



SIM 11 04 23

2023-09-18

SERVICE ACTION: REPLACE CHARGE AIR LINE

This Service Information Bulletin (Revision 1) replaces SI M11 04 23 dated **September 2023**.

What's New:

- Parts section updated
- Claim Information section updated

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
--------------------------	--------------------------------

MODEL

E-Series	Model Description	Production Date
F54	MINI Clubman	February 13, 2023 – June 23, 2023
F55	MINI Hardtop 4 Door	February 7, 2023 – June 29, 2023
F56	MINI Hardtop 2 Door	February 9, 2023 – June 29, 2023
F57	MINI Convertible	February 8, 2023 – June 27, 2023
F60	MINI Countryman	February 7, 2023 – June 29, 2023

AFFECTED VEHICLES

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

The left charge air line can fail and cause an induction leak. In some cases the “Engine Malfunction” warning may illuminate.

Note: This Service Information is similar to M11 03 23; though this one pertains to vehicles already retailed.

PROCEDURE

1. Replace the left charge air line. Refer to Repair Instruction 11 61 365 “Removing and installing/replacing left charge air pipe/line.” Some of the one time use fasteners listed below are not needed in all affected models, it is important to review the applicable repair instructions using the VIN of the vehicle before starting any repairs.
2. Only if the Engine Malfunction warning is active, perform a vehicle test and clear applicable faults. Perform a vehicle test and delete the faults.

PARTS INFORMATION

Please refer to the weekly Parts Matrix for ordering information.

When applicable, only use and invoice the part numbers below.

Part Number	Description	Quantity
11 61 8 511 338	Charge air line (left)	1
07 14 7 440 172	Hex bolt with washer	10 (Only Required for F57 Convertible Models)

Copyright ©2023 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

Additionally, other materials and small parts that are not specified above, such as fluids, lubricants, one-time use screws, nuts, and seals, which must be replaced or installed according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalog, or other approved MINI resources, according to the respective vehicle type. Invoiced these items separately under the Repair Code listed in this bulletin.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, and when applicable, the part numbers listed above.

Repair Code:	0011500700	F5x F60 B36 B38 B46 B48 Replacing left charge air line
---------------------	-------------------	---

Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus position work)	Labor Allowance
# 1	00 75 540	Replace charge air line (left)	6 FRU; 8 FRU (F57)
	Or		
# 2	00 75 541	Replace charge air line (left) and clear vehicle faults, includes Carrying out vehicle test (00 00 556/61 21 528)	9 FRU (F60 AG MC 23BR, 43BR); 12 FRU (F57); 10 FRU (All others)
	Or		
# 3	00 75 542	Vehicle has already been repaired (Review vehicle repair history in the WVI)	1 FRU

Or:

The vehicle arrives at your dealer and this Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 4	00 75 029	Replace charge air line (left)	7 FRU (F60 AG MC 23BR, 43BR); 10 FRU (F57); 8 FRU (All others)
	Or		
# 5	00 75 030	Replace charge air line (left) and clear vehicle faults, includes Carrying out vehicle test (00 00 006/61 21 528)	11 FRU (F60 AG MC 23BR, 43BR); 14 FRU (F57); 12 FRU (All others)
	Or		
# 6	00 75 031	Vehicle has already been repaired (Review vehicle repair history in the WVI)	1 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the Copyright ©2023 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

Sublet – Bulk Materials (RO and Claim Comments Required)

Sublet Code 4	Up to \$25.00	Reimbursement for the repair-related bulk materials (Do not use the MINI part numbers for claim submission)
--------------------------------	---------------	---

Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (MINI part numbers) is at the dealer net price amount for the proportional quantities used plus your dealer's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI M01 01 17 for additional information.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

