



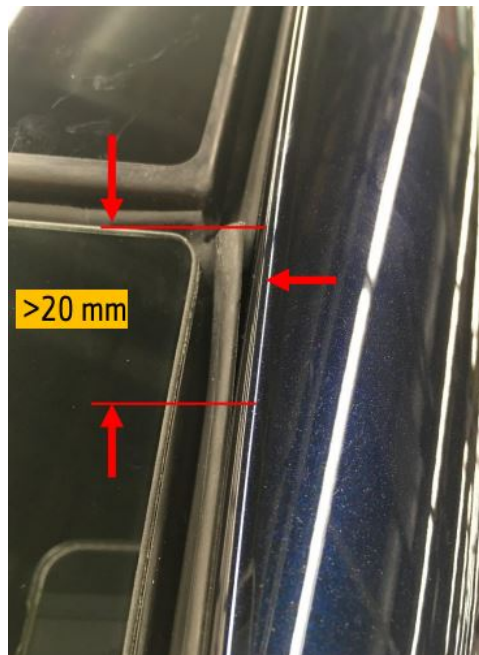
SIB 51 21 22

2023-07-07

## WINDSHIELD LATERAL SEAL GAP

**MODEL**

E-Series	Model Description
G70	7 Series Sedan

**SITUATION**

Gap between the windshield lateral seal and the A-pillar(s).

**CAUSE**

The strength of the adhesive seal is insufficient.

**CORRECTION**

Apply double sided adhesive tape as shown in the photo below.

**PROCEDURE**

Verify that gap between the windshield lateral seal and A-pillar exists. If yes, continue to step 1.

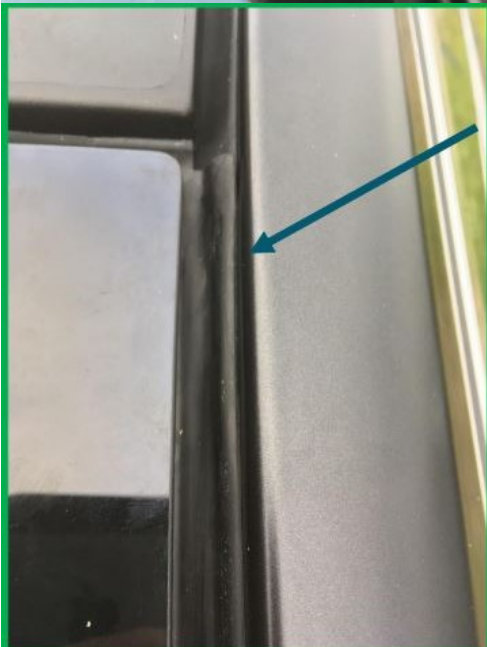
1. Using isopropanol, clean the adhesive contact surfaces on the A-pillar and lateral seal.
2. Allow the adhesive contact surface to dry.



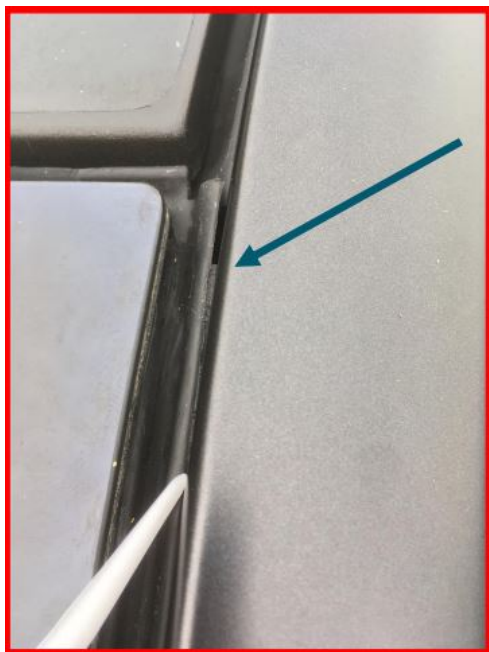
3. Cut the double sided adhesive tape to the same length as the gap on the seal. Apply the adhesive tape onto the existing adhesive tape of the windshield lateral seal. Apply from top to bottom!  
**Note: The outer edge of the new adhesive tape must be flush with the existing tape, to prevent it from being visible**



4. Using a plastic wedge tool, press onto the adhesive tape from the inside of the seal. Hold time 5 seconds.



**Good**

**Bad****PARTS INFORMATION**

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
83 19 0 445 309	Double-sided adhesive tape GT (L=66M, B=19MM)	As needed

**CLAIM INFORMATION**

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5131073700</b>	<b>Windscreen cover (top, outer sides) Loose</b>
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**Repairing One Side**

Labor Operation	Description	Labor Allowance
51 99 000	Work time to apply adhesive tape inside the windshield seal on the <b>left or right</b> side (A-pillar) ( <b>Main work</b> )	5 FRU
Or:		
51 99 000	Work time to apply adhesive tape inside the windshield seal on the <b>left or right</b> side (A-pillar) ( <b>Plus work</b> )	3 FRU
And, as necessary:		
51 00 001*	Localizing body complaint(s) (Work time)	(WT)
Or		
00 58 500*	Diagnosis Worktime Flat Rate (See below)	2 FRU

If you are using a Main labor code for another repair, claim the Plus code type FRU allowance listed above instead.

Or:

**Repairing Both Sides**

Labor Operation	Description	Labor Allowance
51 99 000	Work time to apply adhesive tape inside the windshield seal on the <b>both</b> sides (A-pillar) ( <b>Main work</b> )	7 FRU

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Or:		
51 99 000	Work time to apply adhesive tape inside the windshield seal on the <b>both</b> sides (A-pillar) ( <b>Plus work</b> )	5 FRU
And, as necessary:		
51 00 001*	Localizing body complaint(s) (Work time)	(WT)
Or		
00 58 500*	Diagnosis Worktime Flat Rate (See below)	2 FRU

If you are using a Main labor code for another repair, claim the Plus code type FRU allowance listed above instead.

Only one Main type of labor operation code can be claimed per workshop repair visit (one or more claim submissions, if applicable).

Work time labor operation codes 51 00 001, 00 58 500 and 51 99 000 are not considered a Main labor operations.

\*Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law

And:

#### **Sublet – Bulk Materials (RO and Claim Comments Required)**

<b>Sublet Code 4</b>	Up to \$10.00	Reimbursement for the supported amount repair-related bulk materials (Do not use the BMW part numbers for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (BMW part numbers) is at the dealer net price amount for the proportional quantities used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

#### **FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

