Bulletin #: C32-0523-0631	☐ Take Note ☒ Take Action
☐ Retail Operator ☐ Sales Pre-Owned	☐ Business Manager ☒ Parts & Accessories
☐ General Manager ☐ Sales New Car	☐ Service ☐ Administration
Name: Kenny Inoa	Phone Number: 201-571-5623
Title: Material Flow & Inventory Integrity	Source: Parts Logistics
Date: May 31, 2023	Supersedes:

The Ultimate Driving Machine®

BMW PARTS BULLETIN

TEC535 CLIMATE CONTROL SWITCH RETURN

TAKE ACTION

BMW AG has requested the return of the following part numbers:

61 31 5 A83 553 61 31 5 A83 554 61 31 5 A83 555 61 31 5 A83 556

Affected inventory must not be sold or installed on any vehicle.

Concerned are all parts shipped and delivered so far.

Please return all affected part(s) to your facing Regional Distribution Center (RDC). Submit for return using a YR26 damage claim with order reason BM2. A valid BMW delivery and delivery item number must be entered, and TEC535 must appear in the text of your TEC claim. If you cannot locate the delivery number, please submit an IDS ticket to Parts Logistics>Returns>Claims>Quality>Claims for assistance.

TEC535 is valid from May 31, 2023, through June 14, 2023. The deadline for filing a claim under TEC535 is June 14, 2023. All parts must be returned to your facing RDC no later than June 28, 2023.

Please refer to the Electronic Parts Catalog (ETK) for new part number if needed.

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