

Service

99/23 ENU APA9

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APA9 - Replace Screw Connection for Seat Belt Mount at Rear Left and/or Right (Stop Delivery / Recall Campaign)

Model Line: Panamera (971)

Model Year: **As of 2017 up to 2023**

Concerns: Screw connection for rear seat belt mount

Cause: On the affected vehicles, it is possible that the screw connection of the seat belt mount to the

rear left and/or right seat was not carried out in accordance with the specifications.

If this is the case, the correct functionality of the screw connection cannot be ensured in the event of an

accident and thus loosening of the seat belt attachment cannot be ruled out.

Action: Depending on the campaign scope assigned to the respective vehicle:

• Campaign scope 1-3: Not relevant for this vehicle type

- Replacing screw connection for rear left seat belt mount campaign scope 4
- Replacing screw connection for rear right seat belt mount campaign scope 5
- Replacing screw connection for rear left and right seat belt mount campaign scope 6



Information

Every vehicle is assigned to exactly one campaign scope.

To find out which scope is assigned to the vehicle, see PCSS Vehicle Information.

Affected Vehicles:

Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Required parts

Scope 1-3: Not relevant for this vehicle type.

Parts Info:	Scope	Part No.	Designation - Location	Number
	Scope 4	N 91269501	 ⇒ Panhead screw with hexagon socket head – Fastening screw, safety seat belt mount to body 	1 piece

Scope 5 N 91269501 ⇒ Panhead screw with hexagon socket 1 piece

head

- Fastening screw, safety seat belt

mount to body

Scope 6 N 91269501 \Rightarrow Panhead screw with hexagon socket 2 pieces

head

- Fastening screw, safety seat belt

mount to body

Required tools:

Tool: • Torque wrench, 40-200 Nm (30-148 ftlb), e.g. **V.A.G 1332A - torque wrench, 40-200 Nm**

(30-148 ftlb)

Replacing screw connection for rear seat belt mount



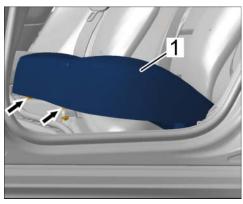
Information

Replacing the screw connection is only partially shown on one side of the vehicle. Depending on the assigned campaign scope, the remedial action must be carried out as follows:

- Campaign scope 1-3: Not relevant for this vehicle type
- Replacing screw connection for rear left seat belt mount campaign scope 4
- Replacing screw connection for rear right seat belt mount campaign scope 5
- Replacing screw connection for rear left and right seat belt mount campaign scope 6

Work Procedure: 1 Move the front seat to the front end stop on the left and right.

- 2 Loosen rear seat, release the locking lugs for this by pressing them with a suitable tool ⇒ Rear seat -Arrows-and unclip rear seat ⇒ Rear seat -1-.
- 3 Carefully tilt the rear seat forwards. The electrical plug connections do not need to be disconnected to replace the screw connection of the seat belt mount!



Rear seat

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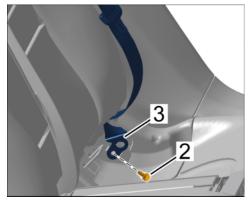
4 Unscrew fastening screw ⇒ Seat belt mount -2- for the seat belt mount ⇒ Seat belt mount -3- on the body.



Information

Observe correct installation position for seat belt mount:

- Do not install belt twisted.
- Twist lock must engage fully in the recess in the bodyshell before being screwed in.
- Belt must be facing the center of the vehicle.



Seat belt mount

- Tighten the **new** fastening screw to the body ⇒ Seat belt mount -2- with **tightening torque 50 Nm** (36.9 ftlb.).
- 6 Align rear seat with the appropriate holders on the body and press down firmly.
- 7 Enter the campaign in the Warranty and Maintenance logbook for the vehicle.

Warranty processing

Scope 1–3: Not relevant for this vehicle type

Scope 4: Replacing screw connection for rear left seat belt mount

Labor time:

Replacing screw connection for rear left seat belt mount Includes: Removing and installing the folding rear seat

Labor time: 34 TU

Required parts:

N 91269501 Panhead screw with hexagon socket head 1 piece

⇒ Damage number APA9 099 000 2

Scope 5: Replacing screw connection for rear right seat belt mount

Labor time:

Replacing screw connection for rear right seat belt mount Includes: Removing and installing the folding rear seat

Labor time: 34 TU



Labor time: 42 TU

Required parts:

N 91269501 Panhead screw with hexagon socket head 1 piece

⇒ Damage number APA9 099 000 2

Scope 6: Replacing screw connection for rear left and right seat belt mount

Labor time:

Replacing screw connection for rear left and right seat belt mount Includes: Removing and installing the folding rear seat

Required parts:

N 91269501 Panhead screw with hexagon socket head 2 pieces

⇒ Damage number APA9 099 000 2

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