



TECHNICAL SERVICE BULLETIN

Classification: BT23-003	Reference: NTB23-062	Date: July 31, 2023
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LICENSE PLATE BRACKET INSTALLATION ON FRONT FASCIA

APPLIED VEHICLES: 2023 ARIYA (FE0)

SERVICE INFORMATION

Review the **SERVICE PROCEDURE** starting on page 3 to install a license plate bracket to the front fascia of an **APPLIED VEHICLE**.

Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. **NOTE:** If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Nissan dealer to determine if this applies to your vehicle.

REQUIRED SPECIAL TOOLS

- EPDM Semi Closed Cell Foam J-50397-7 (new tool number NI-50397-7)
- Urethane Foam Tape J-50397-11 (new tool number NI-50397-11)



Figure 1

New or replacement Required Special Tools are available from Tech Mate online: www.techmatetools.com, or by phone: 1-833-397-3493.

SERVICE PROCEDURE

1. Cut the EPDM Semi Closed Cell Foam J-50397-7 into two (2) pieces.

IMPORTANT: Each piece must be no longer than 70 mm (2.75 in.)

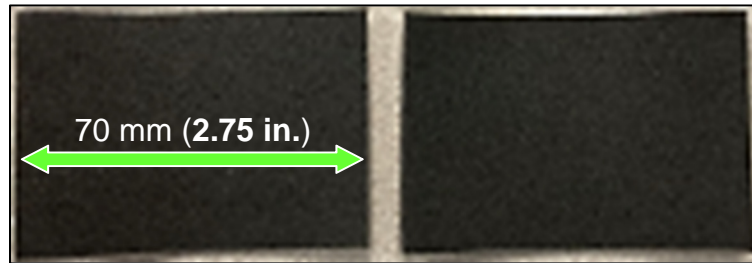


Figure 2

2. Cut the Urethane Foam J-50397-11 into two (2) pieces.

IMPORTANT: Each piece must be no longer than 70 mm (2.75 in.)

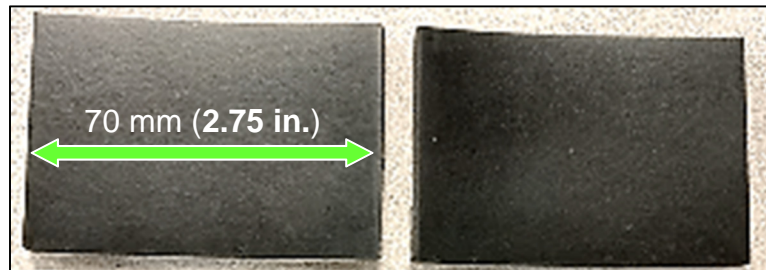


Figure 3

3. Remove the two (2) posts from the back of the license plate bracket, as shown in Figure 4.

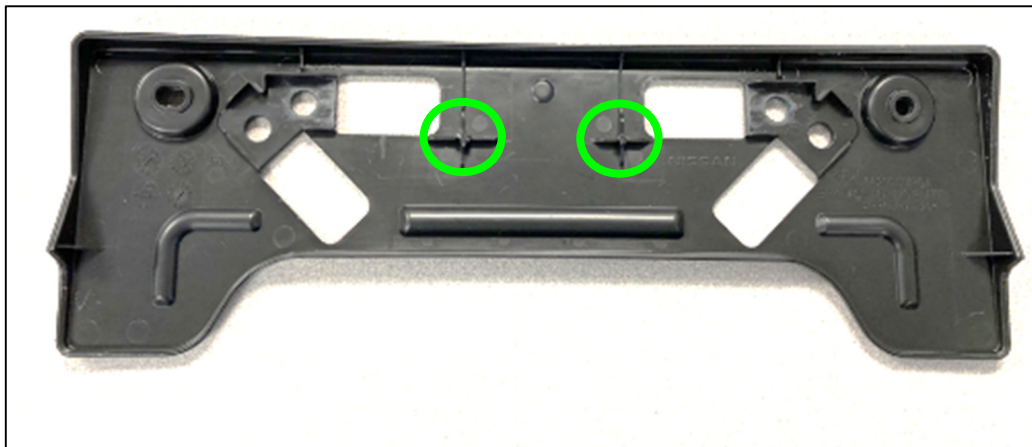
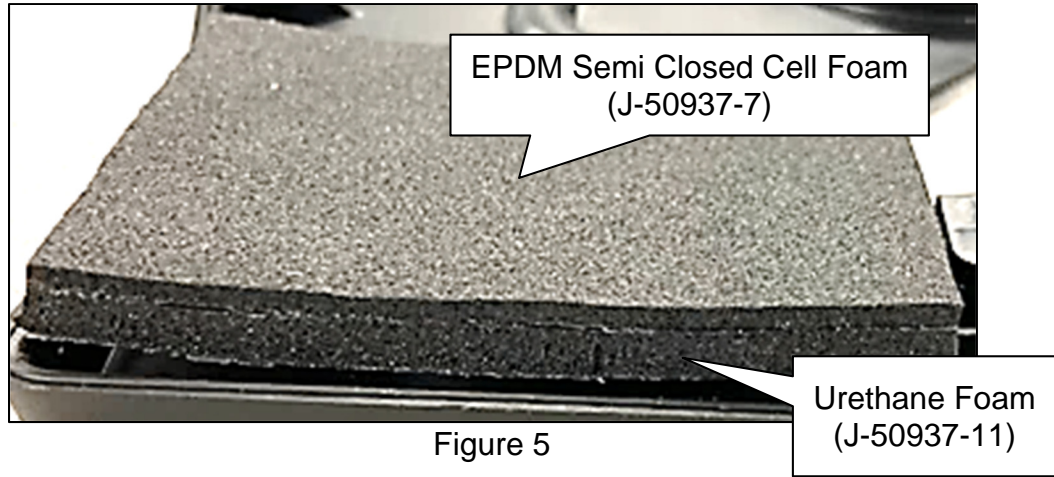


Figure 4

4. Double layer the foam by placing the EPDM Semi Closed Cell Foam J-50397-7 onto the Urethane Foam J-50397-11, as shown in Figure 5.



5. Install the J-nuts, and then place the two (2) pieces of double layered foam on the top corners of the license plate bracket, as shown in Figure 6.

IMPORTANT: The double layered foam must not cover the J-nuts.

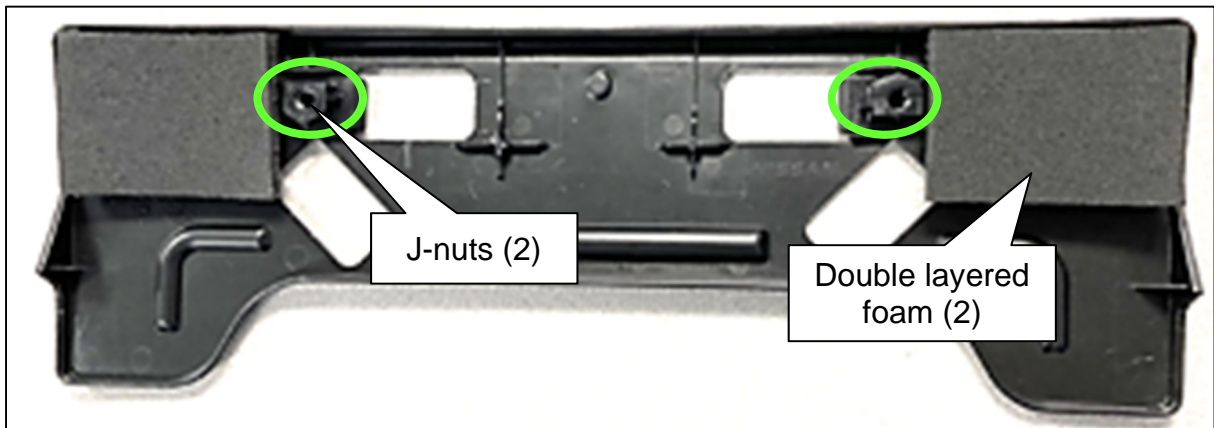


Figure 6

- Mount the front license plate bracket to the bumper fascia at the location marks (small dimples) using the two (2) provided screws.



Figure 7

CLAIMS INFORMATION

Submit a Primary Part (PP) type line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
Install Front License Plate Bracket	(1)	BX8JAA	ZE	32	0.2

- Reference the electronic parts catalog and use the license plate bracket as the Primary Failed Part (**PFP**).

EXPENSE CODE

EXPENSE CODE	DESCRIPTION	MAX AMOUNT
071	FOAM PAD/TAPE	\$12.70

AMENDMENT HISTORY

PUBLISHED DATE	REFERENCE	DESCRIPTION
July 31, 2023	NTB23-062	Original bulletin published