SERVICE BULLETIN



M1600 2023-08-10

M1600: 2023 MILWAUKEE EIGHT OIL PAN FASTENER CHANGE

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Rev	Revision (Rev) Description
2023-08-10	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers that there is a running change for the oil pan fastener on all Milwaukee-Eight powered Softail and Touring models.

As of Monday July 31, 2023, Powertrain Operations (PTO) in Menomonee Falls, WI is building all Milwaukee-Eight Softail and Touring powertrain models with new oil pan fasteners (Part No. 12600369). The old fasteners (Part No. 4741A) will still remain available for dealer purchase.

The oil pans for the Softail and Touring models were updated to accept the new fastener geometry. Their Part Numbers have been superseded to (-A). Touring will be (Part No. 24400180A) and Softail will be (Part No. 24400208A). The new fastener will not fit with an old oil pan but the old hardware will still be available for dealer purchase. The old fastener CAN be used with a new (-A) oil pans. The fastener torque has not been changed.

Vehicles Affected

2017-2023: CVO, Police, Softail, Touring, Trike models.

Markets Affected

All markets affected.

Part Numbers

Refer to Table 2.

Table 2. Oil Pan Superseded Part Numbers

Old Part No.	Item Description	New Part No.		
24400180	Oil pan (Touring)	24400180A		
24400208	Oil pan (Softail)	24400208A		

Table 3. Replacement Fastener Part Number

Old Part No.	Item Description	New Part No.		
4741A	Fastener	12600369		

Required Dealer Action

Table 4.

Action Required	Resolution
NO YES	Non-Actionable: This is for informational purposes only or a technical tip.

Table 5. Fastener Fitment Table

- 1	Oil Pan Fastener Part Number	Old Oil Pan Part Number 24400180, 24400208	New Oil Pan Part Number 24400180A, 24400208A		
	4741A	Compatible	Compatible		
ľ	12600369	-	Compatible		

Do not use the new large flange fastener (Part No. 12600369) with the old small spot face oil pan (Part No's. 24400180, 24400208).

Notice the larger flange (1) of the new oil pan fastener (12600369). It is not compatible with the small spot face (2) of older oil pans.



- Large flange (12600369)
 - Small spot face (old oil pan)

Figure 1. Oil Pan Fastener Compatibility

in the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance of service.									
ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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