# Advanced Technical Information

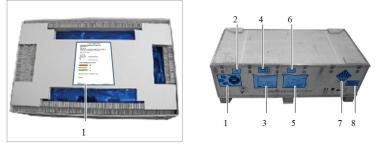
### Packaging and Test Log Requirements for High Voltage Lithium-Ion Battery Returns

This bulletin replaces ATI Grp 2 #1706.1, dated January 22, 2021.

Bulletin #: 1706.2

Part ID: 2708

Attention:	Technicians, Parts Personnel, and Warranty Personnel
Vehicle Type:	918 Spyder, Panamera E-Hybrid (970), Panamera E-Hybrid (971), Cayenne E-Hybrid (92A/ 9YA/ 9YB), Taycan (Y1A)
Model Year:	2014 - Present
Concern:	Packaging and test log requirements for high voltage lithium-ion battery returns.
Information:	During the packaging of a High Voltage Lithium Ion battery, copies of The test log for classification of lithi- um-ion high voltage batteries (located in PCSS – Standard Forms or the 2X section of the workshop manual) must be attached inside the box and to the document bag on the exterior of the box as per the Workshop Manual 2X00IN Packing non-critical high-voltage battery (970, 971, 92A, 9YA, 9YB, Y1A) or Workshop Man- ual 2708IN Packaging instructions for high-voltage battery (918)



Failure to attach the required test logs could impair the processing of your warranty core.

#### Note!

Only **non-critical** batteries may be returned in the standard packaging. For **critical** batteries, contact PCNA Technical Support via High Priority PRMS immediately upon recognition of a **critical** battery.

#### Note!

If this form is filled out inaccurately, core charge will not be reimbursed to the dealer.

If coolant is left in the battery, your full core charge will not be reimbursed.



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References: Please refer to the Workshop Manual document for complete details regarding packaging requirements.
970, 971, 92A, 9YA, 9YB - WM 2X00IN Packing non-critical high-voltage battery
918 - WM 2708IN Packaging instructions for high-voltage battery
Y1A - WM 2X00IN Packing high-voltage battery with battery status "Normal" (not critical)
The original test log for classification of lithium-ion high-voltage batteries must be kept in the Porsche dealership.
Put a copy of the test log for classification of lithium-ion high-voltage batteries in the box.
Complete accompanying documentation and place it in the document bag together with another copy of the test log for classification of lithium-ion high-voltage batteries.
Always drain the high-voltage battery cooling lines completely before transporting/handling the high-voltage battery.
Drain the cooling system completely when it is outside of the vehicle using compressed air.
Failure to drain the cooling system will results in varying deductions of core reimbursement.

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