



SERVICE BULLETIN

Vermeer Corporation

Environmental
Pella, Iowa 50219 USA

FIELD CAMPAIGN SERVICE BULLETIN #: SVC2023-099

DATE: 22 August 2023

CAMPAIGN TYPE:	Customer Choice/Enhancements
CAMPAIGN CATEGORY:	Kit and Bulletin

MACHINE/ ATTACHMENT MODEL(S):	SERIAL NUMBERS:		Kit version
	Included	Excluded	
BC1000XL	5001 – 27195 Narrow Axles only	5001 – 27195 Wide Axle Machines	IK01

- Subject:** Update axle components for incremental improvement to component life (IK004348).
- Background:** Incremental improvement to component life.
- Solution:** Add spacers on axle mounting.

WARRANTY CONSIDERATION:

1. No Warranty Considerations

Completion schedule: <input type="checkbox"/> Product Safety Alert: Install immediately <input type="checkbox"/> Product Compliance Alert: Install immediately <input type="checkbox"/> 90 days from date of this bulletin <input type="checkbox"/> 180 days from date of this bulletin <input type="checkbox"/> 1 year from date of this bulletin <input type="checkbox"/> Only units within standard limited warranty period <input checked="" type="checkbox"/> N/A	Reimbursement: <input type="checkbox"/> Product Safety Alert <input type="checkbox"/> Product Compliance Alert <input type="checkbox"/> All units listed above with less than __ hours or warranty start date in the last __ months <input type="checkbox"/> Parts <input type="checkbox"/> Labor paid (Labor code: SBXX) <input type="checkbox"/> Only units within standard limited warranty period <input checked="" type="checkbox"/> No reimbursement
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Internal Reference: TREAD Act Code <i>(Choose one or more applicable codes)</i>	<input checked="" type="checkbox"/>	--	Not applicable	<input type="checkbox"/>	12	Exterior lighting
	<input type="checkbox"/>	02	Suspension	<input type="checkbox"/>	16	Structure
	<input type="checkbox"/>	03	Service brake system, hydraulic	<input type="checkbox"/>	17	Latch
	<input type="checkbox"/>	04	Service brake system, air	<input type="checkbox"/>	19	Tires
	<input type="checkbox"/>	05	Parking brake	<input type="checkbox"/>	20	Wheels
	<input type="checkbox"/>	11	Electrical	<input type="checkbox"/>	21	Trailer hitch

Dealer Distribution: <input type="checkbox"/> Domestic <input type="checkbox"/> International <input checked="" type="checkbox"/> Both
