

REFERENCE:	Nova Bus Manuals
SECTION:	09: Hydraulic system 01: Body
RS N°:	MQR 7621-2647
EFFECTIVE IN PROD.:	LD08

APPLICATION DEADLINES: 2024AU01  
CLAIM REFERENCE NUMBER: WB5405

SUBJECT:	Power steering lines
JUSTIFICATION:	Power steering lines chaffing the rear shell.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Make a cut out in the rear shell fiberglass, replace the hose as required.	Nova Bus	Nova Bus	2h
2	-	-	-	-

#### MATERIAL REQUIRED PER VEHICLE

QTY	PART N°	REV.	DESCRIPTION
<b>LEVEL 1</b>			
1	N95740-53	-	HOSE HYDRAULIC POWER STEERING
<b>LEVEL 1 SHOP SUPPLIES***</b>			
60ml	N37005	A	SIKA 521 UV WHITE (250 ml)
60ml	N10844	C	SIKA 205 AKTIVATOR (600 ml)
***WHEN YOU ORDER, SPECIFY THE NUMBER OF VEHICLES TO REPAIR.			
<b>LEVEL 2</b>			
-	-	-	-

Materials will be available within 25 days once your order has been placed.

To order, please contact [novabus.parts@volvo.com](mailto:novabus.parts@volvo.com)

Or by phone for CANADA 1-800-771-6682, for USA 1-877-999-8808

Specify document number, quantity of parts required and shipping address.

#### DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	-	

#### REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2023JL06	Initial release	André Pelletier

APPROVED BY:

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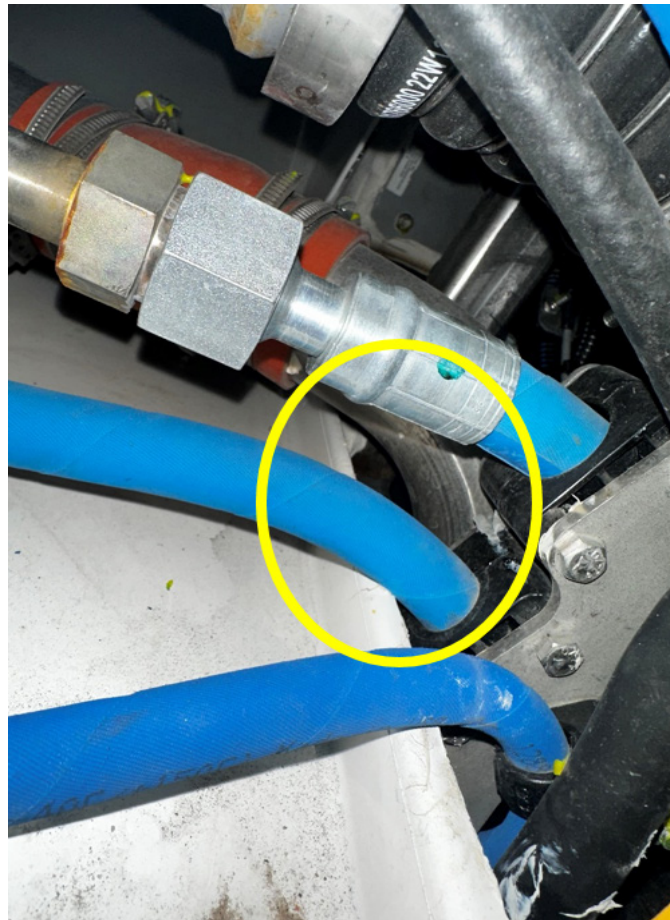
**IMPORTANT: CERTAIN ORDERS MAY NOT INCLUDE ALL UNITS**

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
New York City Transit - NYCT	LD08	8759	8931	L82J5M9778156	L82J8N9778508	205
New York City Transit - NYCT	LE84	8964	8987	L82J7N9778659	L82J7N9778659	24

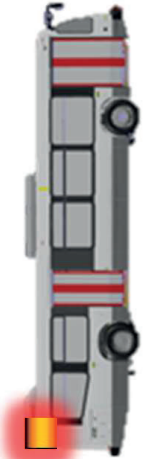


WARNING

FOLLOW YOUR INTERNAL SAFETY PROCEDURES.



*Figure 1 - Power Steering Lines Chaffing the Rear Shell*



Instructions Spéciales/ Special Instruction	
#	Action
1	<p>Mark area to cut</p> <p>Use jig or measure 21mm from bottom deck. There is a scribe line that can be followed. Relief cut 5" in length</p>
2	<p>Cut</p> <p>Make a clean straight cut through the fiberglass. Use caution to not cut the hydraulic hose if installed</p>
3	<p>Recoat</p> <p>Ensure atv 0024 is followed for surface prep. Topcoat exposed fiberglass with sika 521 UV</p>

LD08 and LE84

Option 409343.25 chafes on the rear shell. **X**

There should be a relief cut from the supplier to avoid this interference

Remove this area of the fiberglass **✓**

