6/13/23, 6:39 AM 2021 Bronco



# TECHNICAL SERVICE BULLETIN Parking Brake Switch Broken – Built On Or Before 18-Sep-2022

**23-2162** 23 May 2023

#### Model:

Ford	Built on or before 18-Sept-2022
2021-2022 Bronco	•

**Issue:** Some 2021-2022 Bronco vehicles built on or before 18-Sept-2022 may exhibit a broken parking brake switch. The original parking brake switch design is no longer available. For vehicles within this build date that require parking brake switch replacement, follow the Service Procedure to install a steering column opening cover which will come with a new and improved parking brake switch design.

Action: Follow the Service Procedure to correct the condition on vehicles that meet all of the following criteria:

- 2021-2022 Bronco
- Built on or before 18-Sept-2022
- · Broken parking brake switch

#### **Parts**

Service Part Number	Quantity	Description	Unit of Issue	Piece Quantity
N2DZ-2B623-AA	1	Parking Brake Switch	1	1
M2DZ-7804459-AA	1	Steering Column Opening Cover	1	1

Quantity refers to the amount of the service part number required to repair the vehicle.

Unit of Issue refers to the number of individual pieces included in a service part number package.

Piece Quantity refers to the total number of individual pieces required to repair the vehicle.

As Needed indicates the amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

If Needed indicates the part is not mandatory.

**Warranty Status:** Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Special Service Part (SSP)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SSP/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

#### **Labor Times**

I Description	Operation No.	Time
2021-2022 Bronco: Replace The Parking Brake Switch And Steering Column Opening Cover If Required (Do Not Use With Any Other Labor Operations)	232162A	0.3 Hrs.

### Repair/Claim Coding

Causal Part:	2B623	
Condition Code:	D4	

## **Service Instruction**

1. Is the vehicle currently equipped with the pull-up style parking brake switch? Refer to Figures 1-2.

Figure 1 - Pull-up Style Parking Brake Switch

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Figure 2 - Pull-down Style Parking Brake Switch

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- (1). Yes vehicle has the pull-up style parking brake switch. Proceed to Step 2.
- (2). No vehicle has the pull-down parking brake switch. Proceed to Step 3.
- 2. Replace the steering column opening cover. Refer to Workshop Manual (WSM), Section 206-05 > Removal and Installation > Parking Brake Switch. The steering column trim panel comes with a new pull-down style parking brake switch. The new switch will not install into the older style steering column opening cover. Repair is complete.
- **3.** Replace the parking brake switch. Refer to the WSM, Section 206-05 > Removal and Installation > Parking Brake Switch.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.