

REFERENCE:	Nova Bus Manuals
SECTION:	17: Mirrors
RS N°:	MQR 7621-2688
EFFECTIVE IN PROD.:	N/A

APPLICATION DEADLINES: 2024NO01
CLAIM REFERENCE NUMBER:WB5446

SUBJECT:	Side Mirrors
JUSTIFICATION:	Mirror flasher signal is connected to the wrong output. Should be connected to tLeftTurn and LtRightTurn.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Install the wire kit and stow the old wires.	Nova Bus	Nova Bus	1h
2	–	–	–	–

MATERIAL REQUIRED PER VEHICLE

QTY	PART N°	REV.	DESCRIPTION
LEVEL 1			
1	N632001260	–	KIT WIRE LE16 MIRR/MKR LIGHTS
LEVEL 2			
–	–	–	–

Materials will be available within 33 days once your order has been placed.

To order, please contact novabus.parts@volvo.com

Or by phone for CANADA 1-800-771-6682, for USA 1-877-999-8808

Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	–	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2023AU21	Initial release	André Pelletier

APPROVED BY:

Irina

Signature numérique
de Irina Negoescu
Date : 2023.08.30
18:56:01 -04'00'

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NQF772001 version 5

Negoescu

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Milwaukee - Wisconsin	LE16	1000	1000	L82M4N97782 [REDACTED]	L82M4N97782 [REDACTED]	1

**WARNING**

FOLLOW YOUR INTERNAL SAFETY PROCEDURES.

PROCEDURE

- 1.1. Park the vehicle on an even surface with the transmission on neutral.
- 1.2. Apply the parking brake and set the master control switch to the **stop** position.
- 1.3. Set the battery disconnect switch in the battery compartment to the **off** position.
- 1.4. Stow both ends of wires 01-4357, 01-4358, 01-3578, 01-4017 and 11-3345 See next figure.

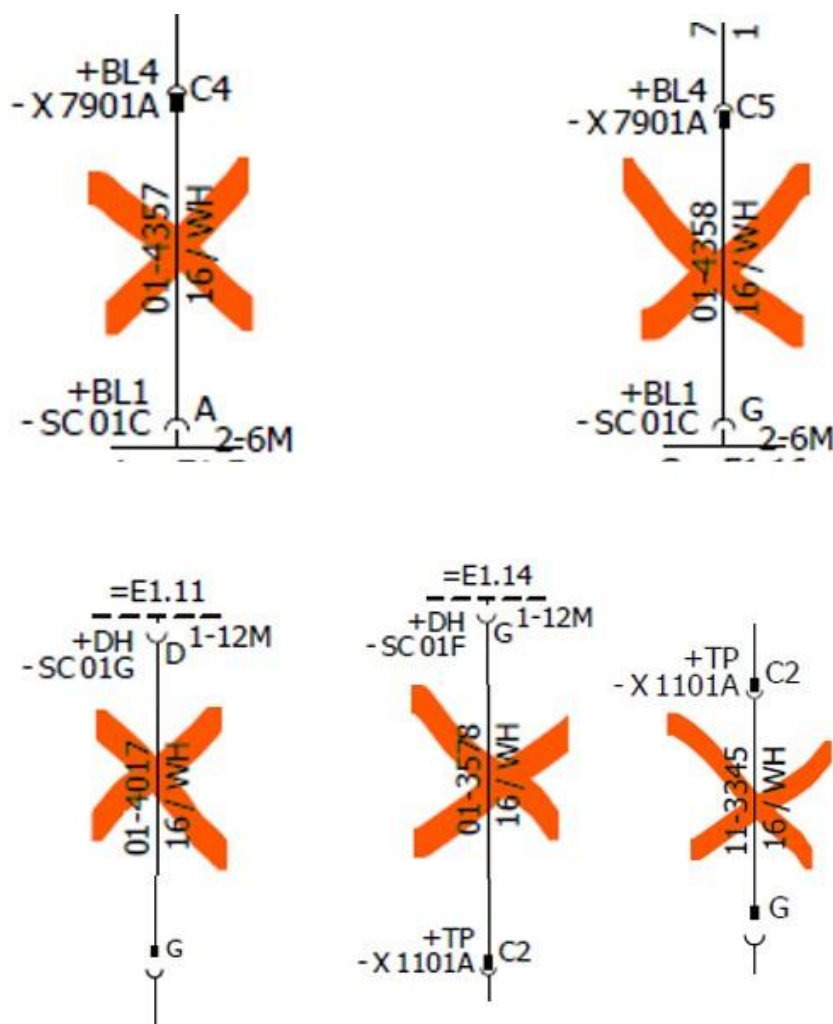


Figure 1 - Stow Both Ends of the Wires

1.5. Install the four wires provide in the kit. See the figures below.

Total marker		Wire specifications				Identification		Terminaison specifications		
Pre	Middle	Awg	Col	Ins	Cut Lt	Loc	Device	Terminal	Seal	Pos
01-	3532	16	WH	N25831-25	9115	BL1	SC01C	12129424	NO SEAL SIZE 4.0-1.47	A
01-	3532	16	WH	N25831-25	9115	DH	SC01G	12129424	NO SEAL SIZE 4.0-1.47	B
01-	3533	16	WH	N25831-25	9115	BL1	SC01C	12129424	NO SEAL SIZE 4.0-1.47	G
01-	3533	16	WH	N25831-25	9115	DH	SC01F	12129424	NO SEAL SIZE 4.0-1.47	B
01-	6548	16	WH	N25831-25	11395	BL4	X7901A	12045773	15324973	C4
01-	6548	16	WH	N25831-25	11395	SL0	X01T	12047767	NO SEAL	G
11-	4333	16	WH	N25831-25	9790	BR0	X11CB	12047767	NO SEAL	G
11-	4333	16	WH	N25831-25	9790	BR5	X9911A	12045773	15324973	B5

Figure 2 - New Wires Identifications and Locations Table

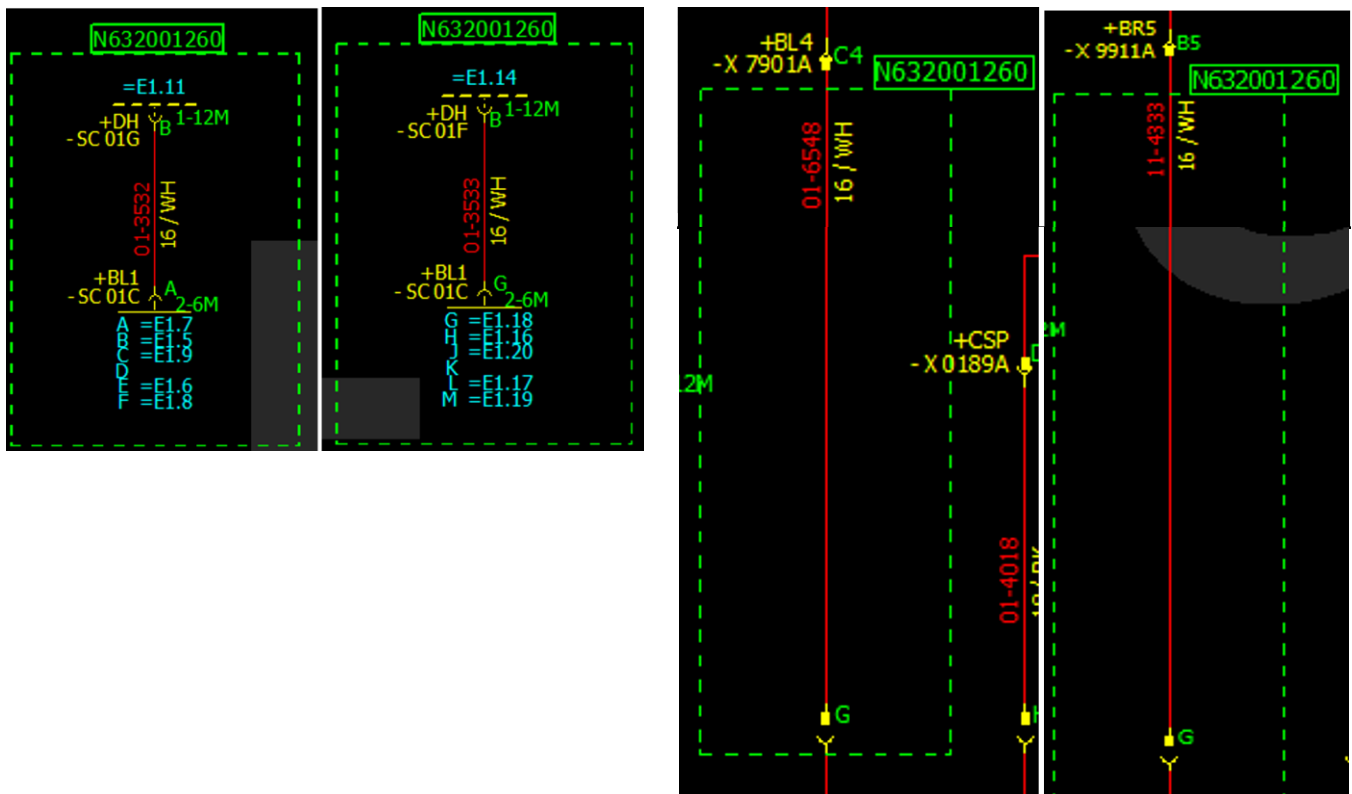


Figure 3 - New Wires Identifications and Locations Diagram

1.6. Have both, the right side and left side, mirrors tested. The flashers should have indicators in the mirrors.

1.7. The vehicle can return to service.

