



TECHNICAL SERVICE BULLETIN

Whistle Noise At Lower Left Windshield Area - Built On Or Before 31-May-2023

23-2213

06 July 2023

This bulletin supersedes 23-2032.

Model:

Ford 2021-2023 Bronco	Built on or before 31-May-2023
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Summary

This article supersedes TSB 23-2032 to update the vehicle model years affected.

Issue: Some 2021-2023 Bronco vehicles built on or before 31-May-2023 may exhibit a whistle noise below the lower left windshield area at the bottom of the A-pillar. This may be due to a missed body sealer application at the factory. To correct this condition, follow the Service Procedure to reseal the affected body seam.

Action: Follow the Service Procedure to correct the condition on vehicles that meet all of the following criteria:

- 2021-2023 Bronco
- Built on or before 31-May-2023
- Whistle noise from the lower left windshield area

Warranty Status: Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Special Service Part (SSP)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SSP/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2021-2023 Bronco: Install Tape, Road Test (Pass) Inspect Gap And Apply Butyl Sealer If Necessary (Do Not Use With Any Other Labor Operations)	232213A	1.2 Hrs.

Repair/Claim Coding

Causal Part:	5802012
Condition Code:	68

Service Procedure

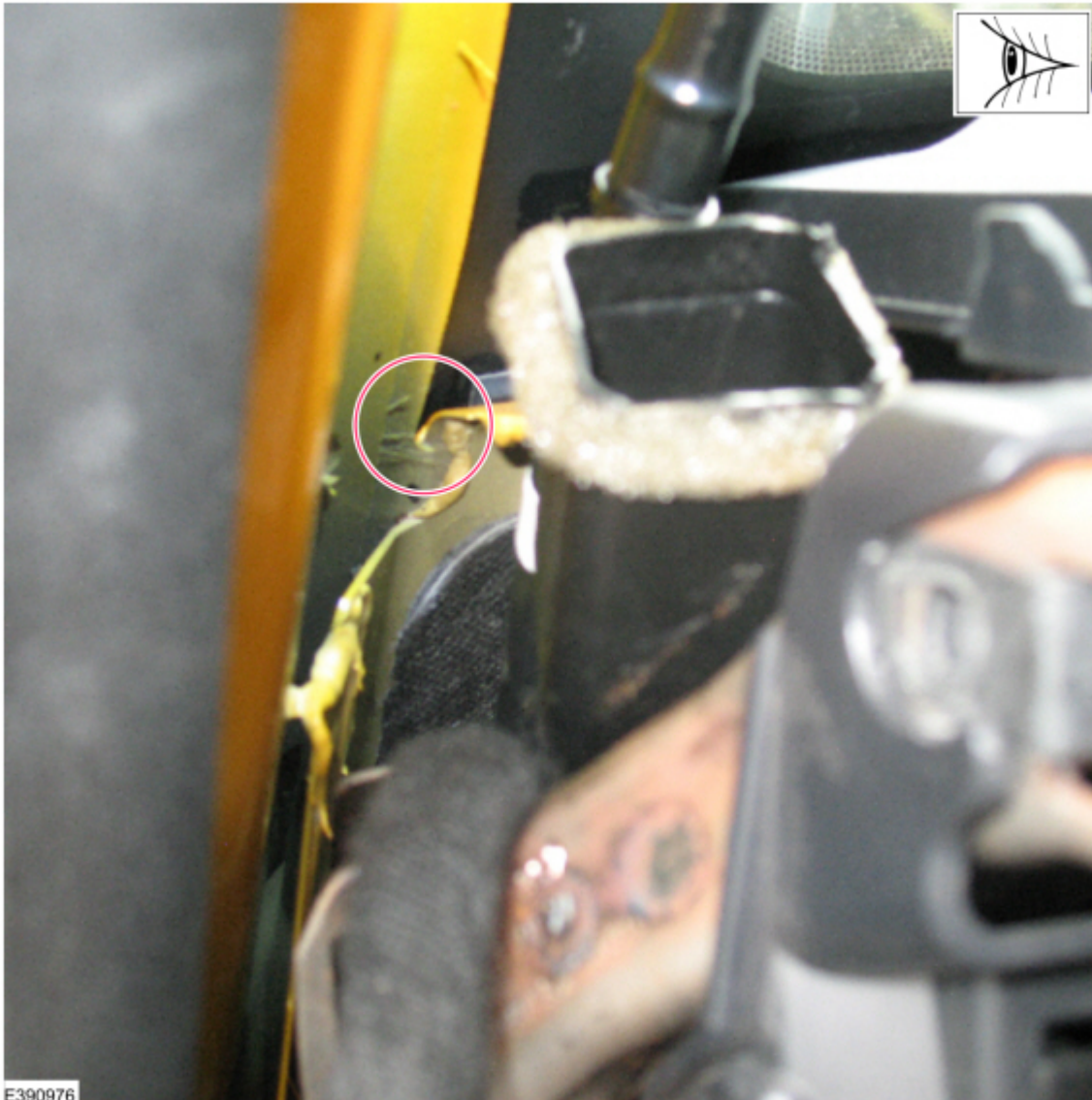
1. Tape off the left side of the cowl panel and drive the vehicle above 50 mph (80 km/h). Did taping off the cowl resolve the whistle noise? (Figure 1)

Figure 1



- (1). Yes - proceed to Step 2.
 - (2). No - this article does not apply. Refer to Workshop Manual (WSM), Section 100-04.
2. Remove the left A-pillar trim. Refer to WSM, Section 501-05.
 3. Visually inspect for a gap in the sheet metal at the bottom of the A-pillar where it joins the rear engine compartment wall. Is a gap present? (Figure 2)

Figure 2



- (1). Yes - proceed to Step 4.
 - (2). No - this article does not apply.
- 4.** Apply a liberal amount of butyl to fill the gap between the two metal panels and eliminate the air entry.
 - 5.** To assemble, reverse the removal procedure.

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