

WNM8 – Reworking Threaded Bush on Rear-End Strut (Workshop Campaign)

Revision: This bulletin replaces bulletin Group 4 168/22 WNM8, dated September 30, 2022.

Model Year: **2022**

Model Line: **Panamera (971)**

Concerns: **Threaded bush on rear-end strut**

Information: **There is a possibility that the fastening screws on the rear end strut on the affected vehicles were not tightened to the specified tightening torque.**

This can result in acoustic problems (rattling noises) in the rear end area.

Action required: Reworking threaded bush on rear-end strut.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Required parts

Parts Info:	Part No.	Designation	Number
	PAF008584	⇒ Internal hexagon round flange screw, M8 x 20	2 pieces
	PAF008976	⇒ Threaded Insert	2 pieces

Required tools

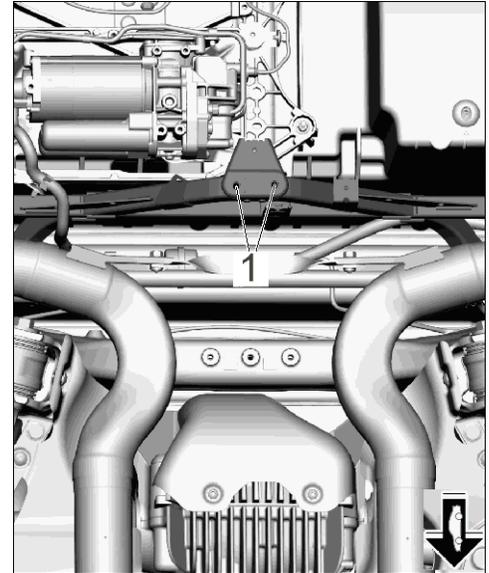
- Tools:
- Torque wrench, 6-50 Nm (4.43-36.88 ft-lbs) e.g. **VAG 1331A torque wrench, 6-50 Nm** or equivalent
 - Thread Repair Kit M8 (Twinsert) - **VAS 271 001**

Reworking threaded bush on rear-end strut

Work Procedure: 1 Removing rear-end strut (hash). For instructions, see ⇒ *Workshop Manual '421319 Removing and installing strut'*

- 2 Rework ⇒ *Threaded bush for rear end strut -1-* threaded bushes for rear end strut (hash).
- 3 Installing rear end strut (hash). For instructions, see ⇒ *Workshop Manual '421319 Removing and installing strut'*
Replace ⇒ *Threaded bush for rear end strut -1-* both rear screws for the new threaded bushes on the rear-end strut (hash) and tighten to the prescribed tightening torque.
- 4 Enter the campaign in the Warranty and Maintenance booklet.

Tightening torque 25 Nm (18.4 ftlb.)



Threaded bush for rear end strut

Warranty processing

Scope 1: **Reworking threaded bush on rear-end strut**

Labor time:

Reworking threaded bush on rear-end strut

Labor time: **124 TU**

Includes: Removing and installing rear end struts (hash)

Required parts:

PAF008584	Internal hexagon round flange screw, M8 x 20	2 pieces
PAF008976	Threaded Insert	2 pieces

⇒ **Damage code WNM8 066 000 1**

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