SERVICE BULLETIN

M1593 **2023-06-29**

M1593: 2023 CVO STREET AND ROAD GLIDE ESSENTIAL TOOLS

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Rev	Revision (Rev) Description
2023-06-29	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers about the Harley-Davidson Essential Tools program for the 2023 CVO Street Glide (FLHXSE) and Road Glide (FLTRXSE) vehicles.

Vehicles Affected

2023 CVO: Street Glide (FLHXSE), Road Glide (FLTRXSE)

Markets Affected

All markets affected.

Required Dealer Action

Table 2. Required Dealer Action Resolution

Action Required	Resolution
NO ☑ YES ☐	**Non-Actionable:** This is for informational purposes only or a technical tip.

The Essential Tools for the 2023 CVO Street Glide (FLHXSE) and Road Glide (FLTRXSE) vehicles will be shipped to dealers starting in the middle of July and will be invoiced. The tools may be shipped together or separately. These tools are being shipped from Bosch and will be available for purchase from the Bosch tools website in the event of breakage, loss, or wear.

For questions regarding essential tools, contact Technical Service at 800-664-7762 for assistance.

Table 3. Tool Part Numbers

Part No.	Item Description
HD-50390-14	Infotainment Control Unit (IFCU) Break Out Box Cable
HD-53289	Camshaft Torque Reaction Tool
HD-53290	Alternator Rotor Tool

Table 3. Tool Part Numbers

Part No.	Item Description
HD-47925-A	Axle Nut Torque
HD-53422	Piston Pin Extraction Adapter

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
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