



SIB 11 08 23

2023-09-15

SERVICE ACTION: CHECK EVAPORATIVE AND CRANKCASE VENTILATION LINES

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

THIS REPAIR IS MOBILE FRIENDLY

MODEL

G06 (X6 Sports Activity Coupe)	G07 (X7 Sports Activity Vehicle)
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AFFECTED VEHICLES

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry
- Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.
- For centers that qualify, this recall repair is eligible to be performed via Mobile Assistance

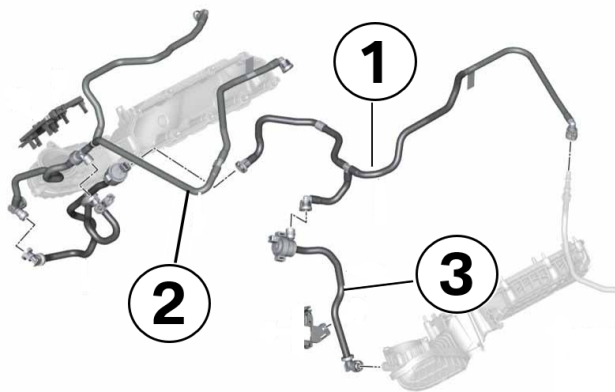
SITUATION

Due to an assembly issue, some of the evaporative and or crankcase ventilation line connections may not be securely locked.

PROCEDURE

Check the evaporative and crankcase ventilation lines for proper connection. If not locked, gently push the connections together until they are locked.

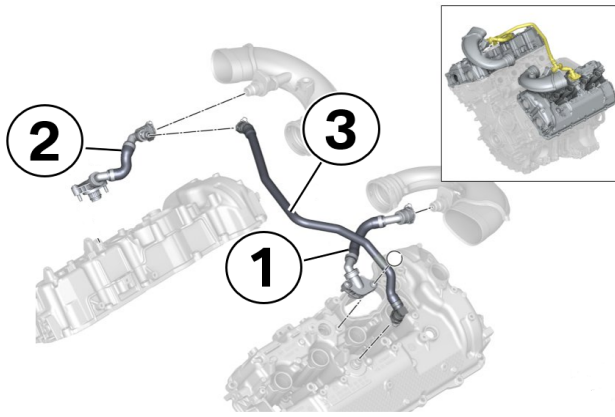
Use the two illustrations below to locate the applicable components.



Check all connections of the tank ventilation line P/N 13 90 9 845 460 (1).

Check all connections of the suction jet line P/N 13 90 9 845 475 (2).

Check all connections of the tank ventilation valve P/N 13 90 5 A30 BB9 (23).



Check all connections of the cylinder 1-4 crankcase ventilation line P/N 11 15 9 845 964 (1).

Check all connections of the cylinder 5-8 crankcase ventilation line P/N 11 15 9 845 965 (2).

Check all connections of the crankcase ventilation intake pipe P/N 11 15 9 845 963 or 11 15 5 A58 693 (3).

CLAIM INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below.

Repair Code:	0011450700	G06 G07 Checking lock of intake pipe and ventilation line, reworking if necessary.
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plusposition work)	Labor Allowance
# 1	00 74 984	Check the evaporative and crankcase ventilation lines for proper connection	31 FRU

Or:

The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 74 338	Check the evaporative and crankcase ventilation lines for proper connection	32 FRU (G06); 33 FRU (G07)

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B11 08 23 WP 1), unless otherwise required by State law.

And:

Sublet – Bulk Materials (RO and Claim Comments Required)

Sublet Code 4	Up to \$25.00	Reimbursement for the repair-related bulk materials (Do not use the BMW part numbers for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (BMW part Copyright ©2023 BMW of North America, Inc.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

