mirror Switch (A) by referring to "Body Electrical System → Power Door Mirrors → Power Door Mirror Switch → Removal and Installation" in the applicable Shop Manual on KGIS.

 **CAUTION**

Use caution when removing the power door mirror switch to not damage/break the door panel securing hooks/tabs.




2. Reinstall all removed parts in reverse order of removal.
3. Confirm normal operation of both Left and Right side door mirrors.



SUBJECT: **POWER DOOR MIRROR SWITCH INSPECTION AND REPLACEMENT (SA543)****AFFECTED VEHICLE RANGE:**

Model	Production Date Range
Seltos (SP2)	May 29, 2022 to July 19, 2023

**REQUIRED PART:**

Part Name	Part Number	Figure	Qty.
Power Door Mirror Switch Assembly	93530 Q5000QQK		1

**Note:** The replacement part number will require a VIN entry for parts ordering. This repair is an inspect and if necessary, replace. DO NOT order this part for stocking purposes, related to this Service Action. Supply is very limited. Until supply stabilizes, please confirm part availability before scheduling customers. Please be sure to expedite warranty claim filing.

**WARRANTY INFORMATION:**

N Code: N99 C Code: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
V	93530 Q5000	0	(SA543) Power Door Mirror Switch Inspection	230066R0	0.2 M/H	N/A	0
			(SA543) Power Door Mirror Switch Inspection and Replacement	230066R1	0.4 M/H	93530 Q5000QQK	1

**NOTICE**

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference **SA543** when accessing the KDealer+ system.