



# Service Bulletin

Bulletin No.: 23-NA-117

Date: July, 2023

## TECHNICAL

**Subject: Exterior Lighting Module Loose or Hanging out of BCM Bracket**

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Silverado 1500 LTD (RPO J21, VIN Digit 5 = W / Y)	2022	2022				
	Silverado 1500 New (RPO J22, VIN Digit 5 = A / D)						
	Silverado 1500	2023	2023				
	Silverado 2500HD/ 3500HD	2024	2024				
GMC	Sierra 1500 Limited (RPO J21, VIN Digit 5 = 8 / 9)	2022	2022				
	Sierra 1500 New (RPO J22, VIN Digit 5 = H / U)						
	Sierra 1500	2023	2023				
	Sierra 2500HD/ 3500HD	2024	2024				

<b>Involved Region or Country</b>	North America, Middle East, Israel
<b>Additional Options (RPOs)</b>	
<b>Condition</b>	Some customers may comment on loose or hanging bracket. Technicians may find the Electronic Lighting Control Module (ELM) is loose or hanging out of the BCM bracket.
<b>Cause</b>	The cause of the condition may be inadequate retention of module in the BCM bracket.
<b>Correction</b>	Replace the BCM bracket with updated bracket, refer to <i>Body Control Module Bracket Replacement</i> in the Service Manual.

**Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.**

### Parts Information

Causal Part	Description	Part Number	Qty
X	BRACKET ASM-BCM	86518108	1

## Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
*5486398	Body Control Module Bracket Replacement for Loose or Hanging ELM	5.7 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
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