

SAFETY RECALL BULLETIN

SUBJECT:

DRIVER SIDE TAKATA NADI INFLATOR	
SAFETY RECALL CAMPAIGN - REVISED	

No: **SR-20-001REV3**

DATE: June 2023

SAFEITRE	MODEL: 1998-2000 MONTERO		
CIRCULATE TO:	[X] GENERAL MANAGER	[X] PARTS MANAGER	[X] TECHNICIAN
[X] SERVICE ADVISOR	[X] SERVICE MANAGER	[X] WARRANTY PROCESSO	R [X] SALES MANAGER

This bulletin supersedes SR-20-001REV2 issued August 2021, to update the Inflator Returns section. Revisions are indicated by:

PURPOSE

This campaign bulletin instructs dealers to replace the Takata Non-Azide Driver air bag Inflator (NADI) with the countermeasure part.

BACKGROUND

A population of NADI (non-azide driver inflators) manufactured between May 1995 and March 1999 may absorb moisture, causing the inflators to rupture or the airbag cushion to underinflate in vehicle collisions involving airbag deployment, increasing the risk of serious injury or death.

AFFECTED VEHICLES

Certain 1998 - 2000 Montero vehicles.

IMPORTANT

Affected new or used inventory vehicles must be repaired before the vehicle is delivered. Dealers must check their inventory vehicles' VINs on the Warranty Superscreen to verify whether the vehicle is involved in this recall campaign. It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by the notification under a sale or lease until the defect or noncompliance is remedied.

CUSTOMER NOTIFICATION

A letter will be sent to all owners of affected vehicles telling them to visit their local Authorized Mitsubishi Motors dealer to have the passenger side front air bag inflator replaced. A **sample** customer notification letter appears at the end of this bulletin.

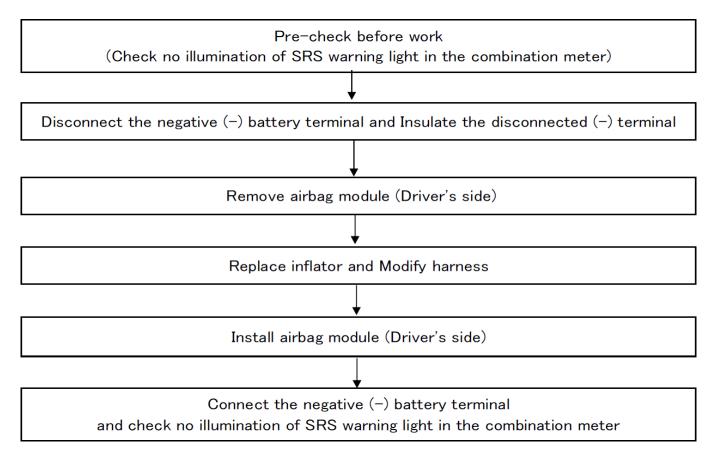
REQUIRED OPERATIONS

Before starting this campaign procedure, **CHECK THE WARRANTY SUPERSCREEN** to verify if the vehicle is an affected VIN for this campaign and confirm if this campaign procedure has not already been completed.

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The information contained in this bulletin is subject to change. For the latest version of this document, go to the Mitsubishi Dealer Link, MEDIC, or the Mitsubishi Service Information website (*www.mitsubishitechinfo.com*).

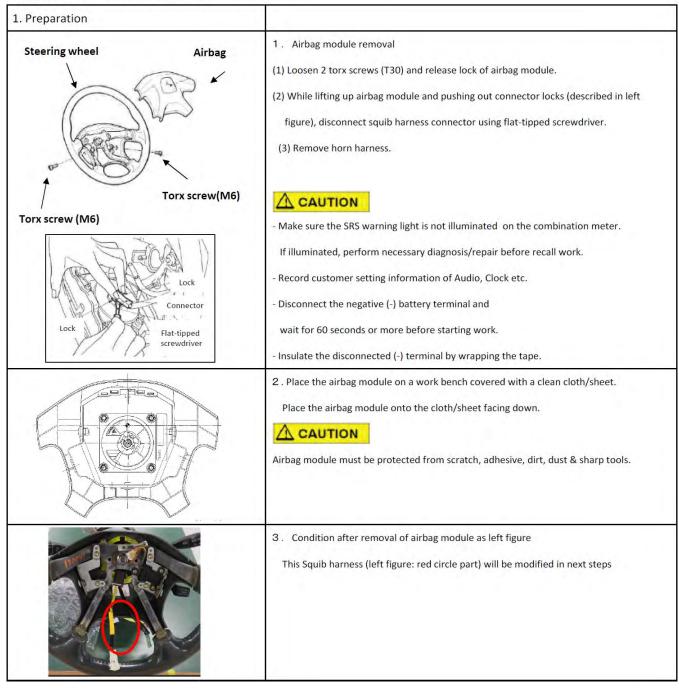
WORK FLOW

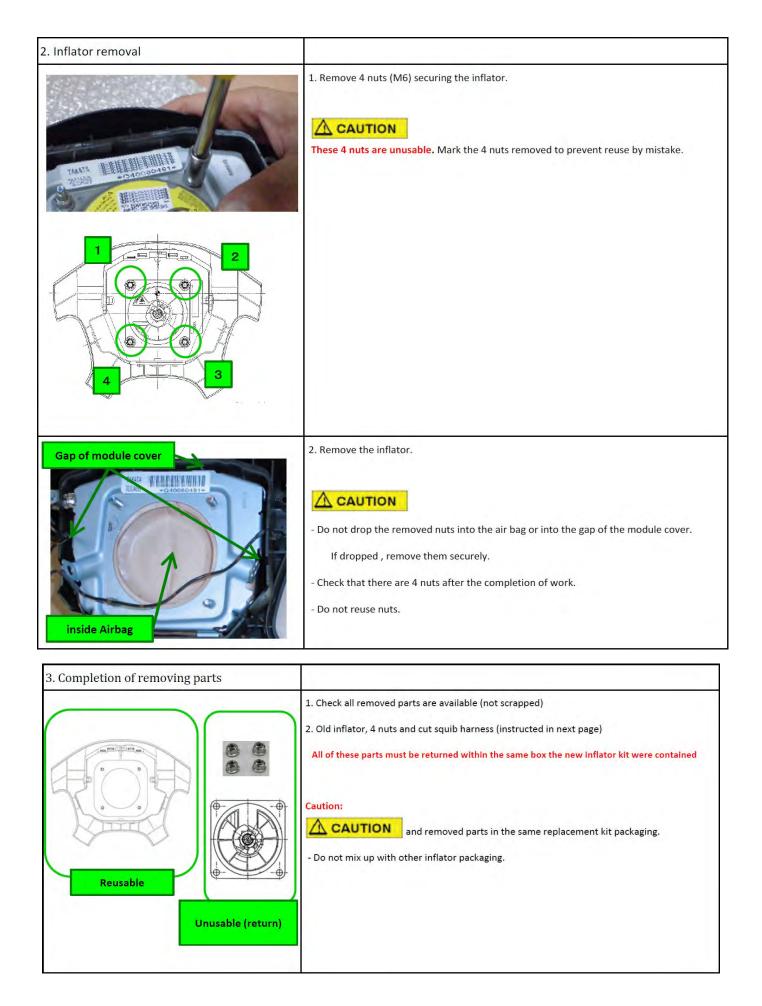


REPAIR PROCEDURE

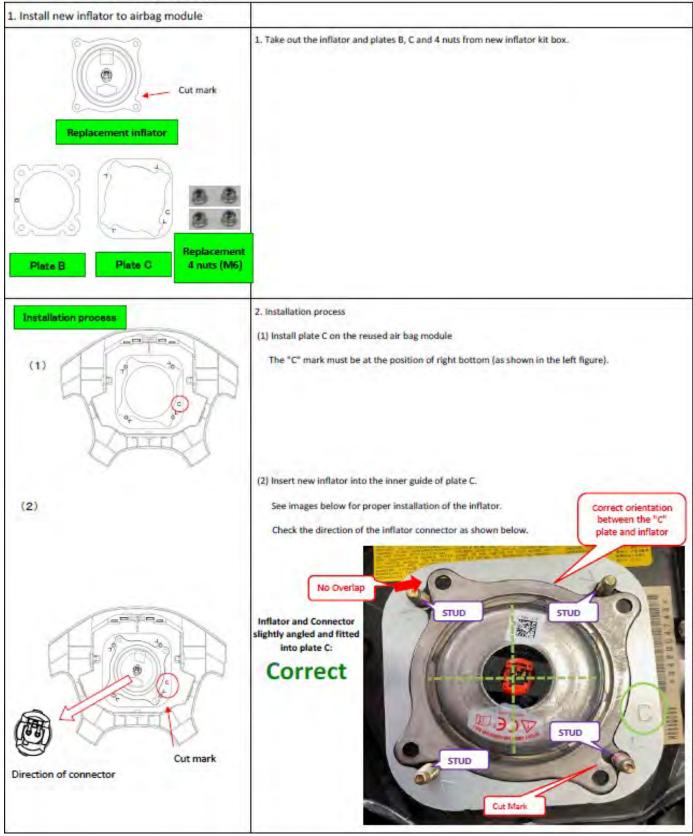
Applicable part	MR307479 (Airbag module)
	This work procedure describes replacement step of the inflator kit which is installed in this driver's airbag module.

INFLATOR REMOVAL PROCESS

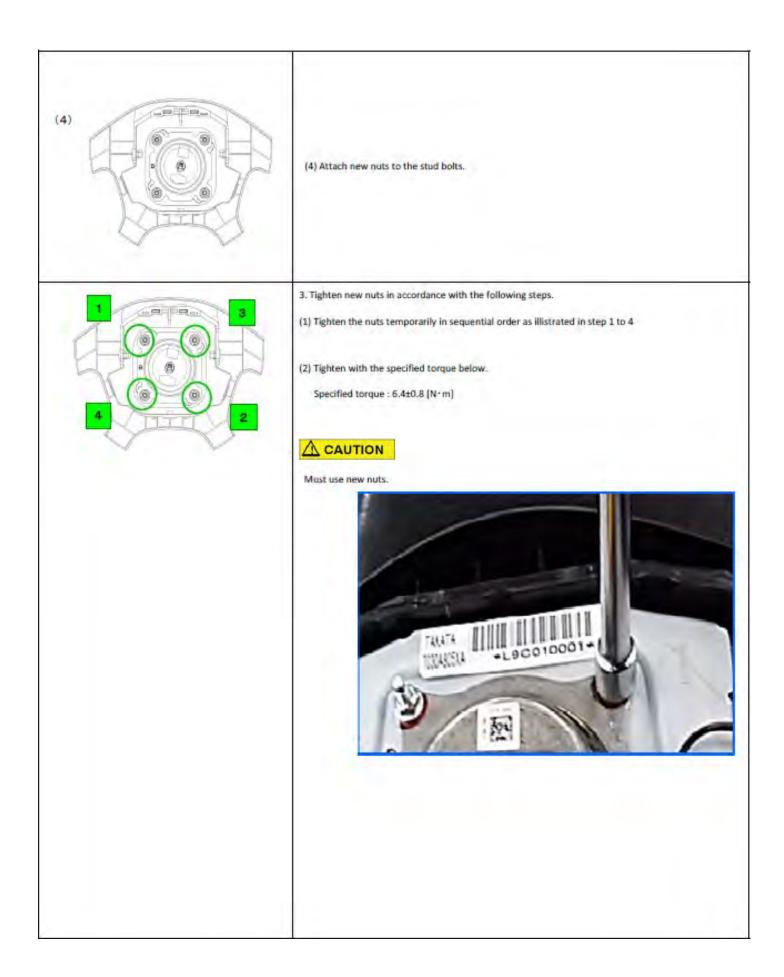


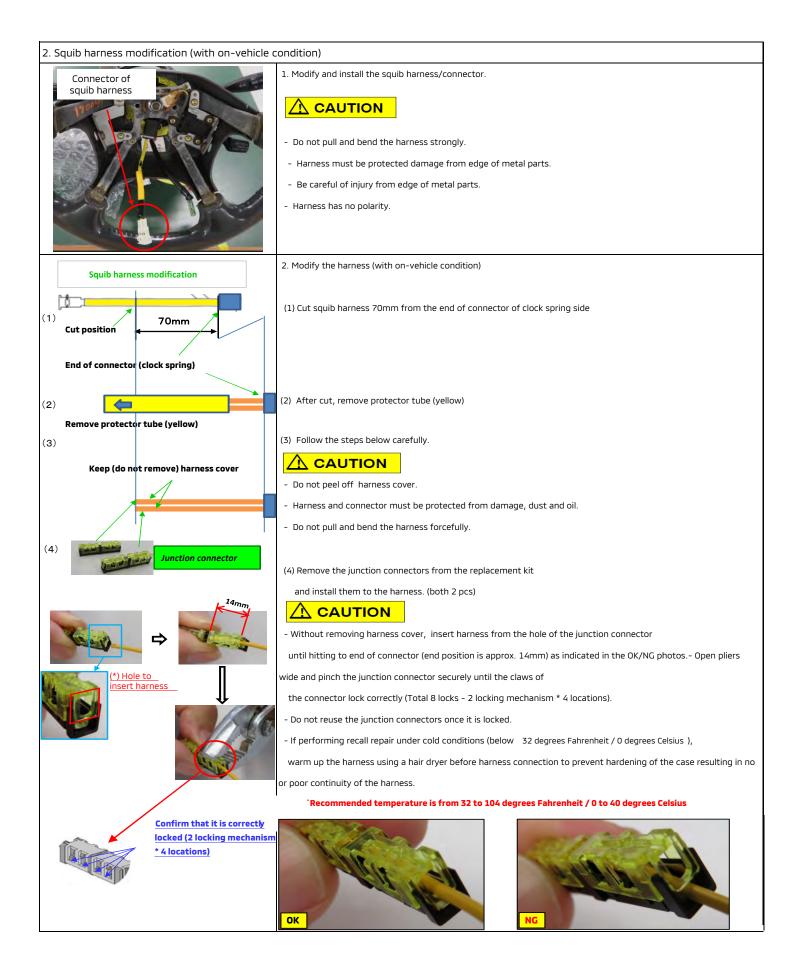


INFLATOR INSTALLATION PROCESS

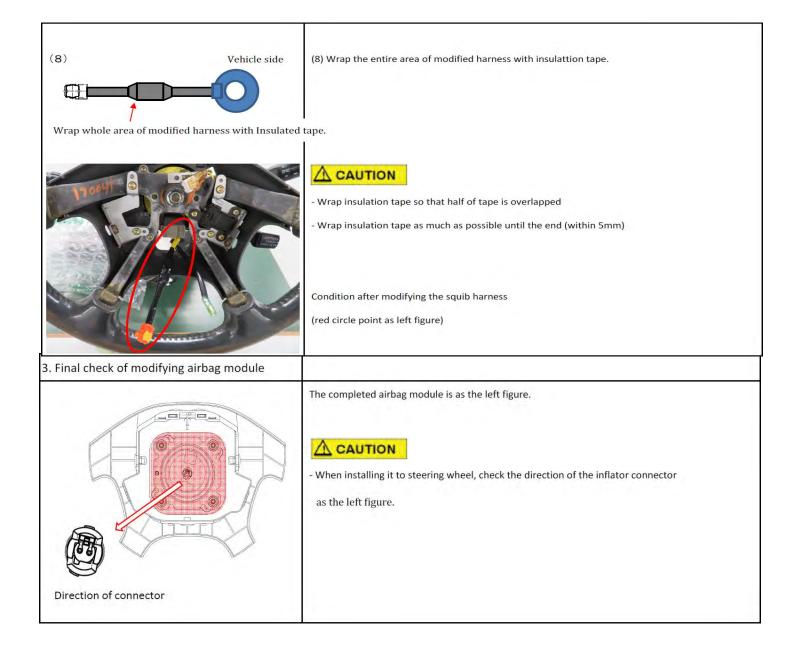












All claims must include a photo of the new countermeasure Inflator kit after assembly—the photo must be posted to the Photos Required Condition (PRC) system in the "RECALL PHOTO/DOCS SUPPORT" category. The photo must clearly show the countermeasure Inflator kit assembled correctly.

NOTE: Photos must be posted on the PRC BEFORE entering the related Warranty claim.

Please continue posting the Driver Side Takata NADI Inflator photos to the PRC until a cancellation notice is published by MMNA headquarters.



DO NOT SHIP REPLACED INFLATORS TO MMNA SHIP TO TAKATA ONLY SEE INSTRUCTIONS ON PAGE 13 OF THIS BULLETIN

4. Install airbag module to vehicle	
Airbag module Steering wheel Torx screw 9.0±2.0N·m 9.0±2.0N·m	 Install airbag module Install airbag module Connect the vehicle side connector to driver's airbag module. Connect horn harness Connect horn harness Tighten driver's airbag module with 2 torx screws (T30). Specified torque :9.0±2.0 [N·m] CAUTION Do not pull and bend the harness strongly. Do not pull and bend the harness strongly. Do not pinch the harness by installing the inflator. Make sure the SRS warning light is not illuminated on the combination meter. after connecting the negative (-) battery terminal and IG-ON. Return to original setting of Audio and Clock etc. Start engine, and make sure the SRS warning light is not illuminated on the combination meter.
5. Return parts	 1. Old inflator, 4 nuts, and cut squib harness (instructed in next page) All of these parts must be returned within the same box the new inflator kit were contained CAUTION Ensure the 4 nuts are the old parts removed. Return the old inflator in the same replacement kit box Do not mix up with other inflator packaging.

INFLATOR RETURNS

!! IMPORTANT !! Do NOT deploy any inflator.

Fill out the form on page 16 and contact the appropriate Takata USA representatives below to obtain return shipping documents.

<u>US - 48 Contiguous States</u> *RXO* Logistics Customer Service Rep *Email: SCFieldaction.14305@rxo.com*

<u>Hawaii, Alaska, US Virgin Islands, Puerto Rico and Other US Territories</u> *RXO* Logistics Representative Email:*SCTakataRestraints_International@rxo.com*

If a response is **not** received within 2 to 3 days, call 210-317-6436 to escalate. In most cases, the replaced Takata air bag inflators will be picked up within 3 buisness days.

The removed air bag inflator modules *must* be returned to Takata. If you have NOT accumulated inflator modules after two weeks, follow the return procedures on **page 14**. If you have accumulated **7 or more inflator modules** after two weeks, follow the inflator return procedures on **page 15**.

There will not be a system generated aterial return request. Regardless, the campaign claim is subject to chargeback if the replaced air bag inflator is not returned to Takata. Please make sure you keep a copy of proof of shipment with the repair order.

As the shipper, you are responsible for proper packing and document completion. The person packaging the inflator must have received hazardous material training per 49 CFR 172.702, and the training records must be on file at your dealership. The US Department of Transportation will impose substantial fines and/or penalties on the shipper if either packaging, labeling or documentation is not properly prepared and Customer Copy of OP 900PRP form is not kept on file for a minimum of 2 years.

RXO LOGISTICS RETURN POLICY ON TAKATA AIRBAGS/INFLATORS

1. Begin to stack the pallet, ensuring NOTHING exceeds the edges of the pallet and less than 5 ft high so the pallet will be structurally safe for transport.

2. Keep a count of how many Driver and Passenger side airbags/inflators you have on that pallet (THIS IS REQUIRED TO SCHEDULE YOUR PICKUP). You can also send back multiple pallets if you

have the capacity and ability to do so.

3. Once the pallet is ready and secure (WRAPPED OR TIED DOWN), you can email your request to RXO Logistics to schedule the LTL pickup.

After all the above is completed, RXO Logistics will contact and schedule the appropriate carrier for your pickup. They will request the pickup for the next business day but may take up to 72 business hours depending on truck availability.

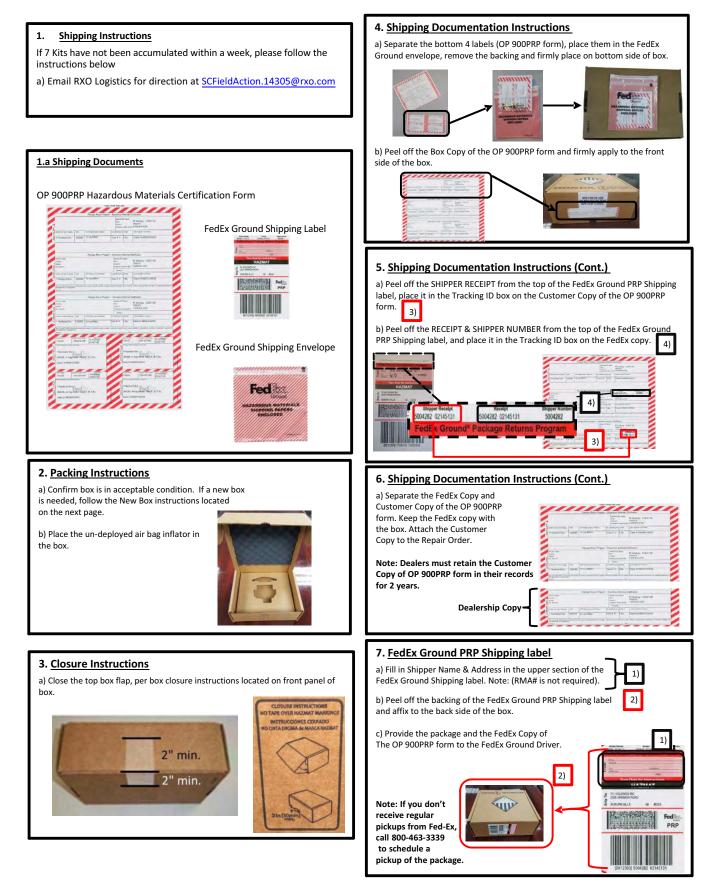
At this point, RXO Logistics will email you five documents:

- a) Bill of Lading
 - **b)** Overpack
 - **c)** ERG 171
 - **d)** TK Holdings address label
 - e) these return instructions

DO NOT SHIP REPLACED INFLATORS TO MMNA. SHIP ONLY TO RXO LOGISTICS/TAKATA.

!! IMPORTANT !!

48 STATE FEDEX PRP SHIPMENT PREPARATION



INFLATOR RETURNS

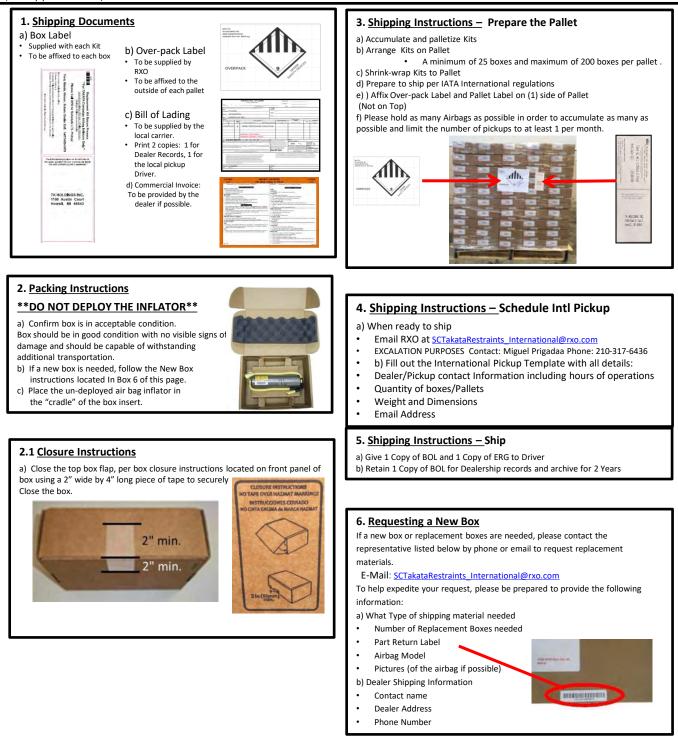
International Shipping Return Instructions

NOTE: ALL International Locations outside of the United States (APAC, EMEA, Hawaii, Alaska, Puerto Rico, and US Virgin Islands dealers) please follow below shipping instructions. Dealerships in these locations *MUST* contact the following Takata / RXO representative directly for shipping instructions primarily via

New Email at: SCTakataRestraints_International@rxo.com

Escalation Contact: Miguel Prigadaa Phone: 210-317-6436

If dealers are in need of additional boxes, please send your request to the same email address: <u>SCTakataRestraints_International@rxo.com</u> and make sure to indicate how many boxes you need, as well as the model, part number and include pictures if possible. (please consider that shipping additional boxes will take a few weeks to get process depending in the area/country you are located)



PALLET (S) MUST BE READY BEFORE SENDING IN THE TEMPLATE. ALL FIELDS PERTAINING TO YOUR LOAD MUST BE FILLED IN
AND SENT TO SCFIELDACTION.14305@RXO.COMESCALATION PHONE NUMBER 210-317-6436 MIGUEL PRIGAADA

Dealer Code	Dealer or Business Name	
Pickup Address		City, State & Zip
Physical Address (if different from pickup address)		City, State & Zip
YOUR Name & Phone #		Hours Available for Pickup
		Days/hours pickup is not allowed (lunch hour if shut down)
Email address for BOL		Do you need a truck with lift YES NO gate and pallet jack?
Where can the driver expect to find pallet on property? Please give clear directions		Special instructions or notes that will help driver locate pallet on site

LTL	Pallet #1	Pallet #2	Pallet #3	Pallet #4	Pallet #5	Pallet #6	Pallet #7	Pallet #8	Pallet #9	Pallet #10	Pallet #11	Pallet #12	Pallet #13	Pallet #14	Total Boxes
Driver Side Count															
Passenger Side Count															
Total															
6,	/23/2023						Page	16 of 19						(5324/511	3)

PARTS INFORMATION

		Contents						
Part number	Model Code	Inflator	Inflator PLATE PLATE			Junction	Junction	
		innator	-В	-C	M6	harness	connector	
98510W040P	V10V,V10W,V20W,V50W, V20C,V30V,V30W,V40W, PA0V,PB0V,PD0V,PA0W, PB0W,PC0W,PD0W,PF0W	1	1	1	4	1	2	
Deguired Teels		Components	of inflator kit					
Required Tool: Insulation tape		Components			1. Replacer	nent new infl	ator : 1 pc	
					2. Inflator 1 *The ider	nounting pla ntification ma	te B :1 pc ark is "B".	
			e	0		nounting plat tification ma		
				3	4. Replacer	nent nut (M6) : 4 pcs	
			5. Junctior	n harness: 1 p	oc			
					6. Junction	connector : 2	2 pcs	

LABOR OPERATIONS

Involved Models	Campaign Op#	Labor Time	Repair Description
1998 - 2000 Montero	C2001R01	0.6 hrs.	Replace Driver Side Frontal Airbag Inflator

WARRANTY/RECALL CAMPAIGN CLAIM INFORMATION

Enter all claims as claim type 'C' - Recall/Campaign Claims.

Please follow the campaign instructions when entering each claim. See the claim example provided below.

RECALL CLAIM HEADER SECTION

MITSUBI DEALE LINK	R			Help				
Claim	Entry	Vehicle Inform	Enter in the f	first 6 characters of th er: <u>C2001R</u> .	ce	PQR/VQR		
Campaigr	n Informa	ation						
Campaign Operation No	C2001R			Enter As	F	тср		
Miles/Km VIN	64500		Check the Ope certain of a ve involved.	en Campaign area of t ehicle's eligibility. Onl	the Superscr ly VINs show	reen each t ing <u>C2001</u>	ime to be <u>R</u> as open are	
Service		Emp	No	Service Advisor		Emp I	No	
Technician Spec Value	<u> .</u>				plicate Reca	▼ all *		

After entering the required customer data, vehicle information, selecting the applicable repair campaign, scenario performed (please note there are 2 possible repair scenarios for this campaign), and then clicking the "Save and Continue" button; the system will automatically fill-in several fields.



IMPORTANT SAFETY RECALL

Mitsubishi Motors North America, Inc. PO Box 689040

PO Box 689040 Franklin, TN 37068 Telephone: 888-648-7820 www.mitsubishicars.com

This notice applies to your vehicle,

Date: February 2021

Dear FIRSTNAME LASTNAME,

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

Mitsubishi Motors North America, Inc. (MMNA) has decided that a defect which Reason for notice: relates to motor vehicle safety exists in certain 1998 - 2000 Montero vehicles. According to Takata, Non-Azide Driver Air Bag Inflators (NADI) manufactured between May 1995 and March 1999 (installed in certain 1998 – 2000 Montero vehicles) may absorb moisture, causing the NADI Inflators to rupture or the airbag cushion to underinflate in vehicle collisions involving airbag deployment. If a NADI Inflator ruptures or the airbag cushion underinflates in a vehicle crash involving airbag deployment, vehicle occupants would be at an increased risk of serious injury or death. Please contact your local Mitsubishi Motors dealer and schedule an appointment to What you should do: have the affected NADI Inflators replaced, free of charge. When you bring your vehicle in, please show the dealer this letter. If you misplace this letter, the dealer will still perform this repair for your vehicle, free of charge. The dealership will replace the NADI Inflator with a countermeasure unit. What your dealer will do:

How long will it take? The time needed for this repair is approximately **36 minutes**. The dealer may need your vehicle for a longer period of time, but every effort will be made to minimize your inconvenience.

If you experience any problem having your vehicle repaired promptly and/or at no charge, please inform us by calling the Mitsubishi Customer Relations Department at **888-648-7820**. Hours: Monday through Friday 7 a.m. to 4 p.m. (Central Time)

If, after contacting Mitsubishi Customer Relations, you still have a problem getting this repair made promptly and/or without charge, you may submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue SE, Washington, D.C. 20590, or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153) or go to http://www.safercar.gov.

If you have already encountered a problem with the NADI Inflator and had it replaced as a result of this specific condition and have paid for the repair, you may send your original repair order or invoice, **and** original receipt/proof of payment to the following address for reimbursement consideration:

Mitsubishi Motors North America Inc., Customer Relations, P.O. Box 689040, Franklin, TN 37068

If you are the lessor of this vehicle, please forward a copy of this notice to the lessee within ten days to comply with federal regulations.

We appreciate your prompt attention to this matter.

Sincerely,

Mitsubishi Motors North America, Inc.

C2001R