



## FRONT CAP BADGE REPAIR

<b>Bulletin Type:</b>	TSB	<b>Publication Date:</b>	August 2023
<b>Bulletin #(s):</b>	23-113	<b>Make(s):</b>	Jayco
<b>Job Code(s):</b>	9801589	<b>Model(s):</b>	Eagle FW, Eagle HT FW
<b>Flat Rate(s):</b>	9801589A .10 HR Inspection of Front Cap Badge 9801589B 1.0 HR – Front Cap Badge Inspection and Repair	<b>Model Year(s):</b>	2024

<b>Incident:</b>	Debris/dirt behind front cap badge
<b>Affected Units:</b>	2024 Jayco Eagle FW, Eagle HT FW
<b>Parts Kit:</b>	Parts Kit #: 23-113JT
	8 Ft - SEAL,WDO .63X.38 RIB W/ADH BK 1 Tube - SEALANT,GEOCEL CLR 2300 VBS 10Pcs - NUT,HEX LK NYL ZINC 8-32 20 Pcs - WASHER,NEOBOND GALV #14X1.00
<b>Misc. Tools &amp; Supplies:</b>	Screwgun #2 sq bit 9mm socket 3/32" drill bit Torque wrench
<b>Parts Return Information:</b>	N/A

## FRONT CAP BADGE PIECE INSPECTION

1. Ensure Foam strip or seal is present around perimeter of the badge. If foam is present it will only be at the top of the badge, but cap seal is adequate as well. Marked in blue is foam or cap seal and marked in orange should be cap seal. (Figure 1)
  - a. Note: If dirt/debris is present, proceed to the instructions below.



Fig. 1

## FRONT CAP BADGE REPAIR INSTRUCTIONS

1. Go inside coach and remove insert in front bedroom. (Figure 2)
  - a. Note: Insert may vary based on floorplan.

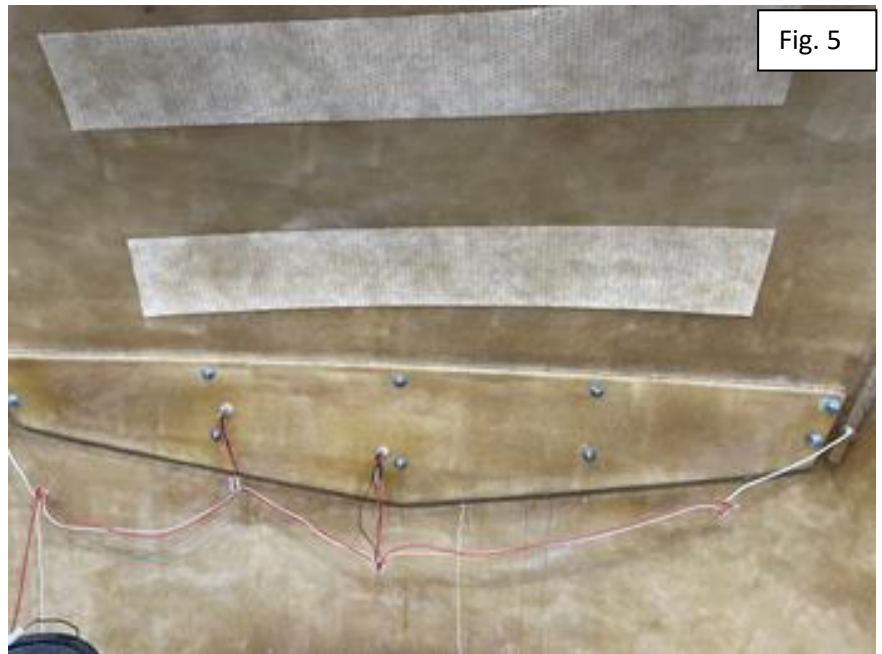


Fig. 2

2. Remove screws on the inside of the insert to remove. (Figure 3)
3. Remove insert to gain access behind cap. (Figure 4)



4. Remove the nuts on the back of the 10 studs securing the badge to cap using a 9mm socket. (Figure 5)



5. Carefully pull badge out and clean behind the badge and the cap. (Figure 6)
6. Starting in the corner of where the badge sits in, apply foam. Make sure to prep surface with isopropyl alcohol to ensure good adhesion. (Figure 7)
7. Foam highlighted in orange (Figure 8)



- 8. Drill a weep hole in the bottom of the badge using a 3/32" drill bit. (Figure 9)
- 9. Ensure washers are on each stud and re-install badge (Figure 10)



Fig. 9



Fig. 10

- 10. Ensure wires are pulled back through the cap and that washers are placed back on the studs. Reinstall nuts at 8 in./lbs. Reseal the wire holes using geocell 2300. (Figure 11)

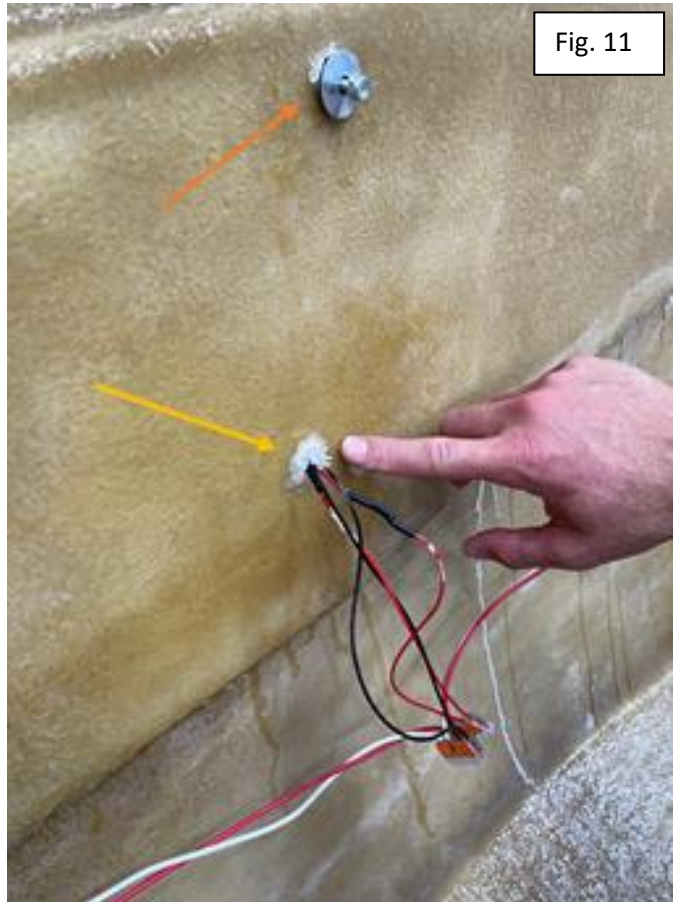


Fig. 11

11. Starting at one corner, seal the sides and bottom of badge using the geocell. (Figure 12)

12. Diagram showing seam location. (Figure 13)



Fig. 12

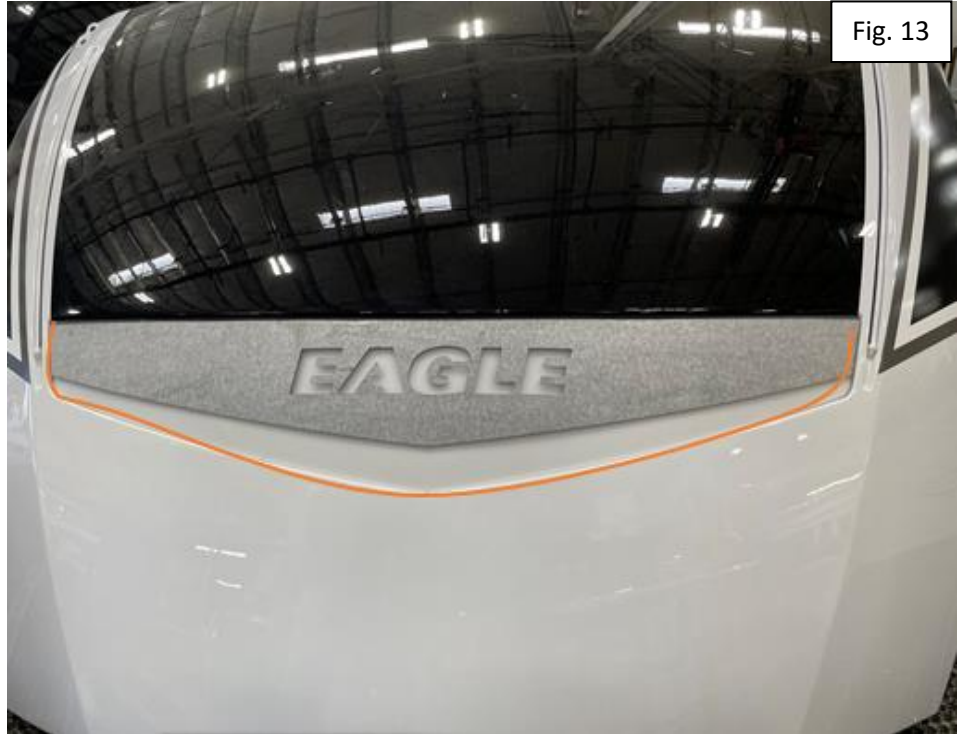


Fig. 13

*Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.*

903 South Main Street • P.O. Box 460 • Middlebury, IN 46540