

Inconsistent Rocker Arm Thickness

Service Category Service Department

Section 214

Technician Skill Level A

Market US, Canada

Applicability

VOLVO

Years	Models
2024	VN

Introduction

On certain Volvo truck models built with a D13 engines, there were some inconsistencies with the engine valve and injector adjustments. Follow the instructions in this campaign to adjust the engine valves and injectors.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Volvo	D13	EM-USA21	28/March/2023	28/April/2023

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		B
Main Labor Code	Description	Hours
2140-05-02-03	Valves and Injectors, Adjustment	3.1
Causal Part	23925115	
SCC Authorization Code	S3252	
Expiration Date	May 31, 2024	

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Parts Information

- N/A

Required Tools & Equipment

- N/A

Calibration Information

- N/A

Repair Procedure

1. Secure vehicle for service
2. Follow operation **2140-05-02-03** in impact to adjust the valves and injectors.
3. Release truck to service.

