



SIB 12 02 23

DELIVERY STOP: IGNITION COIL

2023-06-13

What's New (Specific text highlighted):

- Procedure, Parts, and Claim Information added

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

E-Series	Model Description	Production Date
G05	X5 Sports Activity Vehicle	March 30, 2023 – May 11, 2023
G06	X6 Sports Activity Coupe	May 1, 2023
G07	X7 Sports Activity Vehicle	March 20, 2023 – May 11, 2023
U11	X1 Sports Activity Vehicle	April 28, 2023

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of June 2, 2023, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

Due to a manufacturing defect in the ignition coil BMW AG has issued a Delivery Stop (effective June 1, 2023) on a small number of Model Year 2023 - 2024 BMW vehicles that were produced between March 20, 2023, and May 11, 2023.

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

PROCEDURE

Vehicles with the B48P engine (U11, X1):

Refer to Repair Instruction 12 13 011 “Replacing ignition coils.”

Vehicles with the B58N engine follow the steps below (all others):

1. Remove the acoustic cover as per Repair Instruction 11 12 070 “Remove and install/replace acoustic cover”
2. The ignition coils are now exposed: replace all 6 ignition coils.
3. Reinstall the acoustic cover as per Repair Instruction 11 12 070 “Remove and install/replace acoustic cover.”

PARTS INFORMATION

There are only ten vehicles involved. Please enter a Recall IDS Ticket if parts are required.

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
12 13 9 453 463	Ignition coil	4 (U11, X1), 6 all others

For additional items that are not listed above, refer to AIR or ETK (EPC) and the repair instructions for information about one-time use fasteners, ventilation hoses, screws/bolts and gaskets that may also be needed or must be replaced to perform this repair.

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below and the part number listed above.

Repair Code:	0012030600	---
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 74 799	Replace the ignition coils	4 FRU (U11, X1) 5 FRU (All others)

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 74 167	Replace the ignition coils	5 FRU (U11, X1) 7 FRU (All others)

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B12 02 23 WP 1), unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

