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Coding Information

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Title: Luggage Rack Upholstery Repair

Applies To: Bus with interior luggage racks

CHANGE LOG

Please refer to the change log text box below for recent changes to this article:

08/16/2023 - Initial Article Release

DESCRIPTION

This document will guide the user through repairing the detached upholstery on interior luggage racks bumper pads.

SYMPTOM(s)

Customer Observations or Concerns:

The upholstery will start separating at the edges of the padding and hangs loose from metal backing plate.

SPECIAL TOOL(s) / SOFTWARE

N/A

Tool Description	Tool Number	Comments	Instructions

SERVICE PARTS INFORMATION

Kit Description	Part Number	Quantity Required	Notes
Loctite 401	Purchase local or online	Will vary	The amount needed will vary by the length of the rack and can be purchased in multiple size bottles

DIAGNOSTIC STEP(S)

 WARNING:
<p>To prevent personal injury and / or death, or property damage, park vehicle on hard flat surface, turn the engine off, set the parking brake and install wheel chocks to prevent the vehicle from moving in both directions</p>

 WARNING:
<p>To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance and all necessary personal protection equipment.</p>

Step	Action	Decision
#	<p>DIAGNOSTIC:</p> <p>Is your luggage rack upholstery separating from the pad as shown in Figure 1?</p>	<p>Yes. Proceed to Repair Steps.</p>
		<p>No. This iKnow does not apply.</p>

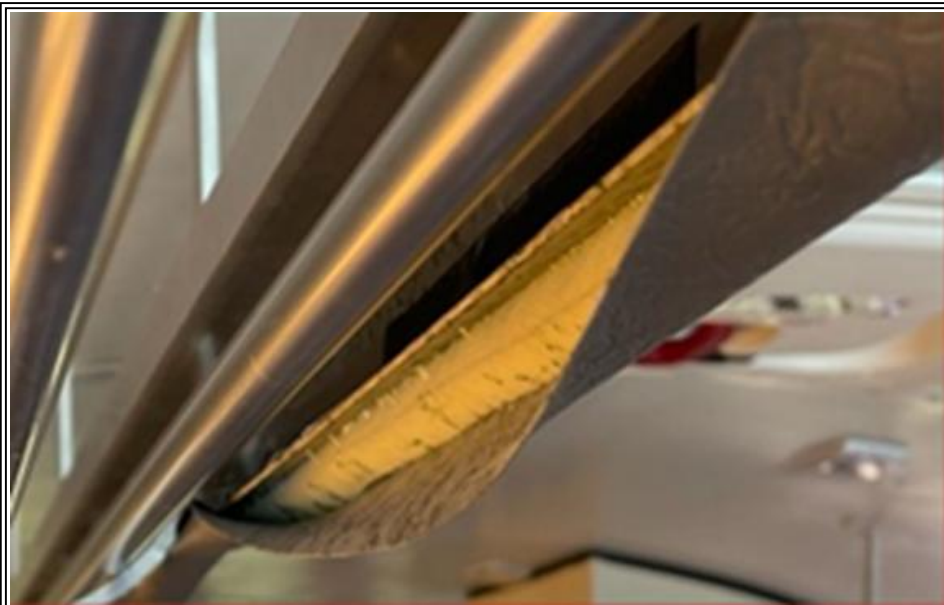


Figure 1: Upholstery not adhering

REPAIR STEP(s)

REMOVAL PROCEDURE:



Figure 2: Luggage Rack Bumper Pad

Item 1: Bumper Pad
Item 2: Mounting Screw

1. Remove the luggage rack bumper pad by removing the mounting screws, see Figure 2. Retain screws for later usage.
2. Lay the removed padding assembly outside facing down as shown in Figure 3 below.
3. In the area where the upholstery has separated, peel back tape (Item 2, Figure 3) to expose the metal backing plate (Item 3, Figure 3).

INSTALLATION PROCEDURE:



Figure 3: Bumper Pad Assembly

Item 1: Upholstery

Item 2: Tape

Item 3: Metal Backing Plate

1. Apply a bead of Loctite 401 to the metal backing plate flange/edge (Item 3, Figure 3). Recommend only doing approximately 12" sections at a time as the adhesive will cure quickly.
2. Take the loose upholstery edge and press it into the adhesive bead. Apply pressure for approximately 30 seconds.
Note: Using a small roller will help wet out the adhesive, and a ruler or straightedge may help apply pressure across the upholstery.
3. Repeat step 2 for the entire length of the bumper pad.
4. Once repairs are complete to the bumper pad assembly, it can be reattached to the luggage rack using the screws retained from Removal Step 1.

WARRANTY INFORMATION

Warranty Claim Coding:

Refer to the [Warranty Coding Manual](#) for Group and Noun Codes.

Standard Repair Time(s):

Refer to the [SRT Manual](#) for Repair Times

OTHER RESOURCES

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