SERVICE BULLETIN

M1596 **2023-07-07**

M1596: 2023 CVO STREET GLIDE (FLHXSE) AND ROAD GLIDE (FLTRXSE) COOLING SYSTEM

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Rev	Revision (Rev) Description
2023-07-07	-	Initial release

Purpose for Service Bulletin

This bulletin **informs dealers how important is it to understand the Proper Check, Fill and Bleed Procedures** for the 2023 CVO Street Glide (FLHXSE) and Road Glide (FLTRXSE) cooling system.

Vehicles Affected

2023 CVO: Street Glide (FLHXSE), Road Glide (FLTRXSE)

Markets Affected

All markets affected.

Required Dealer Action

Table 2.

Action Required	Resolution
NO ☑ YES ☐	**Non-Actionable:** This is for informational purposes only or a technical tip.

When servicing the new cooling system on the Milwaukee-Eight 121 Variable Valve Timing (VVT) powered vehicle, it is important to understand how to check the coolant level, drain, fill and bleed the system.

Failure to closely follow the vacuum bleed procedures, **will result in an incomplete system purging, potentially causing engine overheating**. Dealers must use the vacuum fill tool as specified in the service manual (See the Supplemental Procedure Video for more details. This video can only be viewed electronically through **SIP**). If the vehicle sets any codes (Refer to Table 3.) for an over temperature condition, the presence of an air pocket requires the **coolant system to be completely drained** and refilled. To refill the system, **follow the vacuum bleed procedure**. Vacuum bleeding is **only effective** on a completely empty coolant system.

If the system is operating normally, a low coolant level can be addressed by simply topping off using the procedure in the service manual

Table 3. Overheating Diagnostic Trouble Codes

DTC	Description
P011B00	Engine Coolant Temperature/Intake Air Temperature Correlation
P101700	Engine Temperature (ET)-Indicates Overheating
P101900	Engine Coolant Temperature (ECT)-High Temp

Supplemental Procedure Video

⚠ WARNING

Always review the appropriate service procedure prior to performing it. This video is intended to supplement, not replace, documented service procedures. Attempting service procedures without the proper training, tools, equipment, and manuals could result in death or injury to you or others. This could also damage the motorcycle or cause the motorcycle to operate improperly. (10406a)

This video is a supplement of the procedure covered in the service manual. This video can only be viewed through Service Information Portal (SIP).

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Video 1.

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									