SERVICE BULLETIN

M1601 **2023-08-10**

M1601: CORRECTION TO 2023 CVO SERVICE MANUAL FRONT BRAKE DISC SCREW TORQUE

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Rev	Revision (Rev) Description
2023-08-10	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers that Harley-Davidson has identified an incorrect torque specification in the 2023 CVO Service Manual.

Chapter 3, Front Wheel section, Front Brake Disk Screw torque update:

- **Incorrect Torque:** 15–16 ft-lbs (19.9–22.1 N·m)
- **Correct Torque:** 20–22 ft-lbs (27–30 N·m)

Vehicles Affected

2023 CVO: Street Glide (FLHXSE), Road Glide (FLTRXSE)

Markets Affected

All markets affected.

Required Dealer Action

Table 2.

Action Required	Resolution
NO ☑ YES ☐	**Non-Actionable:** This is for informational purposes only or a technical tip.

The corrected electronic version of the 2023 CVO FLTRXSE/FLHXSE Service Manual can be viewed on:

https://serviceinfo.harley-davidson.com

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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