


Grub Screw of Upper Hinge of Front Doors (Left and Right), Loose

Topic number	LI72.10-P-076610
Version	1
Function group	72.10 - Front door
Date	6/20/23
Validity	Model 206
Reason for change	

Complaint

Left and/or right front door could scuff or jamb when opening/closing in the rear upper area at the B-pillar cover of the rear doors, see picture 1

Attachments	
File	Description
Picture 1.JPG	Example of left front door scuffing in area of B-pillar at rear door cover



Cause

Grub screw of upper hinge of left and/or right front door is loose.

Attachments	
File	Description
Picture 3.JPG	Example of upper left front door hinge, loose grub screw

XENTRY TIPS



Picture 2.JPG

Example of upper left front door hinge



Remedy

1. Remove the grub screw.
2. Apply thread locking agent to the thread of the grub screw.
3. Install the grub screw and tighten with 23 Nm.

Attachments

File	Description
20230417_095426.jpg	Thread locking agent on grub screw

XENTRY TIPS



Symptoms

Body > Door/Flap > Door > Door > Inaccurate fit

Body > Door/Flap > Door > Door > Stiff movement/jammed

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A094989320009			Locking adhesive	1		X

Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
			72A1338	
			72N1338	