

Macan (95B) 7/23 ENU 6807

6

Door-Sill Guards, Illuminated (7M8 / VT2 / VT9)

Model Year: As of 2022

Cause: Retrofitting

Notes:



Figure 1

The logo in the door sill area (front) can be replaced by an illuminated door-sills guard.

The guards with the model designation of the respective vehicle are available in carbon-fiber composite (\Rightarrow *Figure 1*) or aluminium. The "Carbon-fiber composite door-sills guard" set also includes a carbon-fiber composite loading sill guard for the rear lock carrier in carbon-fiber composite).

Parts Info: Door-sill guard illuminated in carbon-fiber composite including loading sill protection (carbon-fiber composite, 7M8): 95B.044.810.A \Rightarrow Carbon-fiber composite door-sill guard –Macan–, set 95B.044.811.A \Rightarrow Carbon-fiber composite door-sill guard –Macan S–, set 95B.044.813.A \Rightarrow Carbon-fiber composite door-sill guard –Macan GTS–, set 95B.044.814.A \Rightarrow Carbon-fiber composite door-sill guard –Macan T–, set Illuminated door-sill guard, aluminium, dark silver, brushed (VT2): 95B.044.810 \Rightarrow Aluminium door-sill guard –Macan–, set 95B.044.811 \Rightarrow Aluminium door-sill guard –Macan S–, set

Door-sill guard illuminated in aluminium, anodized black (VT9):95B.044.813 \Rightarrow Aluminium door-sill guard –Macan GTS–, set95B.044.814 \Rightarrow Aluminium door-sill guard –Macan T–, setONLY for vehicles with I-no. 7MO – Also order plastic sill guards:95B.863.483.H.FFF¹A-pillar trim panel (lower), left (LHD vehicle – LOL)95B.863.484.H.FFF¹A-pillar trim panel (lower), right (LOL)

- ¹ Select the color code according to standard equipment for the vehicle in the PET.
- Parts list: Scope of illuminated door-sill guard (aluminium, black anodized VT9) using the example Macan T: \Rightarrow Figure 2-1-4-



Figure 2

Aluminium door-sill guard, illuminated –Macan T–, left \Rightarrow Figure 2 -1-
Aluminium door-sill guard, illuminated –Macan T–, right \Rightarrow Figure 2-2-
Electric wire harness \Rightarrow Figure 2 - 3-
Tie-wrap \Rightarrow Figure 2 -4-

Jun 29, 2023	
Page 2 of 17	

Inctallat	Macan (95B)					B)				
1115talia					Structions	7/23	Macan (95B) 7/23 ENU 6807 7/23 ENU 6807 7/23 ENU 6807 7/23 ENU 6807 7/23 ENU 6807 7/24819 Removing and installing real 7/24819 Removing and installing real 7/24719 Removing and			
		2 3		1 x	Carbon-fiber composite	lock carrier trim	(rear), le	eft <i>⇒ Figu</i> i	re 2	
	23			1 x	-5- Carbon-fiber composite lock carrier trim (rear), right \Rightarrow <i>Figure 2</i> -6-					
	2	ONLY o	contained	in respective s	et.					
	3	ONLY C	contained	in the "carbon-	the "carbon-fiber composite" sets!					
Material:					Cleaning agent (comme	ercially available)				
Tool:	Tool: P90999 - P90999 - PIWIS Tester 4									
	Pol	yoxyme	thylene w	edge (POM wee	dge, commercially available	e)				
Assembly:	1	Prepa	ratory wo	rk						
		1.1	Remove and inst	Remove A-pillar trim panel (lower) on the left / right. \Rightarrow Workshop Manual '680519 Removing and installing inner door sill trim'						
		1.2	1.2 Removing B-pillar trim panel							
			1.2.1	Remove uppe <i>Removing an</i>	er left / right B-pillar trim pa nd installing B-pillar trim par	nel. \Rightarrow Worksho nel (upper part)'	p Manua	ıl '706719	1	
			1.2.2	Remove the l <i>Manual '706</i>	ower part of the B-pillar trin 719 Removing and installin	n panel on the lef g B-pillar trim pa	^f t / right. <i>nel (lowe</i>	⇒Worksi er part)'	hop	
		1.3	Removii	ng rear seat as	sembly					
			1.3.1	Remove the r <i>seat</i> '	rear seat. <i>⇒ Workshop Ma</i>	nual '724819 Re	emoving	and installi	ing rear	
			1.3.2	Remove the r installing rea	rear right backrest. <i>⇒ Wor</i> <i>r backrest'</i>	kshop Manual '7.	24719F	emoving a	and	
		1.4	Removii <i>installin</i> g	ng cover on loc <i>g cover on rear</i>	k carrier (rear). <i>⇒ Worksh</i> <i>⊂lock carrier</i> ′	op Manual '7039	919 Rem	oving and		
		1.5	Remove the rear luggage compartment side trim panel at the right. \Rightarrow Workshop Manual '700319 Removing and installing rear luggage compartment side trim panel'							
		1.6	ONLY for vehicles with rear side airbag (4X4):							
			1.6.1	Disconnect th disconnectin	he battery. \Rightarrow Workshop M og the battery'	anual '2XOOIN W	'ork instr	uctions aft	'er	
			1.6.2	Remove rear installing rea	side airbag at the right. ⇒ <i>r side airbag</i> ′	Workshop Manu	ıal '6964	19 Remov	ing and	
		1.7	Remove	e / loosen rear ((inner) door sill trim.					

- 1.7.1 Remove right rear (inner) door sill trim. \Rightarrow Workshop Manual '680519 Removing and installing (rear) inner door sill trim'
 - 1 - Catch bar cover
 - 2 - Screw



Figure 3

- 1.7.2 Loosen (unclip) (inner) door sill trim on the left in the front area. \Rightarrow Figure 4 -a-
 - 1 - (Inner) door sill trim, rear left
 - Floor covering 2
 - 3 - Cable duct
- 1.8 Lift carpet in front of the rear seat (\Rightarrow Figure 4 -b-) and expose the cable duct. \Rightarrow Figure 4
- Route and connect electric wiring harness 2
 - 2.1 Attach the end of the line WITHOUT the pin housing of the electric wiring harness to the auxiliary line (Tekalan pipe etc.).



b Ш b Figure 4

Route and connect electric wiring harness

Overview of line routing: \Rightarrow *Figure 6*

Left A-pillar \rightarrow main wiring harness in left passenger compartment \rightarrow cable duct in front of rear seat \rightarrow main wiring harness in right passenger compartment \rightarrow right A-pillar \rightarrow wiring harness in right boot \rightarrow rear-end electronics control unit

For easier routing, crimp out electric wire harness in the vehicle, pins with lines from the connector housing.

- 2.2 Press out the pin contact of the YE/GY line at the shorter end of the wire harness from the connector housing.
 - 1 - Secondary lock
 - 2 – YE/GY line

Installation and Conversion Instructions

- 2.2.1 Open secondary lock using a screwdriver on the pin housing. \Rightarrow *Figure* 5-Top, arrow- and \Rightarrow Figure 5-a-
- 2.2.2 Release pin contact using the push-out tool. \Rightarrow *Figure 5* -b-
- 2.2.3 Pull YE/GY line out of the housing. \Rightarrow Figure 5 -c-.
- 2.2.4 Wrap the pin contact (YE/GY line) around the wire harness with wrapping tape to protect it.
- 2.3



Macan (95B)

ENU

6807

7/23

Figure 5



Figure 6

- 2.3.1 Push pin connector socket onto the top guide (\Rightarrow *Figure 7* -Magnifier-) at the connection point holder (left A-pillar area). \Rightarrow *Figure 7*-Arrow-
 - **1** Pin connector socket
 - 2 Connection point holder
 - 3 Guide, top
 - 4 Ground pin 21

Screw cable ring eyelet to ground pin 21. \Rightarrow Figure 7-4- \Rightarrow Figure 7 Tightening torque 9 Nm (6.6 ftlb.)

2.3.2 Open the rear left cable duct. \Rightarrow *Figure 8*-**Arrow**-



Figure 7



Figure 8

- 2.3.3 Route the electric wire harness along the main wire harness in the passenger compartment on the left through the cable duct in front of the rear seat to the right-hand side of the vehicle. \Rightarrow *Figure 9*
 - 1 Wire harness
 - 2 Main wiring harness in passenger compartment
 - 3 Cable duct



Figure 9

2.3.4 Close the rear left cable duct. \Rightarrow *Figure 10*-**Arrow**-



Macan (95B)

ENU

6807

7/23

 \mathbf{b}

Figure 10





Figure 11

- 2.3.6 Insert the pin contact of the YE/GY line into pin connector socket. \Rightarrow Figure 12-a-
 - 1 Pin contact of YE/GY line
 - 2 Secondary lock

Close the secondary lock. \Rightarrow *Figure* 12-b-



Figure 12

- 2.3.7 Push the pin connector socket onto the top guide at the connection point holder (right A-pillar area). \Rightarrow Figure 13
 - 1 Pin connector socket
 - 2 Guide, top
 - **3** Ground pin 22

Screw cable ring eyelet to ground pin 22. \Rightarrow Figure 13-3-Tightening torque 9 Nm (6.6 ftlb.)

- 2.3.8 Route the YE/GY line along the wire harness in the luggage compartment on the right to the rear-end electronics control unit. \Rightarrow Figure 14
 - 1 YE/GY line
 - 2 Control unit for rear-end electronics
- 2.4 Connect the YE/GY line to the rear-end electronics control unit.
 - 2.4.1 Disconnect the electric plug connection from the rear-end electronics control unit. \Rightarrow Figure 15
 - 1 Plug connection



Figure 13



Figure 14



Figure 15

- 2.4.2 Open the locking mechanism (\Rightarrow *Figure 16* -**Arrow**-) and push the grey plug socket out of the black plug carrier. \Rightarrow *Figure 16*
 - 1 Plug socket (grey)
 - 2 Plug carrier (black)



Figure 16



Information

Ensure socket contact is seated securely.

2.4.3 Insert the socket contact into chamber 8, plug socket (grey). \Rightarrow *Figure 17*-**Arrow**-

Push the plug socket into the plug carrier until the locking mechanism engages.

- 2.4.4 Plug the electric plug connection into the rear-end electronics control unit. \Rightarrow Figure 15
- 2.5 Secure routed wire harness to existing lines / components in the vehicle with tie-wraps without tensile stress and so that no chafing occurs.

Figure 17

Secure extra length of line if necessary.



Information

Some of the repair illustrations show only one side of the vehicle. Naturally, some steps also have to be performed on the opposite side of the vehicle as well. These must be carried out as a mirror image of the steps shown.

- 3 Installing illuminated door-sill guard in A-pillar trim panel (lower)
 - 3.1 **ONLY** for vehicles with I-no. 7M9 Door-sill guards in the door openings: Remove door-sill guard.

- 3.1.1 Bend up the tabs on the door-sill guard on the underside of the A-pillar trim panel (lower). \Rightarrow Figure 18-Arrow-
 - 1 Tab on door-sill guard



Figure 18

- 3.1.2 Carefully lever door-sill guard off the A-pillar trim panel (lower) using a POM wedge. \Rightarrow Figure 19
 - 1 POM wedge
 - 2 Door-sill guard (standard)
 - **3** A-pillar trim panel (lower)



Figure 19

- 3.2 Make cable bushing (hole Ø 18 mm/ 0.71 in) in A-pillar trim panel (lower) on the left/right. \Rightarrow Figure 20
 - **x** 426 mm/ 16.77 in
 - **y** 40 mm/ 1.57 in
 - **d** Ø 18 mm/ 0.71 in
 - s Point of intersection
 - 3.2.1 Mark the intersection point (\Rightarrow *Figure 20-S-*) with dimensions x and y on the underside of the A-pillar trim panel (lower) on the left/right.



Figure 20

- 3.2.2 Drill a hole with $\emptyset = 18 \text{ mm}/0.71$ in at the marking.
- 3.3 Install illuminated door-sill guard in A-pillar trim panel (lower) on the left/right.

Jun 29, 2023
Page 10 of 17

Tequipment

6807 ENU 7/23

Macan (95B)

- 3.3.1 Pull the protective film off the door-sill guard. \Rightarrow *Figure 21*
 - 1 Line (flat conductor path)
 - 2 Protective film
 - **3** Tab

Guide the connector and line (flat conductor path) through the A-pillar trim panel bore hole.



Information

When installing the door entry guard, make sure that the

1

2

Figure 21

Position illuminated door-sill guard over A-pillar trim panel (lower). Carefully guide tabs on the illuminated door-sill guard into the installation position on the A-pillar trim panel (lower) (\Rightarrow *Figure 21*).

sharp-edged tabs do not damaged the surface of the door sill trim.

- 3.3.2 Press back the illuminated door-sill guard and A-pillar trim panel (lower) together and turn the tabs. \Rightarrow Figure 22
 - 1 Tab



Figure 22

- 3.3.3 Clean underside of A-pillar trim panel (lower) in the bonding surface area of the flat conductor web
 (⇒ Figure 23 Hatching-) with isopropanol so it is free from grease and dust.
 - **1** Protective film
 - 2 Flat conductor path

Pull the protective film off the flat conductor path (\Rightarrow *Figure 23*).



Figure 23

- Macan (95В) 6807 ели 7/23
 - 3.3.4 Lift up insulation material and affix flat-conductor web on underside of A-pillar trim panel (lower). \Rightarrow Figure 24
 - 1 Flat conductor path
 - **2** Insulating material
 - 4 **ONLY** for "carbon fiber composite" door-sill guards: Installing carbon-fiber composite trim in cover on lock carrier (rear)
 - 4.1 Disassembling cover on (rear) lock carrier
 - 4.1.1 Remove insulating material from the lock carrier cover. \Rightarrow *Figure 25*
 - **1** Insulating material
 - 2 Cover on lock carrier (rear)



Figure 24



Figure 25

- 4.1.2 Carefully lever trim (left/right) off lock carrier cover (rear) using POM wedge. \Rightarrow Figure 26
 - 1 Cover (left)
 - 2 Cover on lock carrier (rear)



Figure 26

Tequipment

Installation and Conversion Instructions

4.2 Install the new carbon-fiber composite trim in the lock carrier cover (rear). \Rightarrow *Figure 27*

- 1 Carbon-fiber composite trim
- 2 Cover on lock carrier (rear)
- **3** Guide pin
- 4.2.1 Remove the protective film on both sides.
- 4.2.2 First move the guide pin at the right into the bore hole (\Rightarrow Figure 27 -Arrow A-) and then position the carbon-fiber composite trim in the slot.
- 4.2.3 Press the carbon-fiber composite trim and lock carrier (rear) cover together firmly.
- 5 Completing the vehicle interior area
 - 5.1 Align floor covering in the area of the rear seats and thread it in under (inner) door sill trim. \Rightarrow Figure 28
 - 1 Rear (inner) door sill trim
 - 2 Floor covering
 - 5.2 Install / fasten rear (inner) door sill trim.
 - 5.2.1 Clip the rear (inner) door sill trim on the left in the front area into the body. \Rightarrow Figure 28-1-
 - 5.2.2 Install the right rear (inner) door sill trim. \Rightarrow Workshop Manual '680519 Removing and installing (rear) inner door sill trim'
 - 5.3 **ONLY** for vehicles with rear side airbag (4X4):
 - 5.3.1 Install rear side airbag on the left. \Rightarrow Workshop Manual '696419 Removing and installing rear side airbag'
 - 5.3.2 Connect the battery. \Rightarrow Workshop Manual '2X00IN Work instructions after disconnecting the battery'
 - 5.4 Installing right rear luggage compartment side trim panel. \Rightarrow Workshop Manual '700319 Removing and installing rear luggage compartment side trim panel'
 - 5.5 Install cover on lock carrier (rear). ⇒ Workshop Manual '703919 Removing and installing cover on rear lock carrier'



Figure 28



Macan (95B)

ENU

7/23

Figure 27

6

6807

- 5.6 Installing rear seat assembly
 - 5.6.1 Install the rear right backrest. \Rightarrow Workshop Manual '724719 Removing and installing rear backrest'
 - 5.6.2 Install rear seat. ⇒ Workshop Manual '724819 Removing and installing rear seat'
- 5.7 Install B-pillar trim panel
 - 5.7.1 Install the lower part of the B-pillar trim panel on the left / right. \Rightarrow Workshop Manual '706719 Removing and installing B-pillar trim panel (lower part)'
 - 5.7.2 Install upper left / right B-pillar trim panel. \Rightarrow Workshop Manual '706719 Removing and installing B-pillar trim panel (upper part)'
- 5.8 Install A-pillar trim panel (lower) on the left / right.



Information

Lines can be interchanged during installation!

- 5.8.1 Check that the YE/GN line (wire harness) and RD line (door sill trim) are inserted in the same chamber (socket/connector).
 - 1 YE/GN line (wire harness)
 - 2 RD line (door sill trim)
 - A: Replacing RD line with BN ground line
 - B: Inserting lines in correct chambers



Figure 29

- 5.8.2 Connect plug connection \Rightarrow Figure 30-Arrow-.
- 5.8.3 Carry out remaining work in accordance with "Installing inner (front) entry guards". ⇒ Workshop Manual '680519 Removing and installing inner door sill trim'

Coding:

6 Care of door-sill guard, illuminated (7M8 / VT2 / VT9) in vehicle data



Figure 30

NOTICE

Voltage drop

- Risk of irreparable damage to control unit
- Risk of damage to control unit
- Fault entries in the control unit
- Coding in the control unit is aborted
- Malfunctions in control unit, even during programming
- \Rightarrow Switch off the ignition and remove the ignition key before disconnecting the control unit.
- \Rightarrow Ensure that the power supply is not interrupted during programming.
- ⇒ Connect a battery charger with a current rating of at least Nominal value 90 A to the vehicle battery.
 - 6.1 Preliminary work Coding
 - 6.1.1 Connect the battery charger.

NOTICE

Control unit programming will be aborted if the Internet connection is unstable.

- An unstable Internet connection can interrupt communication between PIWIS Tester III/ IV and the vehicle communication module (VCI). As a result, control unit programming may be aborted.
- \Rightarrow During control unit programming, always connect PIWIS Tester III/ IV to the vehicle communication module (VCI) via the USB cable.
 - 6.1.2 Connect **P90999 P90999 PIWIS Tester 4** to the vehicle and switch it on.
 - 6.1.3 Switch on ignition **AND** hazard warning lights on the vehicle.



Information

The **9900 - PIWIS Tester III/ IV** instructions take precedence since the description may be different with later Tester releases.

The procedure described here has been structured in general terms; different text or additions may appear on the **9900 - PIWIS Tester III/ IV**.

- 6.1.4 In the PIWIS Tester, select "Diagnostics" from menu.
- 6.1.5 If **P90999 P90999 PIWIS Tester 4** is connected correctly, a connection to the vehicle will be established: "Macan model line" is detected.
- 6.1.6 Create a vehicle analysis log (VAL) in the "Overview" menu item.



Information

The function is **ONLY** available when the Tester is online!

- 6.2 Enter the new vehicle equipment in the vehicle data using "PIWIS Online"
 - 6.2.1 Select the function "Maintenance of vehicle data with PIWIS ONLINE" in the "Model line-specific tests and campaigns" menu item.

A message appears informing you that the "Actual" (vehicle) data and "Required" (PIWIS Online) data will be compared.

Press • F12" to continue.

- 6.2.2 Confirm the message "The vehicle data was compared with PIWIS Online. Significant differences were found" with •F12".
- 6.2.3 Look for the option "door-sill guards" in the "Family" column.

Select the relevant option from the drop-down menu in the "Value" column.

- 7M8 Door-sill guards in carbon-fiber composite, illuminated
- VT2 Door-sill guards in aluminium, illuminated
- VT9 Door-sill guards aluminium, SV (anodized), ill.

Press • F12" to continue.

- 6.2.4 A table containing the coding value and the columns "new value" and "old value" is displayed in the overview. Press •F8" to continue.
- 6.2.5 Data is then written / stored. The following messages appear one after the other:
 - Transferring vehicle data to PIWIS Online.
 - Writing and transferring vehicle data to the vehicle.
 - Vehicle order was written successfully.
 - A check was performed in order to check whether control units have to be coded or programmed as a result of the changes that were made.

			6.2.6	Press • F10" to open the log. Check that the selected vehicle entered and close the log.	e equipment has been
	7	Code /	/ program	the new vehicle equipment.	
		7.1	Code / p	program the new vehicle equipment.	
			7.1.1	Confirm the table containing a list of control units that must be coded/programmed, by pressing \bullet F12".	9
			7.1.2	Individual data records will be loaded, depending on the numb be coded/programmed.	er of control units to
				Wait until messages "Creating backup documentation". Pleas was completed successfully." appear. Press •F12" to contin	e wait and "Coding nue.
				Repeat the process for other control units if necessary.	
			7.1.3	Wait for the "Adaptation of the control units is complete." mes coding status of the control units in the table displayed.	sage and check the
				Continue by pressing • F12" to return to the control unit over	view.
		7.2	Read ou memory <i>mainten</i>	t the fault memory of all systems, work through any existing fau. \Rightarrow Workshop Manual 'OXO3IN Diagnostics maintenance: Diag ance inter'	Its and erase the fault anostic system and
Assembly:	8	Follow	up action	S	
		8.1	Switch o	ff ignition and disconnect P90999 - P90999 - PIWIS Tester 4	4.
		8.2	Disconn	ect the battery charger. \Rightarrow Workshop Manual '2X00IN Battery i	trickle charge'
		8.3	Function	test for door-sill guard lighting	
68 07 23 40:	–IIIu Incl	uminateo udes:	d "Aluminii Install t strips a	um" door-sill guard installed– he wiring harness and remove and install the cover at the door (front, 2 pc(s)).	Labor time: 290 TU
68 07 23 45:	– III Incl	uminate udes:	d "Carbor Install t	1″ door-sill guards installed– he wiring harness, remove and install the cover strips at	Labor time: 340 TU

Important Notice: Technical Bulletins issued by Porsche Cars North America, Inc. are intended only for use by professional automotive technicians who have attended Porsche service training courses. They are written to inform those technicians of conditions that may occur on some Porsche vehicles, or to provide information that could assist in the proper servicing of a vehicle. Porsche special tools may be necessary in order to perform certain operations identified in these bulletins. Use of tools and procedures other than those Porsche recommends in these bulletins may be detrimental to the safe operation of your vehicle, and may endanger the people working on it. Properly trained Porsche technicians have the equipment, tools, safety instructions, and know how to do the job properly and safely. Part numbers listed in these bulletins are for reference only. The work procedures updated electronically in the Porsche PIWIS diagnostic and testing device take precedence and, in the event of a discrepancy, the work procedures in the PIWIS Tester are the ones that must be followed.

the door (front, 2 pc(s)) and replace the lock carrier cover trim

strips (rear, 2 pc(s)).

© 2023 Porsche Cars North America, Inc.